



Technical Bulletin

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Atlas	2018	All	All	CA_JC000001	CA_JC538732

Condition

66 19 01 February 11, 2019 **2050236** Supersedes Technical Bulletin 66-18-01 (V661801) dated March 20, 2018 to update exterior mirror labor operation number.

Exterior Side Mirror Wind Noise

Technical Background

Wind noise inside cabin due to excessive gap between the mirror cap and metal bracket of the exterior mirror assembly.

Production Solution

Foam tape was applied to the mirror cap as of VIN: CA_JC538732.

Service

Procedure

- Road test vehicle to verify concern on which or both exterior mirrors.

Is wind noise evident from the exterior mirror(s)?

YES: tape the seams of the suspected mirror(s) during road test.

Is wind noise still evident?

YES: this bulletin does not apply, continue with diagnosis.

NO: Continue with this repair.

- Remove the tape and affected mirror cover. See repair manual group 66 Exterior Equipment in Elsa.
- Thoroughly clean the inside area of the mirror cap with isopropyl alcohol and a microfiber cloth.
- Wait 5 minutes after cleaning the inside area of the mirror cap before proceeding to allow the alcohol to evaporate.
- Apply foam tape (part #1J0 971 798 and cut a strip 70 x 7mm) to the underside of the mirror cap as represented as the blue stripe in Figure 1.



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- Apply foam tape to the underside of the mirror cap as represented as the blue stripe.



Figure 1

- Reassemble mirror and install on vehicle.
- Road test to verify repair.



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Warranty

To determine if this procedure is covered under Warranty, always refer to the Warranty Policies and Procedures Manual ¹⁾					
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Atlas	2018	All	All	CA_JC000001	CA_JC538732
SAGA Coding					
Claim Type:		Use applicable Claim Type ¹⁾			
Service Number:		Damage Code	HST	Damage Location (Depends on Service No.)	
6679		0020	--	001 - Left 002 - Right	
Parts Manufacturer		Atlas		B3J ²⁾	
Labor Operation ³⁾ : Remove and Reinstall 1 door panel			70591950 = 20 TU		
Labor Operation ³⁾ : Remove and Reinstall 2 door panels			70592099 = 30 TU		
Labor Operation ³⁾ : Remove and Reinstall 1 side mirror housing			66791950 = 20 TU		
Labor Operation ³⁾ : Remove and Reinstall 2 side mirror housings			66792099 = 40 TU		
Labor Operation ³⁾ : Remove and Reinstall 1 mirror			66781999 = 10 TU		
Labor Operation ³⁾ : Remove and Reinstall 2 mirrors			66782099 = 20 TU		
Labor Operation ³⁾ : Remove and Reinstall 1 lane-change assist warning			96361950 = 10TU		
Labor Operation ³⁾ : Remove and Reinstall 2 lane-change assist warning			96361950 = 20TU		



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Labor Operation ³⁾ : Install 1 foam tape	66794199 = 10 TU	
Labor Operation ³⁾ : Install 2 foam tape	66794299 = 20 TU	
Causal Part: Install foam tape	6679****	
Diagnostic Time ⁴⁾		
GFF Time expenditure	01500000 = Actual GFF print out	NO
Road Test	01210002 = 10 TU 01210004 = 10 TU	YES
Technical Diagnosis	01320000 = 00 TU max.	NO
Claim Comment: Input “As per Technical Bulletin 2050236” in comment section of Warranty Claim.		
¹⁾ Vehicle may be outside any Warranty in which case this Technical Bulletin is informational only ²⁾ Code per warranty vendor code policy. ³⁾ Labor Time Units (TUs) are subject to change with ELSA updates. ⁴⁾ Documentation required per Warranty Policies and Procedures Manual.		

Required Parts and Tools

Part No:	Part Description	Quantity
1J0 971 798*	Foam Tape	1 (will repair 2 exterior mirrors if required)
Part numbers are accurate at time of publication. Always refer to ETKA for the latest part information.		

No special tools required.



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Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Document Control Revision Table			
Instance Number	Published Date	Version Number	Reason For Update
2050236/3	2/11/19	V661901	To update Remove and Reinstall 1 mirror labor operation number.
2050236/1	3/20/18	V661801	Original publication.