## **Service Campaign Bulletin**



Campaign No. 2019010005, February 2019

## TO: ALL MERCEDES-BENZ CENTERS

## SUBJECT: Model GLE-Class and GLE Coupe vehicles (166 and 292 platforms) Model Year 2018 Replace engine control unit

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2018 GLE-Class and GLE Coupe vehicles (166 and 292 platforms), the engine control unit ("ECU") may not meet production specifications, which would prevent software updates. An authorized Mercedes-Benz dealer will replace the ECU for the affected vehicles.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 130 vehicles are affected.

Order No. P-SC-2019010005

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure					
LI Note:					
Use Xentry 12/18 with	n all associated pa	atches or higher.			
• Follow the steps exact	tly as described ir	n Xentry.			
Connect battery charge	ger (battery voltag	e 📴 >12.5V).			
Ensure all electrical c					
<ul> <li>In the event of software/SCN update issues, contact Star Diagnosis User Help Desk. Please refer to the "pre-</li> </ul>					
call" check list before contacting UHD					
<ul> <li>Refer to Star Diagnosis System (SDS) Best Practices Guide.</li> </ul>					
0	, (				
Work procedure					
1. Replace injection system control unit (AR07.08-P-7008GQC).					
<b>.</b>	I The variant coding of the control unit does <i>not</i> have to be read out.				
	-			<u> </u>	
				engine electronics  Adaptations	
Control unit replacement with commissioning of the new control unit".					
<b>i</b> Then follow the u	I Then follow the user guidance in XENTRY DIAGNOSIS.				
	ser guidance in A	ENTRT DIAGNOSIS.			
Primary Parts Information	าก				
Qty. Part Name		Part Number		Estimated Replacement	
				Rate	
1 Engine	1 Engine control unit		28	100%	
Warranty Information					
Operation: Connect/dis	sconnect battery of	charger (02-5058)			
Star Diagnosis System (SDS), Connect/disconnect (02-4762)					
Replace er	ngine control unit (	(02-2704)			
Damage Code	e Code Operation Number		Labor Time (hrs.)		
01 950 32 7	02-5058			0.1	
		02-4762		0.1	
	02-2704*			0.5	
*Includes sensor rotor ada	aptation				
iNote					
Operation Number labor t	imes are subject t	o change			
<b>I</b> I f two or more software updates or SCN codings are performed at a workshop visit, invoice operation items					
	re upuales or SCI	V codings are performe	ed at a works	hop visit, invoice operation items	
02-4762 and 02-5058	B only once per wo	N codings are performe ork order.	d at a works	hop visit, invoice operation items	