

Service

Category Vehicle Exterior

Section Lighting (ext) Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2018	Tacoma	Body Type(s): Double Cab

REVISION NOTICE

February 6, 2019 Rev2:

• The Production Change Information section has been updated.

September 12, 2018 Rev1:

• The Warranty Information section has been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2016 – 2018 model year Tacoma vehicles equipped with an LED type center high mount stop lamp may exhibit a water leak into the rear of the cab. Upon closer inspection, it may become apparent that the water leak is coming from the space between the center high mount stop lamp and the body of the vehicle. Follow the Repair Procedure in this bulletin to address this condition.



Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	ENGINE	DRIVETRAIN	VDS	PRODUCTION CHANGE EFFECTIVE VIN
	TMMTX	2TR	2WD	AX5GN	5TFAX5GN#JX112917
			4WD	AZ5CN	5TFCZ5AN#JX137401
		2GR	2WD	BZ5DN	5TFAZ5CN#JX060527
				EZ5CN	5TFBZ5DN#JX003976
				CZ5AN	5TFEZ5CN#JX060542
			4WD	DZ5BN	5TFDZ5BN#JX033077
Tacoma				GZ5AN	5TFGZ5AN#JX137412
	ТММВС		2WD	AZ5CN	3TMAZ5CN#JM60271
				BZ5DN	3TMBZ5DN#JM13743
				EZ5CN	3TMEZ5CN#JM60396
			4WD	CZ5AN	3TMCZ5AN#JM141428
				GZ5AN	3TMGZ5AN#JM141385
				DZ5BN	3TMDZ5BN#JM041666

July 2, 2018

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
811571X	R & R Center Stop Light for LED Type	2.2	81570-04040	66	57

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER		PART NAME	
PREVIOUS	NEW	PARI NAIVIE	QTY
81570-04040	81570-04050	Lamp Assy, Stop Center	1



Repair Procedure

- Confirm the water leak condition exists.
 - A. Apply water on and around the center high mount stop lamp and check the interior trim, headliner, and back glass for water drop formations on the interior of the vehicle.

Does the vehicle exhibit a water leak into the rear of the cab?

- **YES** Continue to substep B.
- **NO** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- B. Is the source of the leak above the headliner?
 - YES Continue to step 2.
 - **NO** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- Lower the headliner to inspect for the source of the leak.

Refer to TIS, applicable model and model year Repair Manual:

2016 - 2017 / 2018 Tacoma:

Vehicle Interior - Interior Panels/Trim -"Interior: Roof Headlining(for Double Cab): Removal"

Is the source of the leak the center high mount stop lamp?

- **YES** Continue to step 3.
- **NO** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 3. Remove the center stop lamp assembly.

Refer to TIS, applicable model and model year Repair Manual:

2016 - 2018 Tacoma: Vehicle Interior - Lighting (int) - "Lighting: High Mounted Stop Light Assembly: Removal"



Repair Procedure (continued)

4. Install the NEW center stop lamp assembly.

NOTE

Make sure the body of the vehicle is clean and dry BEFORE installing the NEW part.

Refer to TIS, applicable model and model year Repair Manual:

 2016 – 2018 Tacoma:
 Vehicle Interior – Lighting (int) – "Lighting: High Mounted Stop Light Assembly: Installation"

- 5. Confirm that the water leak condition no longer exists and reinstall the headliner. Refer to TIS, applicable model and model year Repair Manual:
 - 2016 2017 / 2018 Tacoma:
 Vehicle Interior Interior Panels/Trim –
 "Interior: Roof Headlining(for Double Cab): Installation"