

Service

Category Brake

Section Brake (front) Market USA



Applicability

MODEL(S)	ADDITIONAL INFORMATION
GS200T, RC200T	
GS300	
GS350	
GS450H	
RC300	
RC350	
	GS200T, RC200T GS300 GS350 GS450H RC300

REVISION NOTICE

February 4, 2019 Rev2:

- Applicability has been updated to include 2019 model year GS 300, GS 350, RC 300 and RC 350 vehicles.
- The Introduction and Repair Procedure sections have been updated.

Any previous printed versions of this bulletin should be discarded.

June 26, 2018 Rev1:

 Applicability has been updated to include 2018 model year GS 300 and 2016 – 2018 model year RC 300 vehicles.

Any previous printed versions of this bulletin should be discarded.

SUPERSESSION NOTICE

The information contained in this bulletin supersedes Service Bulletin No. L-SB-0100-16.

· The entire bulletin has been updated.

Service Bulletin No. L-SB-0100-16 is obsolete and any printed versions should be discarded.



Introduction

Some 2013 – 2019 model year Lexus vehicles equipped with 2WD drivetrain and the F Sport package may exhibit a clicking noise from the front wheel area during a slow (parking lot) speed turn. Follow the Repair Procedure in this bulletin to address this condition.

Refer to the video link below for an example of the clicking noise condition.

Clicking Noise Example

NOTE

These vehicles are originally equipped with a lightweight two-piece aluminum rotor assembly. The clicking noise that can be heard during sharp turns is a normal condition. For customers who find this objectionable, an alternative steel rotor is available. Before performing this repair, it is recommended to review the visual differences of the steel rotor with the customer.

Figure 1. Before (Aluminum)



Figure 3. Before* (Aluminum)



Figure 2. After (Steel)



Figure 4. After* (Steel)



^{*}Example of one wheel type for the vehicle. Other wheel types may have slightly different results.



Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BR1611	Install Steel Rotors, New Brake Pads, and Painted Front Axle Hub Shim	1.6	43512-30370 43512-30371 43516-30060 43516-30061	91	41

APPLICABLE WARRANTY

- This repair is covered under the Lexus Basic Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART	NUM BER	PART NAME	
PREVIOUS	NEW		
43512-30370 43512-30371	43512-WY010	Disc, FR RH (Steel Center)*	1
43516-30060 43516-30061	43516-WY020	Disc, FR LH (Steel Center)*	
04465-30491		Pad Kit, Disc Brake, Front	1
47791-30020		Plate, Disc Brake AIR Guide, RH**	2

^{*}Both rotors MUST be replaced.

Repair Procedure

- 1. Is this vehicle an F Sport 2WD vehicle?
 - YES Continue to step 2.
 - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Does the vehicle exhibit a clicking noise from the front wheel area during a slow speed turn as described in the Introduction?
 - YES Continue to step 3.
 - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

^{**}The part number includes one shim.

^{**}Even though the part description says "RH," this shim is the same for the right and left sides.



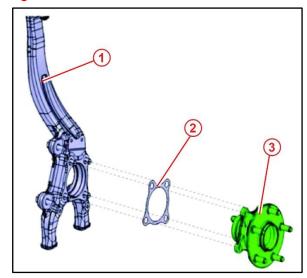
Repair Procedure (continued)

- 3. Install the front axle hub shim (disc brake AIR guide right-hand plate), updated (steel one-piece) front rotors, and brake pad kit as shown below.
 - A. Remove the front hub bearing.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2016</u> / <u>2017</u> GS200t:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- <u>2018</u> / <u>2019</u> GS300:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- <u>2013</u> / <u>2014</u> / <u>2015</u> / <u>2016</u> / <u>2017</u> / <u>2018</u> / <u>2019</u> GS350:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- <u>2013</u> / <u>2014</u> / <u>2015</u> / <u>2016</u> / <u>2017</u> / <u>2018</u> GS450h:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- <u>2016</u> / <u>2017</u> RC200t:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- <u>2016</u> / <u>2017</u> / <u>2018</u> / <u>2019</u> RC300:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- 2015 / 2016 / 2017 / 2018 / 2019 RC350:
 - Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Removal"
- B. Install the painted brake shim between the hub bearing and knuckle as shown.

Figure 5.



1	Knuckle
2	Shim
3	Hub Bearing

Page 5 of 5



Clicking Noise From Front Wheel Area During Slow Speed Turns (F Sport 2WD)

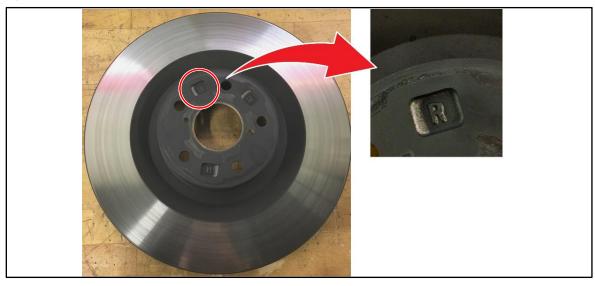
Repair Procedure (continued)

- C. Reinstall the hub bearing, NEW rotors, and NEW brake pads. Refer to TIS, applicable model and model year Repair Manual:
 - 2016 / 2017 GS200t:
 Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Installation"
 - 2018 / 2019 GS300:
 Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Installation"
 - 2013 / 2014 / 2015 / 2016 / 2017 / 2018 / 2019 GS350:
 Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Installation"
 - 2013 / 2014 / 2015 / 2016 / 2017 / 2018 GS450h:
 Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Installation"
 - 2016 / 2017 RC200t: Drivetrain – Axle/Differential – "Axle and Differential: Front Axle Hub: Installation"
 - 2016 / 2017 / 2018 / 2019 RC300:
 Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Installation"
 - 2015 / 2016 / 2017 / 2018 / 2019 RC350:
 Drivetrain Axle/Differential "Axle and Differential: Front Axle Hub: Installation"

NOTE

NEW steel one-piece rotors do NOT have paint marks as shown in the Repair Manual. They are marked with an "L" or an "R" to show which location to install.

Figure 6.



4. Test-drive the vehicle to confirm the clicking noise is no longer present.