

Subject: RUST ON FRONT DOOR QUARTER GLASS AT BELTLINE MOLDING	Bulletin No.: 09-011/19
	Last Issued: 02/25/2019

BULLETIN NOTES

This bulletin supersedes the previously issued bulletin(s) listed below. The changes are noted in Red.

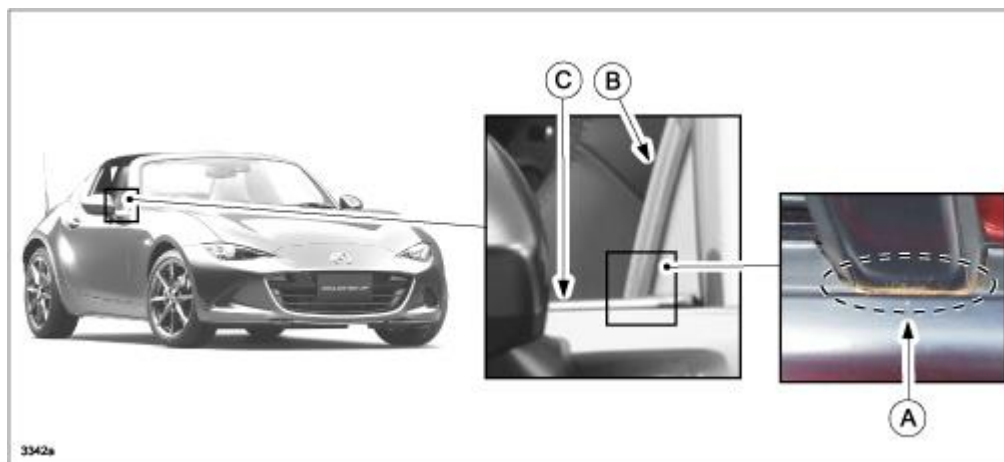
Previous TSBs:	Issued Dates:
09-020/17	06/12/17

APPLICABLE MODEL(S)/VINS

2016-2019 MX-5 with VINs lower than JM1ND*****304583 (produced before December 19, 2018)

DESCRIPTION

Some vehicles may exhibit rust (A) on the front door quarter glass guide (B) where it contacts the door beltline molding (C). The paint on the quarter glass guide gets damaged from vibration when the door is closed and when driving.



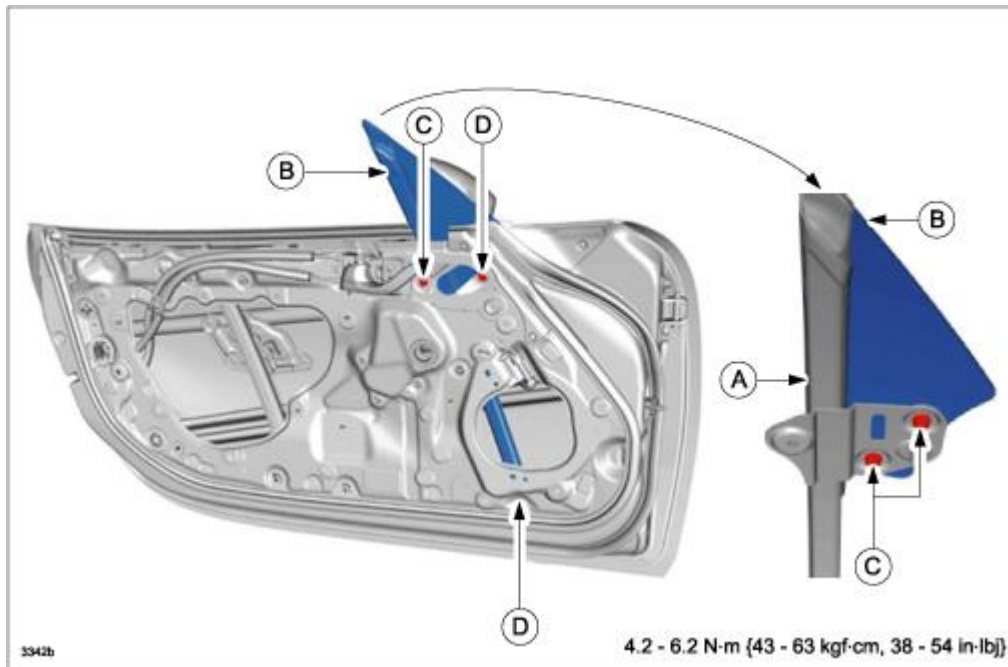
CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

This concern is caused by the beltline molding contacting the quarter glass guide due to production variances. To correct this concern, a spacer has been attached at the contact area to assure an appropriate clearance between the beltline molding and the quarter glass guide.
Customers having this concern should have their vehicle repaired using the following repair procedure.

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REPAIR PROCEDURE

1. Verify the customer concern.
2. Replace the affected side front beltline molding(s) with a modified one(s) according to the procedure "FRONT BELTLINE MOLDING REMOVAL/INSTALLATION" on MGSS .
3. Replace the affected side front door quarter glass guide(s) (A) on the door quarter glass (B) with a new one(s) according to the procedure "DOOR QUARTER GLASS REMOVAL/INSTALLATION" on MGSS. (C: Bolt, D: Nut)



4. Verify the repair.

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PARTS INFORMATION

Parts Number	Description	Qty.	Notes
N243-58-6AXB	F. Door Quarter Glass Guide (RH)	1	---
N243-59-6AXB	F. Door Quarter Glass Guide (LH)	1	---
N243-50-640F	F. Beltline Molding (RH)	1	---
N243-50-650F	F. Beltline Molding (LH)	1	---
N243-58-972	Cover, Hole	2	Replace ff adhesive does not hold in place after removal for access to fasteners.

WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A
Symptom Code	53
Damage Code	97
Part Number Main Cause	N243-50-640E or N243-50-650E
Quantity	1
Operation Number / Labor Hours:	XXN43ARX / 0.7 Hrs. (One side) XXN43CRX / 1.2 Hrs. (Both sides)

NOTE: Claim F. Door Quarter Glass Guide (RH/LH) as related part(s) as necessary.

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