



Lower half-fairing repair procedure with rivet Part no.73640351A

Panigale V4, Panigale V4 S, Panigale V4 Speciale
Service Repair Bulletin SRV-SRB-19-002

Date: January 24, 2019
To: Dealer Principal, General Manager, Service Manager, North American Dealer Network
From: Richard Kenton, Technical Director
Eric Bradley, Technical Training and Publications Manager

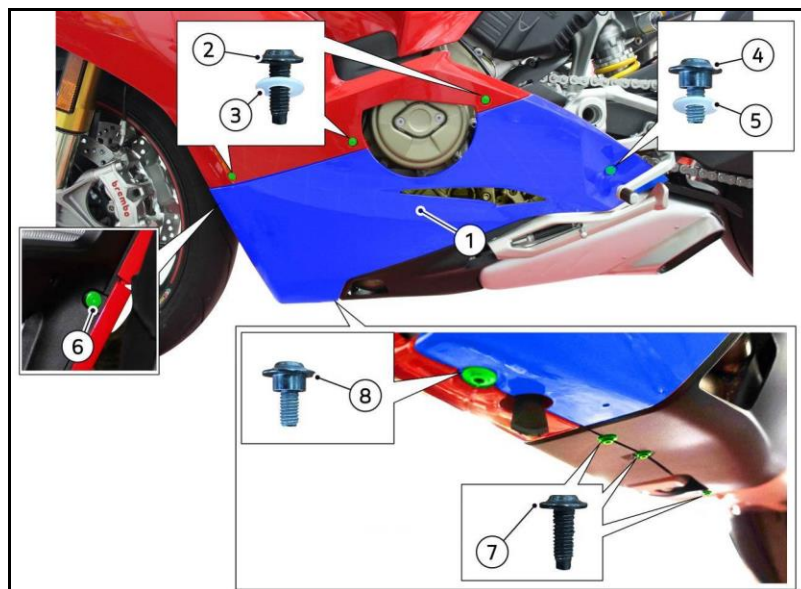
Dear Dealers,

This Service Bulletin is to inform you how to repair the lower left half-fairing in case of detachment from the silencer cover with rivet \varnothing 5.25x1, Part no.73640351A.

If the lower left half-fairing detaches itself from the silencer cover at the vibration welding point (bike front area), it will NOT be necessary to order a new spare half-fairing.

Service Solution

1. Remove the lower LH half-fairing (1) after removing:
 - 1.1 the 3 M5x12 screws (2) with relevant nylon washer (3)
 - 1.2 the M5x9 screw (4) with collar with the relevant nylon washer (5)
 - 1.3 the M5x12 screw (6)
 - 1.4 the 3 M5x12 lower screws (7)
 - 1.5 the M5x8.5 lower screw (8) with collar





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WARNING

Slide the end of the **drain pipe (9)** out of the **union (10)** in the LH half-fairing.

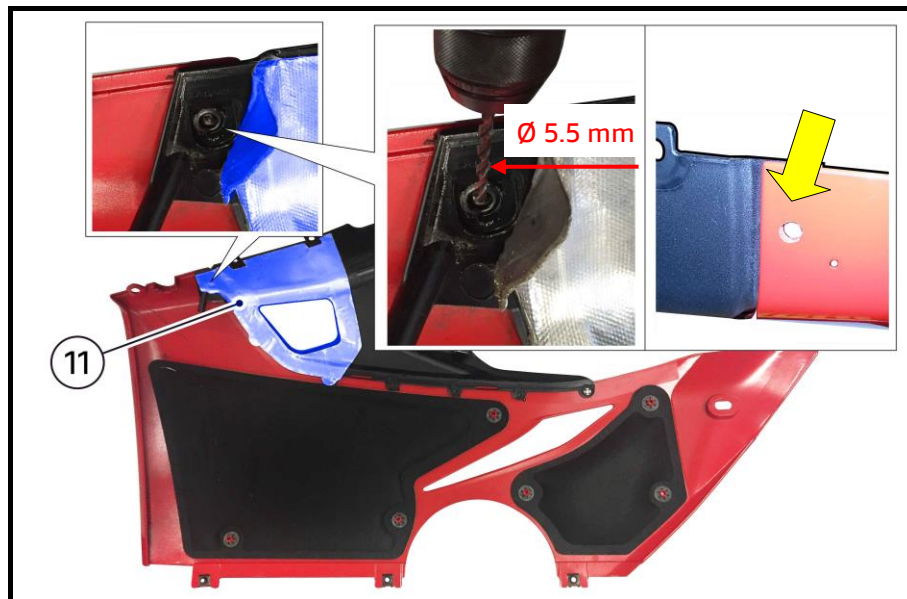


2. Slightly lift the **heat reflective sheath (11)** at the point indicated in the figure
3. Use a drill with 5.5 mm \varnothing bit to make a hole through half-fairing and silencer cover at the first welding point, as shown in the figure



NOTE

During operation, be careful not to damage the half-fairing.

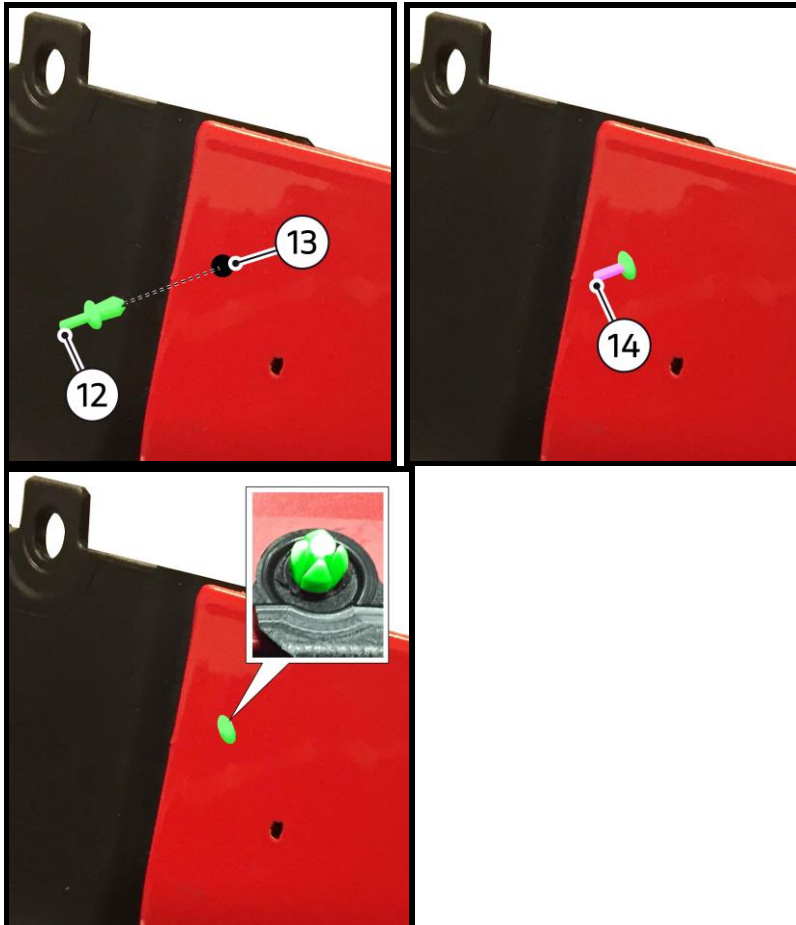




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4. Take rivet \varnothing 5.25x1 (12) Part no.73640351A and insert it into hole (13) on lower half-fairing, aiming it as shown in the figure
5. Insert pin (14) fully home in order to fix the rivet and then join the silencer cover with the lower left half-fairing



6. Cut the heat reflective sheath in correspondence of the hole, so that it is possible to insert the rivet and consequently to correctly apply the sheath itself

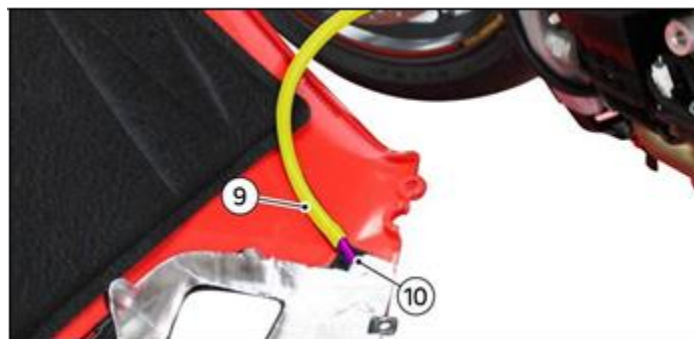


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7. Insert the end of the **drain pipe (9)** onto the **union (10)** in the LH half-fairing

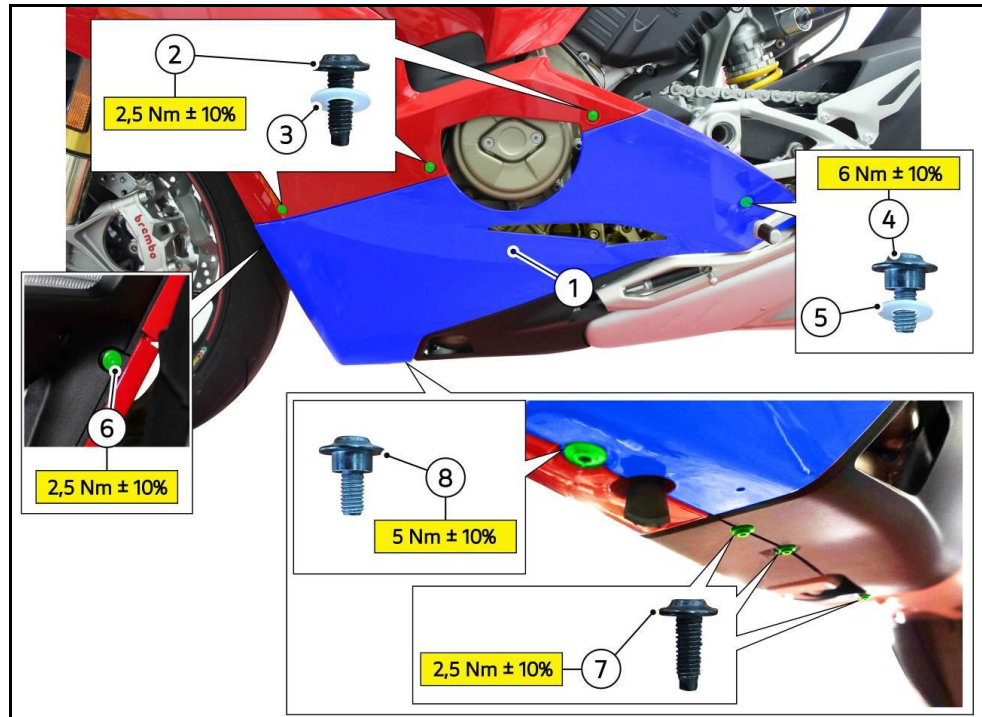


8. Fit the lower LH half-fairing (1) and tighten:
 - 8.1 the 3 M5x12 screws (2) with the relevant nylon washer (3) to 2.5 Nm ± 10%
 - 8.2 the M5x9 screw (4) with collar with the relevant nylon washer (5) to 6 Nm ± 10%
 - 8.3 the M5x12 screw (6) to 2.5 Nm ± 10%
 - 8.4 the 3 M5x12 lower screws (7) to 2.5 Nm ± 10%
 - 8.5 the M5x8.5 lower screw (8) with collar to 6 Nm ± 10%



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Warranty Reimbursement

To request reimbursement of both labor and rivet Part no.73640351A, complete and submit a warranty claim of the **NORM** type.

Labor time that will be reimbursed for the operation is **15** minutes (**1** LU); you can apply for a refund under warranty using the following codes for labor:

Operation Code	2-999-154
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For questions and information about this Service Bulletin, please contact your Service Area Manager.