## KNOCKING NOISE OR VIBRATION/DRONING NOISE FROM THE REAR AXLE

New information provided by this revision is preceded by this symbol UPDATED.
This Service Information bulletin replaces SI B33 0318 dated November 2018
What's New:

- Changes to Procedure
- Warranty Information has changed
- Parts Information has been updated


## MODEL

| F80 (M3) | F82 (M4) | F83 (M4 Convertible) | F87 (M2) |
| :--- | :--- | :--- | :--- | :--- |

## SITUATION

A hard knocking noise is heard from the rear axle area during load reversals.

## CAUSE

The tuning of the rear suspension mount for the differential.

## CORRECTION

Replace the rear differential mount if the specified sound can be reproduced as detailed below.

## PROCEDURE

1. Confirm the noise is being produced by the tuning of the differential mount in one of the following testing conditions:

For Situation 1: knocking noise

- Drive the car for 5-10 miles to warm up the driveline.
- Operate the engine in the range of $3000-5500 \mathrm{rpm}$
- Let off the throttle and then immediately step back on the accelerator.
- Perform these steps in Comfort, Sport and Sport Plus modes.

Were you able to reproduce the noise?

YES - go to step 2.
NO - continue diagnosis.

UPDATE1
NOTE: Refer to SI B26 0118 for a clicking/knocking noise when load reversal from Reverse to Drive.
2. Replace the rear differential suspension mount following Repair Instruction 3317005 Replacing the rubber mounts for the rear axle final drive suspension at rear.

## PARTS INFORMATION

| Part Number | Description | Quantity |
| :--- | :--- | :--- |
| UPoarey 33177852 | Rubber mounting (up to 7/2018) | 1 |
| 495 |  |  |
| Or: |  | 1 |
| UPoarel 33178094 | Polyurethane rubber mount rear (7/2018 and later) |  |
| 690 |  |  |

Refer to the ETK and the repair instructions for one-time use fasteners and/or component information regarding additional or replacement screws, gaskets, and seals that need to be installed and claimed.

## veontey WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

| Defect Code: | UPDatel 3310105700 | Knocking noise on load reversal (Situation 2) |
| :---: | :---: | :---: |
| Labor Operation: | Labor Allowance: | Description: |
| 3317005 | Refer to AIR/KSD2 | Replacing the rubber mount for the rear axle final drive suspension at the rear (Main work) |
| Or: |  |  |
| 3317505 | Refer to AIR/KSD2 | Replacing the rubber mount for the rear axle final drive suspension at the rear (Plus work) |
| And, as necessary: |  |  |
| 3399000 | Work time (WT) | Work time to confirm the source of the noise is being produced (vehicle is already in the workshop) |

If you are using a Main labor code for another repair, use the Plus code labor operation 3317505 instead of 33 17005.

[^0]And, with the above:

## Checking Wheel Alignment

| Labor Operation: | Labor Allowance: |
| :--- | :--- |
| 3200595 | Refer to KSD2 | | Wheel alignment check KDS with ride-height |
| :--- |
| measurement, without load |

And, if and as necessary:

## Adjusting

| Labor Operation: | Labor Allowance: | Description: |
| :--- | :--- | :--- |
| 3200601 | Refer to KSD2 | Adjusting toe-in on front axle |
| Or: |  |  |
| 3200620 | Refer to KSD2 | Adjusting rear axle |
| Or: |  |  |
| 3200630 | Refer to KSD2 | Adjusting rear axle and front axle |

Refer to KSD2/AIR for the corresponding flat rate unit (FRU) allowances.

## UPDATEI

## Other Repairs

If other eligible and covered work is performed as a result of performing "continued diagnosis," claim this work with the applicable defect code and the labor operations (including diagnosis) that are listed in the AIR/KSD2.

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[^0]:    UPOATEI
    Work time labor operation code 3399000 is not considered a Main labor operation; however, it does require an individual punch time and an explanation on the repair order and in the claim comments section

