



SI B63 07 18  
Lights

January 2019  
Technical Service

## TAILGATE LIGHT CRACKED

### MODEL

G01 (X3)
Produced from 8/1/2017-12/21/2018

### SITUATION

Cracks may be present in the rear lights mounted to the tailgate.

### CAUSE

Stress caused by an additional mounting bracket.

### CORRECTION

Replace cracked rear lights with modified installation instructions.

### PROCEDURE

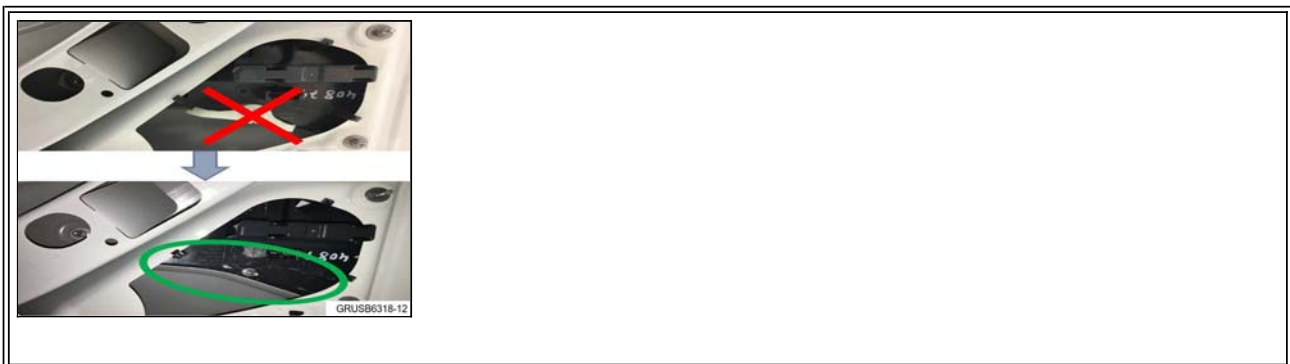
Replace one or both cracked rear lights following repair instructions REP 63 21 285 "**Remove and install both rear lights of tailgate**". Only replace a rear light if it is cracked.

During installation, do not re-install the lower mounting bracket shown below. This will reduce the stress that is causing the cracks to occur.



Note: When replacing only one light, remove the bracket from the other installed light as well. Ensure

both rear lights do not have a mounting bracket installed.



### PARTS INFORMATION

**Only replace the light if it is cracked**

Part Number	Description	Quantity
Refer to ETK	Rear light in trunk lid, left	1 if needed
Refer to ETK	Rear light in trunk lid, right	1 if needed

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>6321150700</b>	
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### Replacing the “left” rear light and remove the bracket on the “right” rear

Labor Operation:	Labor Allowance:	Description:
63 21 280	Refer to AIR/KSD2	Replace rear light of tailgate, <b>left</b> (Main work)
Or:		
63 21 780	Refer to AIR/KSD2	Replace rear light of tailgate, <b>left</b> (Plus work)
And:		
63 00 009	1 FRU	Work time to remove the bracket on the rear <b>right</b> light of tailgate (with 63 21 280 or 63 21 780)

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 780 instead of 63 21 280.

Or:

### Replacing the “right” rear light and remove the bracket on the “left” rear

Labor Operation:	Labor Allowance:	Description:
63 21 282	Refer to AIR/KSD2	Replace rear light of tailgate, <b>right</b> (Main work)
Or:		
63 21 782	Refer to AIR/KSD2	Replace rear light of tailgate, <b>right</b> (Plus work)
And:		
63 00 009	1 FRU	Work time to remove the bracket on the rear <b>left</b> light of tailgate (with 63 21 282 or 63 21 782)

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 782 instead of 63 21 282.

Work time labor operation code 63 00 009 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required. However, it still requires an explanation on the repair order and in the claim comments section.

Or:

**Replacing “both” rear lights without the mounting brackets**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
63 21 286	Refer to KSD2/AIR	Replace <b>both</b> rear lights of tailgate (Main work)
Or:		
63 21 786	Refer to KSD2/AIR	Replace <b>both</b> rear lights of tailgate (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 786 instead of 63 21 286.

Refer to AIR/KSD2 for the corresponding flat rate unit (FRU) allowances.

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