



SI B51 35 18
Body Equipment

January 2019
Technical Service

RATTLE FROM DOOR WHEN CLOSED WITH THE WINDOW LOWERED

New information provided by this revision is preceded by this symbol  .

This Service Information bulletin replaces SI B51 35 18 **dated January 2019**

What's New:

- Minor change to procedure

MODEL

I15 (I8 Roadster)

Produced up to 8/2018

SITUATION

With the front window(s) lowered, there is a rattle present when closing the door.

CAUSE

The window guide allows for excessive vibration with the window lowered.

CORRECTION

Install an updated window guide on the affected door. Updated window guides can be identified by flocking material on the guide, whereas older style guides are made completely of rubber.

PROCEDURE

Install updated window guide(s) in the affected door. Refer to the attachment below:

B51 35 18 attachment

 If the procedure outlined in the attachment is not effective at repairing the noise, submit a PuMA case for additional assistance.

PARTS INFORMATION

Part Number	Description	Quantity
51 33 8 494 503	Window guide, left	1
51 33 8 494 504	Window guide, right	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5133900100	
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
00 67 158	6 FRU	Replace left or right window guide (Main work)
Or:		
00 67 723	5 FRU	Replace left or right window guide (Plus work)

Repairing Both Sides

Or:		
00 67 159	11 FRU	Replace both window guides (Main work)
Or:		
00 67 724	9 FRU	Replace both window guides (Plus work)

ATTACHMENTS

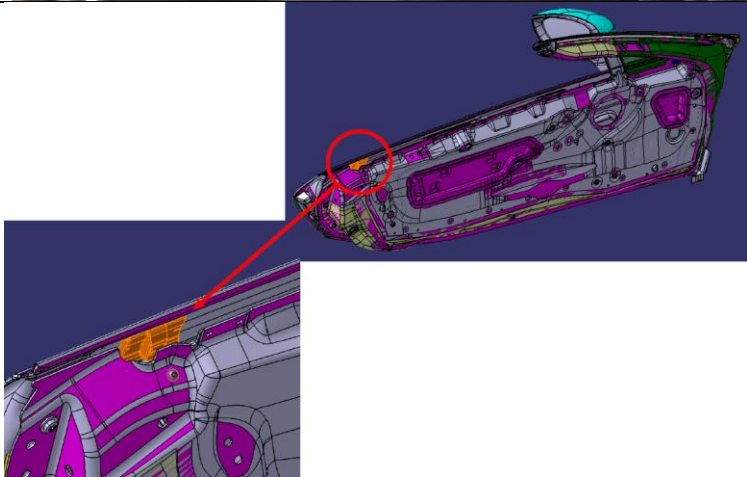
View PDF attachment [B51 35 18 attachment](#).

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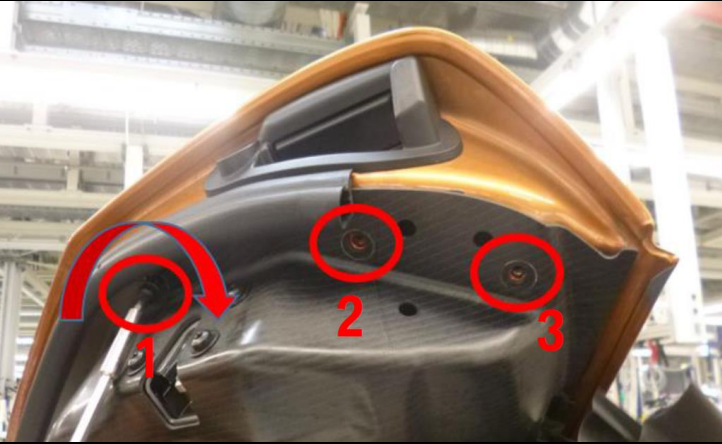
B51 35 18 Window guide attachment

	<ol style="list-style-type: none">1. For the affected door(s), completely lower the front window(s). Remove the window cavity strip(s) following repair instructions 51 21 300 “Removing and installing or replacing window cavity cover strip on outside of left or right front door”.
	<ol style="list-style-type: none">2. Disconnect the rubber tabs shown to the left from the corner of the door and set the seal aside.

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	<p>3. Remove the 3 screws shown to the left in order of 1-2-3.</p>
	<p>4. Locate the installed window guide in the area shown to the left.</p>  <p>Note: The window guide is mounted between the inner panel and outer door skin.</p>
	<p>5. Using a suitable plastic wedge, carefully separate the inner panel from the door skin as shown to the left to gain access to remove and install the window guide.</p>
	<p>6. Carefully remove the installed window guide by unclipping the guide tabs from the door and removing upwards.</p>

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	<p>7. Install the new window guide by pressing the tabs firmly onto the door skin. Ensure that an audible snapping is heard during installation.</p> <p> Note: The replacement window guides are side specific and are marked RH (right) or LH (left) in the area shown to the left.</p>
	<p>8. Remove the plastic wedge and reinstall the 3 screws removed during step 3 in the order of 1-2-3. (Opposite of removal, as shown to the left).</p> <p>Torque the screws to 9.5nm.</p>
	<p>9. Completely reassemble the vehicle.</p>