



SI B51 32 18
Body Equipment

January 2019
Technical Service

PAINT ON THE B-PILLAR IS SCRATCHED/DAMAGED

MODEL

G14 (8 Series Convertible)	G15 (8 series)
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SITUATION

The paint finish of the door jamb (above the door striker) is scratched due to the inner door cavity window seal.

CAUSE

The door window cavity seal rubber is abrasive and may scuff the door jamb area when opening and closing door.

CORRECTION

If necessary, polish or refinish the paint on the affected area of the door jamb. Afterwards, install protective film.

PROCEDURE

1. Repair the damaged paint in the affected area if needed.
2. Print the template for the vehicle series to be protected from the corresponding attached file (Template for G15/G14).



Note: After printing the template attachment, verify the size of the 100mm benchmark line on the print.

Rescale and reprint if necessary. The size of the template is correct when the benchmark line is exactly 100mm.

3. Trace the template onto protective film PN 51 77 7 404 141. Carefully cut out the traced design from the protective film.
4. Clean the door jamb area using Cleaner R2 PN 83 19 0 417 324 or isopropyl alcohol.
5. Remove the adhesive backing from the protective film and install in the area shown below on both front doors. The outer edge of the protective film should line up with the out edge of the door jamb exactly as shown.



Note: For clarity, the installation location is shown using the paper template. During repair, the clear protective film will be applied.



PARTS INFORMATION

Part Number	Description	Quantity
51 77 7 404 141	Protective Film	2
83 19 0 417 324	Cleaner R2 (500ML)	As needed

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5191905400	G14, G15 Paint on side frame scratched
Labor Operation:	Labor Allowance:	Description:
00 63 113	6 FRU	Attach paint protective film to side frame door aperture on both sides (Main work)
Or:		
00 63 647	5 FRU	Attach paint protective film to side frame door aperture on both sides (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 00 63 647 instead of 00 63 113.

And, if necessary:

Sublet – Refinishing

Sublet Code 3	Up to \$250.00	Paint finish repairs (Third-party sublet invoice)
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Note: Aftersales Area Manager (AAM) “Field Authorization” (FAS) is **not** required

Invoice the corresponding and eligible paint repair work in sublet on the repair order at the actual cost charged (up to \$250.00) with no handling or markup. The sublet must also include any discounts or allowances.

Appropriate charges are determined by comparing them to the corresponding warranty rates. Prior to performing the repair, calculate your dealer’s repair cost and then obtain outside repair estimate(s) as required for price comparison purposes.

It is your center's responsibility to review the repair cost estimate prior to the repair being performed. This will help ensure that the amount requested for the refinish/paint work is customary, fair and reasonable. Also, it must not exceed the scope of the repair work that is described in this bulletin.

On the repair order and in claim comment section, explain and itemize the corresponding sublet amount.

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