

# **Power Back Door Squeak Noise**

Service Category Vehicle Exterior

Section	Door/Hatch	Market USA	Toyota Supports
Section	Door/Hatch	Market USA	

#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2018	RAV4 HV	WMI(s): 2T3, JTM
2013 - 2018	RAV4	WMI(s): 2T3, JTM

#### Introduction

Some 2013 – 2018 model year RAV4 and 2016 – 2018 model year RAV4 Hybrid vehicles may exhibit a condition in which the power back door makes a squeak noise when the door is opening or closing. Follow the Repair Procedure in this bulletin to address this condition.

# Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1811	R & R Power Back Door Unit Assembly Set	0.6	68910-##### 68920-#####	91	84

#### **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### NOTE

- Select the correct OFP for the vehicle being repaired by searching for the five-digit headliner part number (Example: 68910/68920) in the Electronic Parts Catalog (EPC) using the EPC VIN filter.
- Warranty Claims MUST be submitted with the correct OFP with 10 digits.

# **Power Back Door Squeak Noise**

# **Parts Information**

PART N	JMBER	PART NAME	στν
PREVIOUS	NEW	PARI NAME	QTY
68910-49079	68910-49135		1
68910-09093	68910-09100	Linit Appy Set, Dower Book Door, Dil	1
68910-49115	68910-49155	Unit Assy Set, Power Back Door, RH	1
68910-09015	68910-09110		1
68920-49079	68920-49135		1
68920-09063	68920-09070	Unit Assy Set, Power Back Door, LH	1
68920-49115	68920-49155	Unit Assy Set, FOWER BACK DOOL, LA	1
68920-09015	68920-09080		1
90159-50365	90159-A0038	Screw, W/Washer Tapping	8

# **Repair Procedure**

- Confirm the condition exists.
   When opening or closing the door, does a squeak noise come from the seal in the strut of the power back door unit?
  - YES Continue to step 2.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

Figure 1.



- 2. Is the squeak noise similar to the example in the audio file below? Squeak Noise Example
  - **YES** Continue to step 3.
  - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

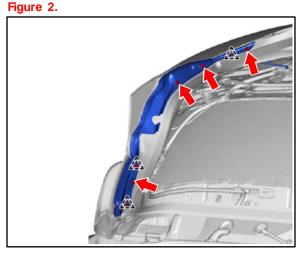
# **Power Back Door Squeak Noise**

# **Repair Procedure (continued)**

3. Replace the left-hand and right-hand power back door actuators with NEW parts.

#### NOTE

- Both power back door actuators MUST be replaced at the same time.
- While removing the screws (four left-hand and four right-hand) on the power back door touch sensors (as shown), confirm hex head size.
- If the existing screws have 10 mm hex heads, they MUST be replaced with NEW 8 mm hex head screws with washer tapping.



Refer to TIS, applicable model and model year Repair Manual:

- 2013 2018 RAV4: *Vehicle Exterior – Door/Hatch –* "Door / Hatch: Power Back Door Drive Unit: <u>Removal / Installation</u>"
- 2016 2018 RAV4 HV: Vehicle Exterior – Door/Hatch – "Door / Hatch: Power Back Door Drive Unit: <u>Removal</u> / <u>Installation</u>"
- 4. Perform initialization of the power back door system.

Refer to TIS, applicable model and model year Repair Manual:

- 2013 2018 RAV4: Vehicle Exterior – Door/Hatch – "Door / Hatch: Power Back Door System: Initialization"
- 2016 2018 RAV4 HV: Vehicle Exterior – Door/Hatch – "Door / Hatch: Power Back Door System: Initialization"
- 5. Verify power back door operation and confirm the squeak noise is no longer present.
- 6. Test jam protection operation in opening and closing directions.

# NOTE

Jam protection operation MUST be confirmed BEFORE returning the vehicle to the customer.

Refer to TIS, applicable model and model year Repair Manual:

- <u>2013</u> / <u>2014</u> / <u>2015</u> / <u>2016</u> / <u>2017</u> / <u>2018</u> RAV4: Vehicle Exterior – Door/Hatch – "Door / Hatch: Power Back Door System: Initialization"
- <u>2016</u> / <u>2017</u> / <u>2018</u> RAV4 HV: Vehicle Exterior – Door/Hatch – "Door / Hatch: Power Back Door System: Initialization"