

# Service Bulletin

Service Bulletin - Technisches Rundschreiben - Circulaire Technique - Circular Tecnica

Data: 13 September 2018

Subject: **Clutch Housing Update**

Product: **B3 675/800-F3 675/800-Dragster 800-Stradale-Rivale**

Further to the continuous quality improvement process of our products, we decided to introduce a product update includes a new clutch housing and cush drive.

**We ask you to provide the checking of the involved models and eventually update them during a service operation or at the first convenient opportunity at your workshop.**

It is necessary therefore the update of the clutch housing and cush drive on the following frame numbers:

- |                            |  |
|----------------------------|--|
| • <b>BRUTALE 675 – 800</b> | <b>fino a VIN ....V011946</b> included |
| • <b>F3 675 – 800</b>      | <b>fino a VIN ....V006738</b> included |
| • <b>DRAGSTER 800 base</b> | <b>fino a VIN ....V012382</b> included |
| • <b>RIVALE – STRADALE</b> | <b>fino a VIN ....V002981</b> included |

## WARRANTY REQUEST – AUTHORIZATION PROCEDURE

Send the Warranty claim to activate the spare part's order (which will be sent without costs) and the subsequent reimbursement of labor for parts replacement;  
in addition to the complete motorcycle data, please report the following information:

- Warranty type = 2 options available:
  - New bikes in stock = **GX**
  - Sold motorcycles with activation of the warranty period = **GS**
- Special warranty number = 2818 ( to be used for both **GX** and **GS** )
- spare part code W000W1373 CLUTCH HOUSING KIT, that includes:
  - N° 1 piece CLUTCH HOUSING
  - N° 3 pieces ABSORBER, HUB SHOCK 70SH
  - N° 3 pieces ABSORBER, HUB SHOCK 80SH
  - N° 1 piece GASKET, CLUTCH COVER
- Operation code: E 999
- Labour time: 0,8 ore
- Problem code: 077

- Date of the issue: insert date on which the warranty claim was submitted.

Upon receipt of the necessary spare parts proceed with the replacement following the below reported instructions:

- *Remove the clutch (this operation doesn't need to remove the engine oil)*
- *Place on the workbench the clutch housing and remove the six screws that hold the mounting plate*
- *Replace the rubber cush drive (lubricating them with engine oil to facilitate the insertion) with new type ones, black and green included in the kit as shown in the picture:*



- *Place the new rubber cush drive on the clutch housing with the inscription "UP" upwards, and alternating the two colors (black - green) as indicated in the picture:*



- *Assemble the clutch housing making sure that the O-ring does not get pinched during the assembling, using some grease in order to keep it in place as indicated in the picture:*



- *Reassemble the clutch housing, fixing the plate with the 6 screws and using some medium Loctite on the thread tightening them to 10 Nm as picture:*



- *Complete the repair in all its parts*
- *Test the motorcycle before delivery to the customer*

Complete the Warranty Claim by entering the date of repair; indicating the date of repair on the warranty claim counts as a certification that the motorcycle was repaired by the dealer and also enables payment of the labour performed.

**NOTE: we remind you that in accordance with the new warranty management features and procedures it is essential to include a repair date, as set out in technical communication No 004/17.**

Thank you for your cooperation;  
we are at your service for any technical/commercial support you may require.

Best regards,  
MV AGUSTA MOTOR S.p.A.  
Technical Assistance Service