

DOORS

Purpose

This document provides the steps to replace windows in RV entry doors that feature the snap-in window frames.

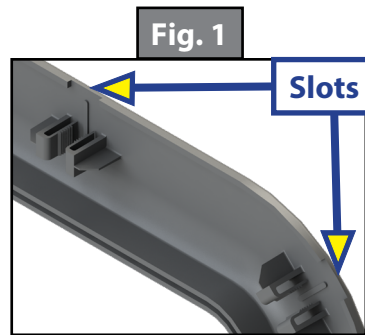
Resources Required

- Kit of 16 window release tools
- Replacement glass
- Block of wood
- Rubber mallet

Procedure for Two People

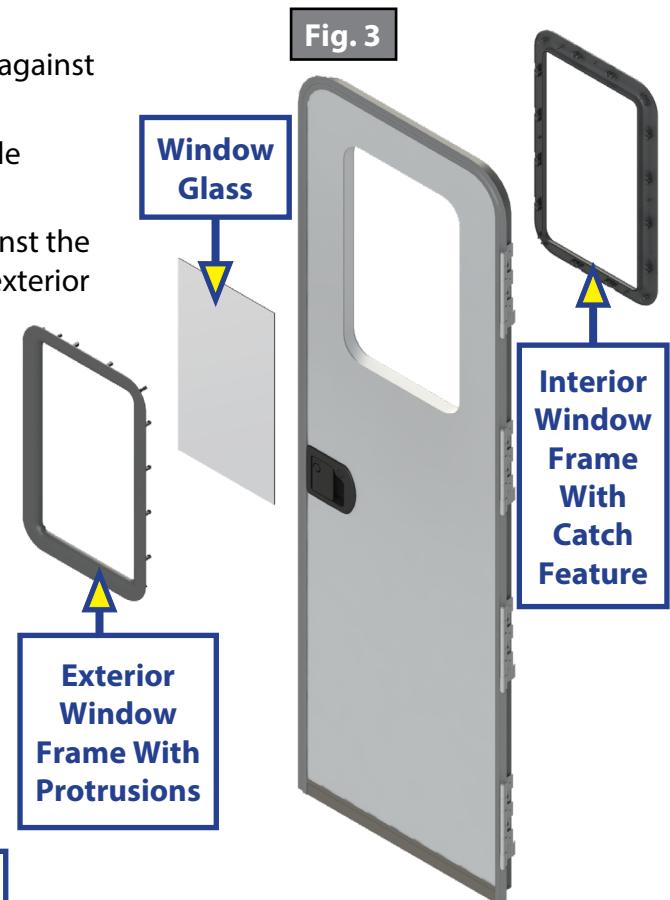
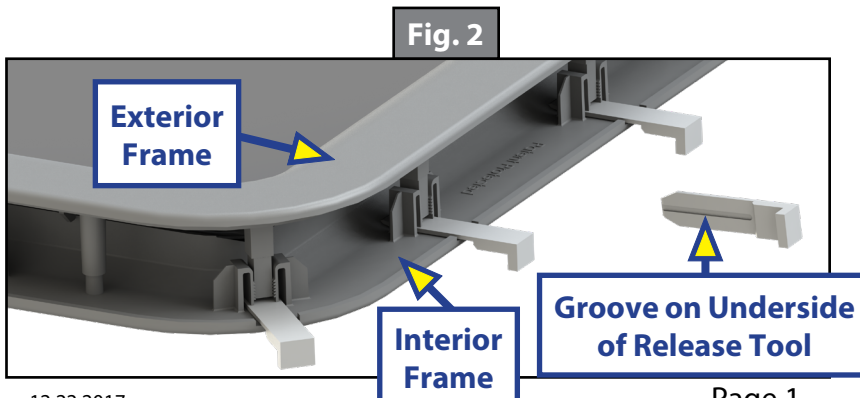
1. Slide the 16 release tools into the 16 slots visible around the outside perimeter of the interior window frame (Fig. 1). There are grooves on the bottom of the tools that fit into the ribs of the frame, and the tool opens the frame's catch feature (Fig. 2).
2. Support the window glass with one hand while pulling away the interior frame (Fig. 3).
3. Remove exterior frame and glass and carefully remove the old window glass from the frame.
4. Remove release tools from the interior frame (Fig. 2).
5. Make sure the DOT stamp on the new glass is facing outward, then place the glass in the exterior frame by seating it against the glass positioners in the frame.
6. Hold glass in place in the exterior frame and place frame against the door.

Replacement Window Components	
Part #	Description
201495	Window Glass (Obscure)
226092	Window Glass (Clear)
226093	Window Glass (Dark Tint G20)
428680	Exterior Window Frame
428681	Interior Window Frame
429436	Kit of 16 Window Release Tools



NOTE: The next step will require another person to assist while preparing to install interior frame.

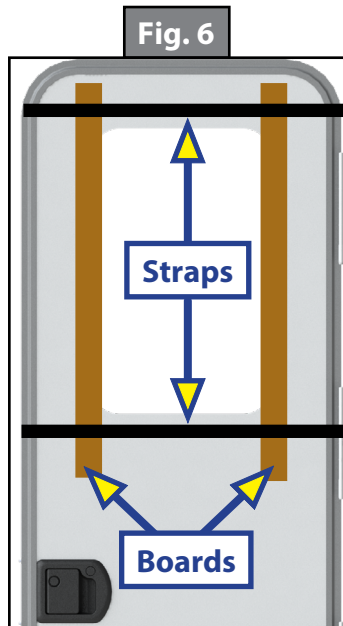
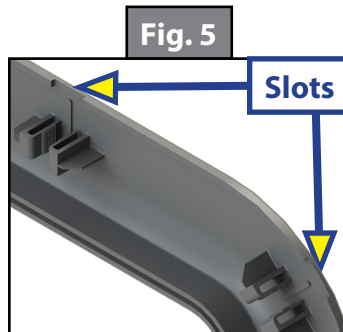
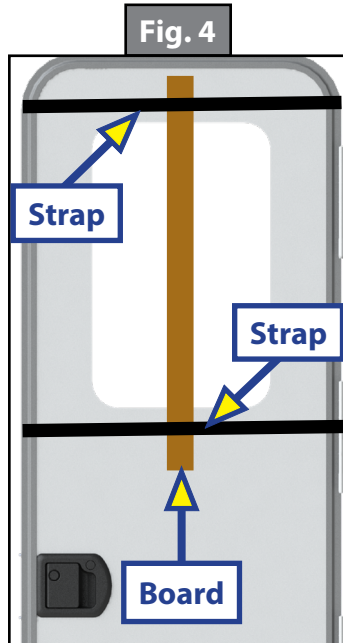
7. While one person holds the exterior frame and glass against the door, the other person snaps the interior frame into the exterior frame. Make sure all 16 locking points click into place.
8. Hold a wood block on one side of the frame and tap the other side with a rubber mallet. The gap between the frame and door will close when the seal is completely compressed and the exterior frame touches the door. Continue tapping the frame around its perimeter until all 16 points are fully locked.



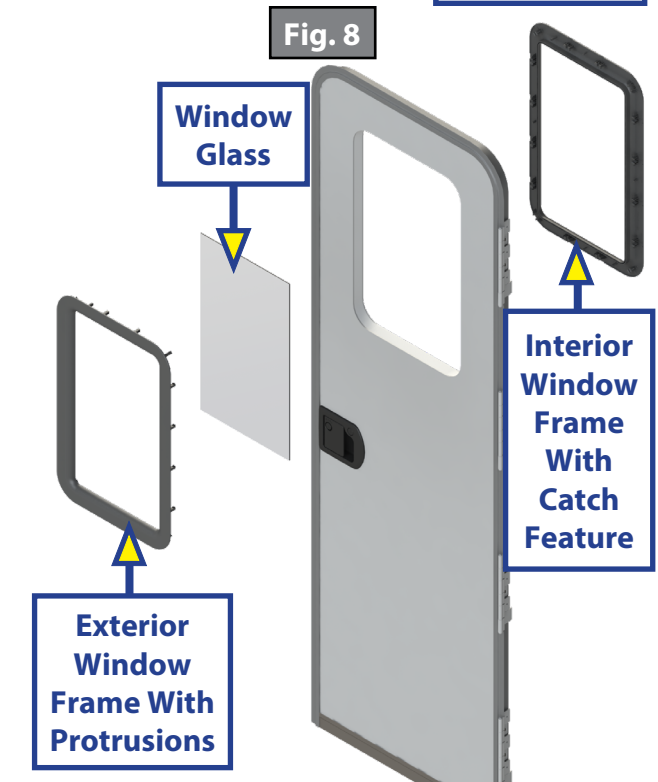
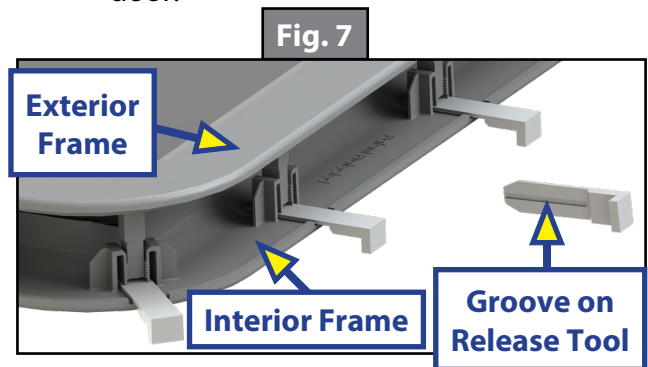
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Procedure for One Person

1. Strap a board against the exterior frame to prevent frame and glass from falling out during removal (Fig. 4). Straps should be placed above and below frames to allow access to frames.
2. Slide the 16 release tools into the 16 slots visible around the outside perimeter of the interior window frame (Fig. 5). There are grooves on the bottom of the tools that fit into the ribs of the frame, and the tool opens the frame's catch feature (Fig. 7).
3. Use care to secure glass while pulling away the interior frame (Fig. 8).
4. Remove board, exterior frame and glass, then carefully remove the window glass from the exterior frame.
5. Remove release tools from interior frame (Fig. 7).
6. Reinstall exterior frame and strap two boards on the vertical edges of the exterior frame to hold the frame in place (Fig. 6). Keep straps above and below frame.
7. Make sure the DOT stamp on the new glass is facing outward, then place the glass in the exterior frame by seating it against the glass positioners in the frame.
8. Hold glass in place while preparing to reinstall the interior frame.
9. Snap interior frame into place,



10. Hold a wood block on one side of the frame and tap the other side with a rubber mallet. The gap between the frame and door will close when the seal is completely compressed and the exterior frame touches the door. Continue tapping the frame around its perimeter until all 16 points are fully locked.
11. Remove straps and boards from door.



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lci1.com or by downloading the MyLCI app.