



TEAM TIP

Release Date: December 6, 2018

LEV

Communication #: L-18-12-01

Model Year(s): 1999-2013

— Confidential and Proprietary —

VERSION: R01 (December 6, 2018)

IMPORTANT

If you are working with a printed copy, please verify you have the most current version of these instructions.

SUBJECT: CLASSIC GEM SEATS

PURPOSE

GEM is releasing this Team Tip to inform dealers that the early model GREY Classic GEM seat assemblies have been discontinued and will be replaced with the late model BLACK Classic GEM seat assemblies. The part numbers for the BLACK Classic GEM seat assemblies will supersede the part numbers for the GREY Classic GEM seat assemblies.

Vinyl seat cover replacements for the GREY Classic GEM seat assemblies are still available to order. The kits for the BLACK Classic GEM seat assemblies should be available to order by January 2019. The part numbers are listed on the following pages.

AFFECTED MODELS

MODEL YEAR	MODELS
1999-2013	e2
	e4
	e6
	eS
	eL
	eLXD

CLASSIC GEM SEAT COMPARISON

GREY CLASSIC GEM BUCKET SEAT ASSEMBLIES	BLACK CLASSIC GEM BUCKET SEAT ASSEMBLIES
<p>PN 2685215 (Grey RH/LH Bucket)</p>	<p>PN 2685801 (Black RH/LH Bucket)</p> <div style="border: 1px solid black; background-color: #0070C0; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>You must order 4 screws (PN 7520234) when using this seat, if needed.</p>
<p>PN 2685214 (Grey RH Bucket)</p>	<p>PN 2207956 (Black RH Bucket)</p>
<p>PN 2685213 (Grey LH Bucket)</p>	<p>PN 2207955 (Black LH Bucket)</p>
	

GREY CLASSIC GEM BUCKET SEAT COVER REPLACEMENTS
<p>PN 2685228 (Grey RH/LH Bucket Seat Vinyl Cover with Handle (e6 models only))</p>
<p>PN 2685227 (Grey RH Bucket Seat Vinyl Cover)</p>
<p>PN 2685226 (Grey LH Bucket Seat Vinyl Cover)</p>

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GREY CLASSIC GEM BENCH SEAT ASSEMBLIES	BLACK CLASSIC GEM BENCH SEAT ASSEMBLIES
PN 2685212 (Grey Bench Seat Base)	PN 2207982 (Black Bench Seat Kit)
PN 2685211 (Grey Bench Seat Back)	
	

GREY CLASSIC GEM BENCH SEAT COVER REPLACEMENTS
PN 2685225 (Grey Bench Seat Base Vinyl Cover)
PN 2685224 (Grey Bench Seat Back Vinyl Cover)