



TEAM TIP

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LEV

Communication #: L-18-10-02

Model Year(s): 2016-2018

— Confidential and Proprietary —

VERSION: R01 (October 30, 2018)

IMPORTANT

If you are working with a printed copy, please verify you have the most current version of these instructions.

SUBJECT: GEM BRAKE PEDAL ADJUSTMENT

PURPOSE

GEM has identified some 2016-2018 vehicles that have an improperly adjusted brake master cylinder push-rod.

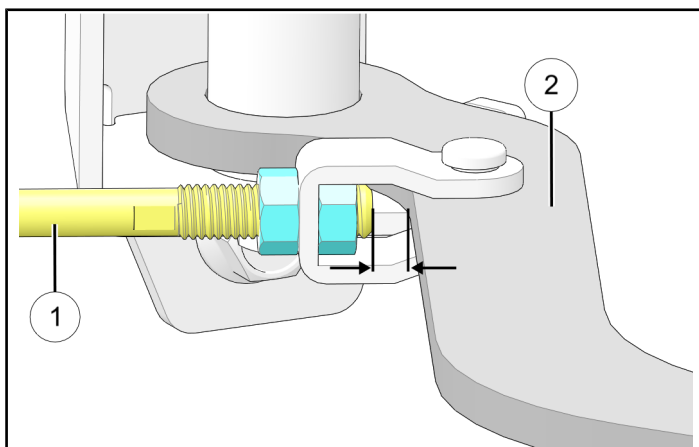
GEM is releasing this Team Tip to inform dealers that the service manual has been updated with the proper brake pedal adjustment procedure, which includes inspection criteria on how to confirm proper adjustment.

AFFECTED MODELS

MODEL YEAR	MODELS
2016-2018	e2 / e4 / e6 / eL XD

INFORMATION

When inspecting the brake master cylinder push-rod ① if it is contacting the brake pedal arm ②, it is improperly adjusted. There should be a minimum of **1/8" (3.18 mm)** clearance between the end of the push-rod and the brake pedal arm. There should also be free-play in the brake pedal when lifted upwards. If these two characteristics are not met, **reference the BRAKE SYSTEM chapter > BRAKE PEDAL ADJUSTMENT** procedure in the service manual.



MEASUREMENT

Push-rod to Pedal Arm Clearance:
1/8" (3.18 mm) minimum