

L73X-
A.10.18

To: Official After-Sales Network
Subject: Rework Front Spoiler Screws
Date: 07 December 2018.
Pages: 3



Campaign Code:

L73X-A.10.18

Campaign Name:

Rework Front Spoiler Screw

Model:

Aventador

Model Year:

MY19

Special or limited editions:

SV J

Markets:

Japan, China and NAR

VIN Identification:

From VIN KLA08069 to VIN KLA08275

..KLA08069	..KLA08135	.. KLA08186
..KLA08092	.. KLA08161	.. KLA08258
..KLA08128	.. KLA08166	.. KLA08272
.. KLA08129	.. KLA08176	.. KLA08275

Important: before proceeding with the repair, connect to the warranty portal and use VIN Info to check that

- the vehicle is actually affected by the instructions given in this bulletin; some vehicles may not be, even when their VIN is included.
- Procedures are identified by a letter (e.g. A, B or C...etc., whose differences will be explained later in this bulletin); make sure that the spare parts corresponding to the assigned procedure are used.

Example

VIN	17 DIGIT VIN	Model	MODEL NAME	Warranty Start Date	DD/MM/YYYY	Warranty End Date	DD/MM/YYYY	
Total days of workshop repairs: 0								
Prior activated CPO list								
CPO ?	Validity months	Classification	Mileage	Insertion date	Approval date	Start date	Expire date	Claim status
<div style="text-align: center;"> Page 0 of 0 Rows </div>								
Available Campaigns								
Campaign Code	Campaign Type	Procedures	Campaign Description	Campaign Starting Date	PDF	AV		
LXX-A-XXXX	A - Service Action	B	CAMPAIGN NAME	DD/MM/YYYY				



NOTE:

Procedure A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

Information to the field:

As a result of ongoing product monitoring, Automobili Lamborghini S.p.A.requests to apply loctite and specific washers to the screws of the front bumper spoiler.

Operations:

The instructions given herein are composed of 1 operation:

- Operation B: Rework front spoiler screw

Solution for the network:

Update the vehicle, following the instructions given in this bulletin.

Replacement parts:

Order the following codes required for the specified operation:

- Operation B – Rework front spoiler screw

Code	Description	Q
N91109201	Washer	5

Management of replaced parts.

Store the parts removed from the vehicle in a suitable manner, marked with their barcode for identification during visits by the competent Area Manager.

Labour:

- Operation B: 4.1 hours.

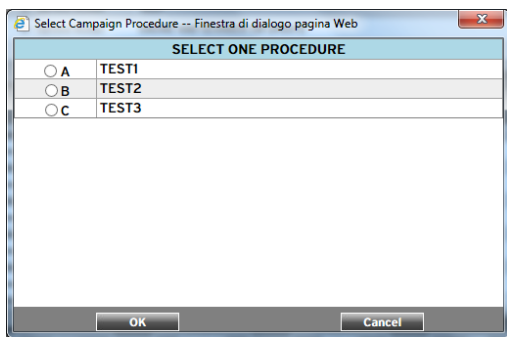
Bulletins superseded.

None.

Warranty instructions.

To request reimbursement for the corrective action performed, access the Warranties section of the Lamborghini Portal and follow the “Campaigns” entry instructions in the W.Claim manual which can be downloaded from the Portal.

Select the required campaign and proceed with entry, carefully reading the options present in the alert displayed by the system (see example) and select the option performed on the vehicle.



Depending on the option performed, the reimbursement will be structured in the following manner:

- OPTION B - Rework front spoiler screw
 Labor: 4.1 hours.
 spare parts: N91109201



WARNING!

Attach all documents generated during the work carried out as evidence of the work itself, for instance workshop orders, diagnostic protocols etc. If one or more of these is missing it may lead to a rejected reimbursement request.

Fill out the Service and Recall Campaign section in the warranty booklet, which is shown in the figure below.

Tools/Materials required

Code	Description.	Q

IMPORTANT:

Before performing the repairs specified in the service campaign, the SD-Creator program must be installed. SD-Creator installation instructions are contained in the bulletin "BI.09.17 [ENG]_SD-Creator installation package procedures".



N.B. (*)

All ODIS technical documentation can be viewed on the Lamborghini web portal, in the corresponding ODIS section.





Technical Procedure

A. Application of Loctite and washers



1. To be able to apply the threadlocker and position the washers, it is necessary to remove the Front Bumper Spoiler.

To perform this operation, follow the instructions given in the Lamborghini repair manual at the following path:

Repair manual → Aventador → SV J Coupé → MY19 Aventador SV J → 08 Body → 07 Bumper → E Front Spoiler → Removing/Installing.

2. Apply loctite to the 5 screws of the spoiler.

Fasten the 5 screws together with the 5 washers N91109201 (washer size 7.1x21x1).

Tighten the screws.

Tightening torque: **4 Nm (2.95 lbf ft).**



B. Reassembly

3. To reinstall, follow the removal procedure in reverse order.



IMPORTANT:

The documents which must be provided with the warranty request are:

- *Produced Repair Order*
- *Saved Diagnostic Protocol*

Failure to follow these procedures could lead to the request being rejected.