

SERVICE PROCEDURE

18510
OCTOBER, 2018

SUBJECT: EMISSIONS RECALL

Navistar has decided that a defect which relates to engine emissions exists in certain PayStar[®], ProStar[®], TranStar[®], and WorkStar[®] model trucks built 04 March 2013 thru 10 June 2015 with 2013 through 2015 model year N13 Heavy Duty On-Board Diagnostic (HDOBD) engines

DEFECT DESCRIPTION

This Emissions Recall applies to certain truck models that were built with 2013 through 2015 model year MaxxForce[®] 13 engines. Engine software OBD issues will be corrected which will aid in engine malfunction identification and proper diagnosis. In addition, under certain conditions, the Selective Catalytic Reduction (SCR) system inducement schedule may not function properly and may result in an increase in regulated air pollutants. This recall will require recalibration of the Engine Control Module (ECM) and Aftertreatment Control Module (ACM).

MODELS INVOLVED

This Emissions Recall involves certain PayStar[®], ProStar[®], TranStar[®], and WorkStar[®] model trucks built 04 March 2013 thru 10 June 2015 with 2013 through 2015 model year N13 heavy duty on-board diagnostic (HDOBD) engines.

ELIGIBILITY

This procedure applies ONLY to vehicles marked in the International[®] Service PortalSM with Emissions Recall 18510. Also complete any other open campaigns listed on the Service Portal at this time.

PARTS INFORMATION

No parts are required for this recall.

SERVICE PROCEDURE

WARNING! To prevent property damage, personal injury, and / or death, park vehicle on hard flat surface, turn the engine off, set the parking brake and install wheel chocks to prevent the vehicle from moving in both directions.

WARNING! To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

WARNING! To prevent property damage, personal injury and / or death, allow components in engine compartment to cool before servicing engine or vehicle.

WARNING! To prevent property damage, personal injury, and / or death, keep flames or sparks away from vehicle and do not smoke while servicing the vehicle's batteries. Batteries expel explosive gases.

1. Park the vehicle on a flat surface with the wheels straight ahead.
2. Shift the transmission to Park or Neutral and set parking brake.
3. Install wheel chocks.
4. Verify that ECM has latest software by referring to vehicle calibration scorecard in Service PortalSM system.
 - a. If calibration scorecard indicates that calibration is not current, engine must be reprogrammed to raise calibration to latest level. Proceed to Step 5.
 - b. If calibration scorecard indicates calibration is current, engine does not need to be reprogrammed.
 - i. No further action is required for dealers and customers operating outside California. Proceed to Step 8.
 - ii. Dealers and customers operating in California should proceed to Step 8 but must also perform Step 9.

5. Program ECM.

NOTE: All programming and troubleshooting information can be accessed from the articles listed in the chart below, Dealer EZ-Tech®, or clicking the link below to access the Diagnostic Software Support Resource Center.

[Diagnostic Software Support Resource Center](#)

NOTE: These articles contain general information about each reprogramming method and software, with links to specific instructions.

| Programming Method | Programming and troubleshooting Instructions |
|----------------------------|---|
| <i>NavKal™</i> | <i>TL2600002</i> |
| <i>Auto Upgrade</i> | <i>IK2600082</i> |
| <i>Nets</i> | <i>IK2600010</i> |

6. If assistance is needed, contact Vehicle Programming by creating an iKNow case file or calling 1-800-336-4500, options 3, 1, 1.

NOTE: Clear all inactive / previously active faults after programming. Only perform diagnostics or procedures on ACTIVE faults.

7. If any inactive / previously active faults are found after programming, clear them from ECM. Only perform diagnostics or procedures on active faults.

8. Remove wheel chocks.

Additional Requirements for Dealers and Customers Operating in California

NOTE: The following step is required only for dealers and customers operating in the state of California.

9. After completing this recall, dealer must fill out salmon-colored Proof of Correction certificate and provide a copy to customer.
 - a. Use either Figure 1 (certificate to color print on white paper) or Figure 2 (certificate to print on salmon-colored paper) to print DMV certificates.

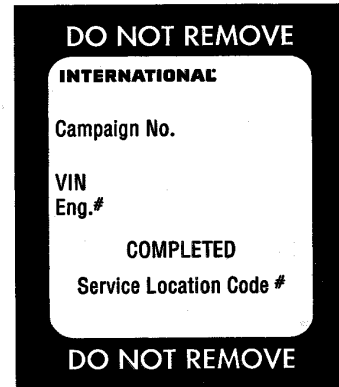
LABOR INFORMATION

| Operation Number | Description | Time |
|-------------------------|-------------------------|-------------|
| A40-18510-1 | Recalibrate ECM and ACM | 0.6 hr |

CAMPAIGN IDENTIFICATION LABEL

Each vehicle corrected in accordance with this campaign must be marked with a CTS-1075 Campaign Identification Label.

Complete the label and attach on a clean surface next to the vehicle identification number (VIN) plate.



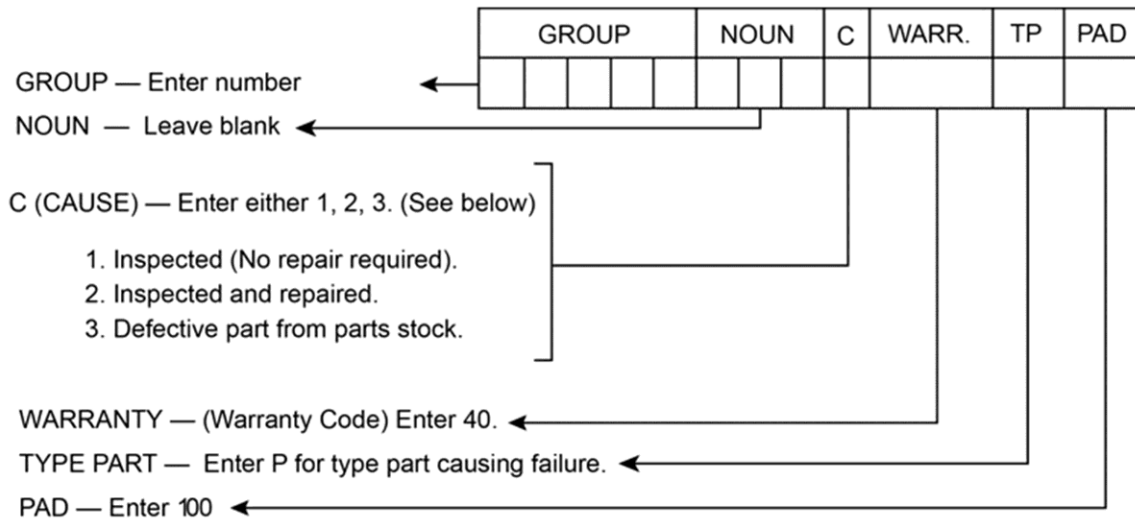
ADMINISTRATIVE/DEALER RESPONSIBILITIES

WARRANTY CLAIMS

Warranty claim expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Emissions Recall 18510.

Section 7 of the Warranty Policy and Procedures manual contains further information related to the submission and processing of AFC / Recall claims.

As with all claim submission, items acquired locally must be submitted in the "Other Charges" tab. The cost of any bulk items (such as a bag of cable tie straps, roll of wire, barrel of oil, tube of silicone) should be prorated for the cost of the individual pieces/amount used during each repair.



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UNITED STATES AND POSSESSIONS

The National Traffic and Motor Vehicle Safety Act, as amended, provides that each vehicle that is subject to a vehicle recall campaign must be adequately repaired within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within 60 days after a tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within 60 days, the owner may be entitled to replacement with an identical or reasonable equivalent vehicle at no charge, or to a refund of the purchase price less a reasonable allowance for depreciation.

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

Dealers should proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified immediately from your dealer location.

Dealers must make every effort to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible. However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

Dealers involved in the recall process will be furnished a listing of owner names and addresses to enable them to follow up with owners and have the vehicles corrected. Use of this listing must be limited to this campaign because the list may contain information obtained from state motor vehicle registration records,

and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

CANADA

Dealers must correct all vehicles subject to this campaign at no charge to the owner, regardless of mileage, age of vehicle, or ownership, from this time forward.

Dealers should proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified immediately from your dealer location.

Dealers must make every effort to promptly schedule an appointment with each owner to repair his or her vehicle as soon as possible. However, consistent with the customer notification, dealers are expected to complete the repairs on the mutually agreed upon service date.

Dealers involved in the recall process will be furnished a listing of owner names and addresses to enable them to follow up with owners and have the vehicles corrected. Use of this listing must be limited to this campaign because the list may contain information obtained from state motor vehicle registration records, and the use of such motor vehicle registration data for purposes other than this campaign is a violation of law in several states.

EXPORT

Export Distributors should proceed immediately to make necessary correction to units in inventory. All inventory vehicles subject to this recall campaign must be corrected prior to sale, transfer or delivery. If vehicles have been sold or transferred and you are in receipt of Customer Notification Letters and Authorization for Recall Service cards for those vehicles, the transfer location or customer must be notified immediately from your distributor location.

Export Distributors are to submit warranty claims in the usual manner making reference to this recall number.

Export Distributors are expected to provide full cooperation and follow-up with respect to this important subject matter. If you have any questions or need further assistance, please contact the Regional Service Manager at your regional office.

NAVISTAR, INC.