



Technical Journal

TITLE:
C70 headliner hanging down, repair clip

REF NO: TJ 29245.2.2	ISSUING DEPARTMENT: Technical Service	CAR MARKET: United States and Canada	
PARTNER: 3 US 7510 Volvo Car USA		ISSUE DATE: 2018-08-24	STATUS DATE: 2018-08-29
FUNC GROUP: 8389	FUNC DESC: Miscellaneous	Page 1 of 9	

“Right first time in Time”

Attachment

File Name	File Size
TJ 29245 (1).pdf	2.8393 MB

Vehicle Type

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
542							2006-2013		0000590-0144301	200549-201328

CSC Customer Symptom Codes

Code	Description
M6	Headlining/Loose, poor fit, warped, wrinkled

VST Operation Number

VST Operation Number	Description
98537-2	Convertible Top Center Headliner adjust acc to TJ29245.

DTC Diagnostic Trouble Codes

Rows beginning with * are modified

Note! If using a printed copy of this Technical Journal, first check for the latest online version.

Text

**DESCRIPTION:**

*Updated service method.

Clips on headlining may come loose, causing the headlining to hang down. This is more common in hot climate.

SERVICE:

Headlining can be repaired by gluing the clips back on. See repair instruction TJ 29245.

VEHICLE REPORT:

When submitting a Vehicle Report for a condition described in this TJ, use concern area "Vehicle Report" and sub concern area "Support Not Needed" with function group 8393.

To view TJ attachment continue to next page. This TJ has one attachment.



Volvo Car Customer Service

TJ 29245

Title	Convertible Top Center Headliner	Page	1 (6)
Action	Product fix	Operation number:	98537-2

Affected vehicles

Model year	Model
2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013	C70 (06-)

Materials

Materials	Qty.	Part No	Notes
Glue (see Volvo chemicals portal)	1.0	0893301900	Mixer tip (08910005)
Kit	4.0	31256444	
Kit	4.0	31256445	

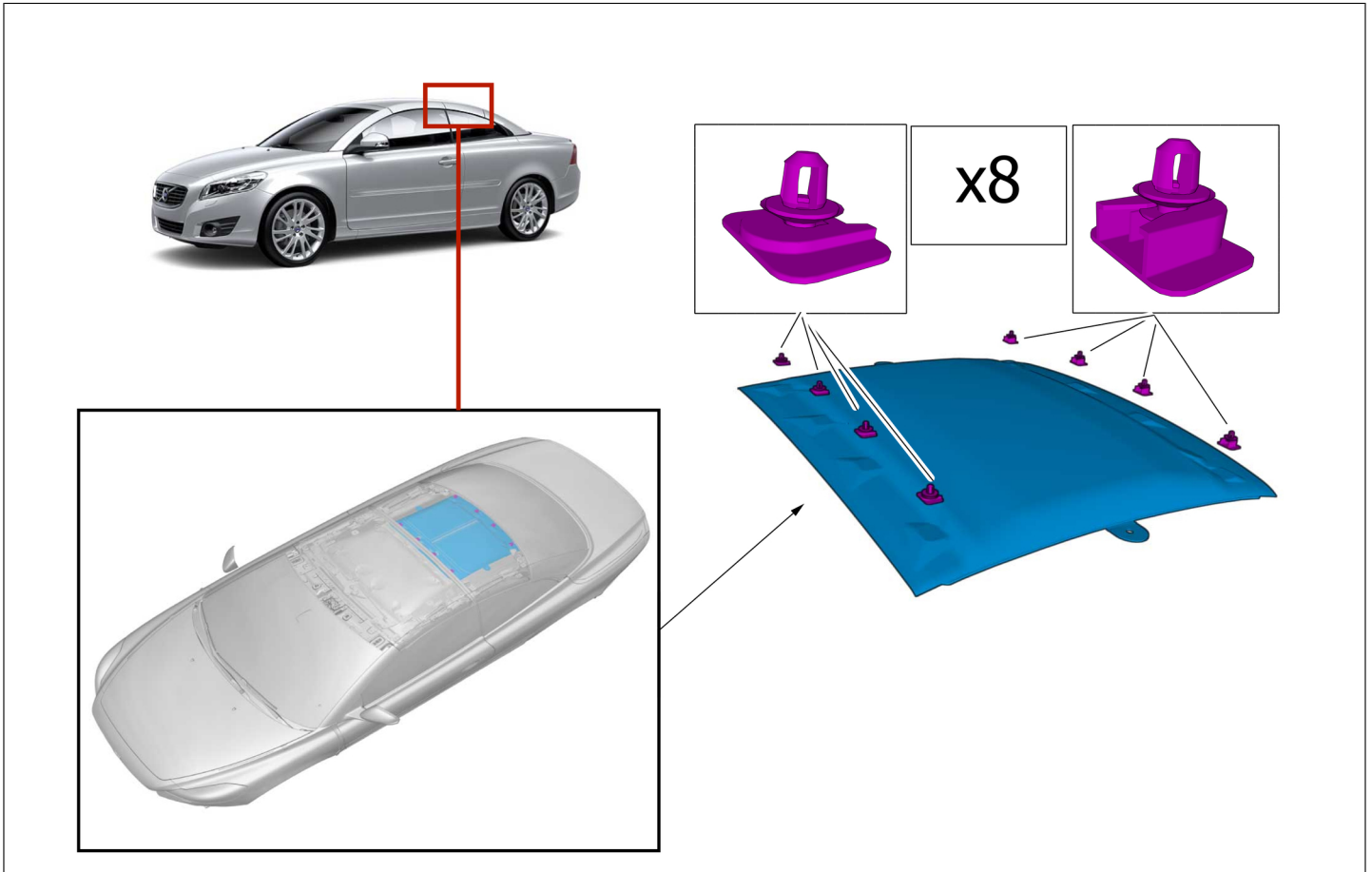
Special tools

Description	Part No.
Glue gun (kit)	1891989348

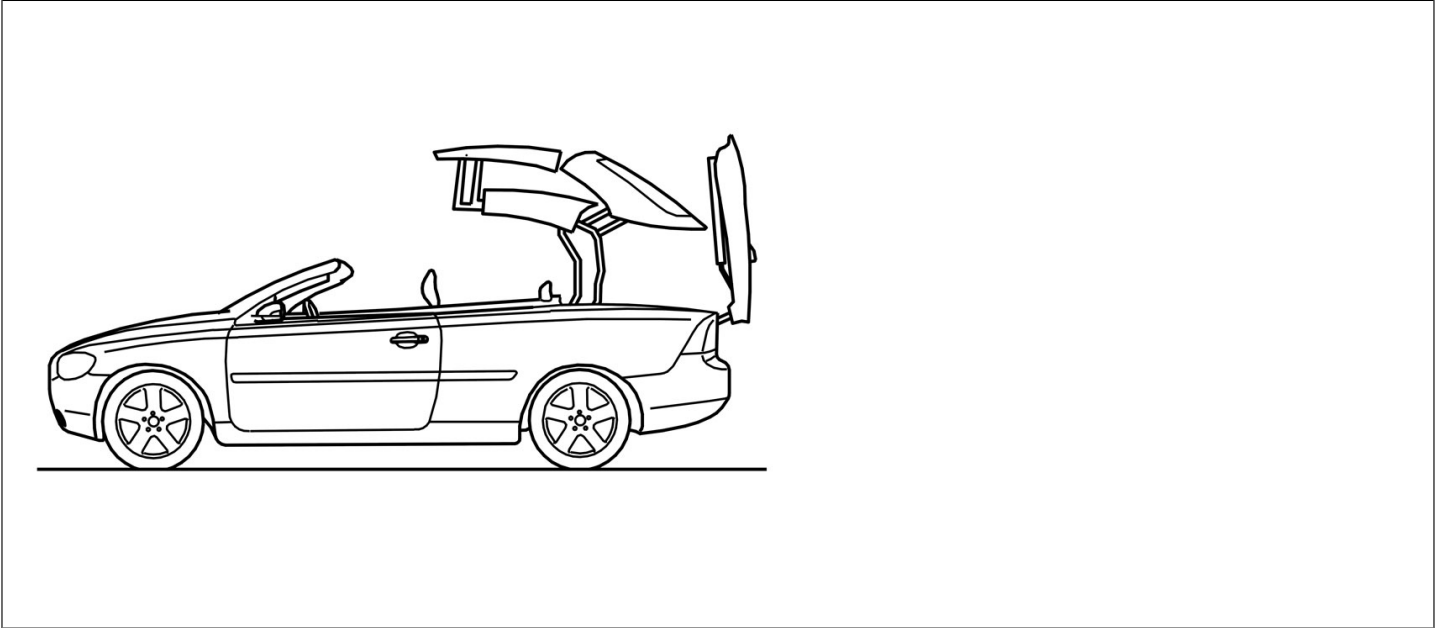
Removal

Note! Removal steps in this procedure may contain installation details.

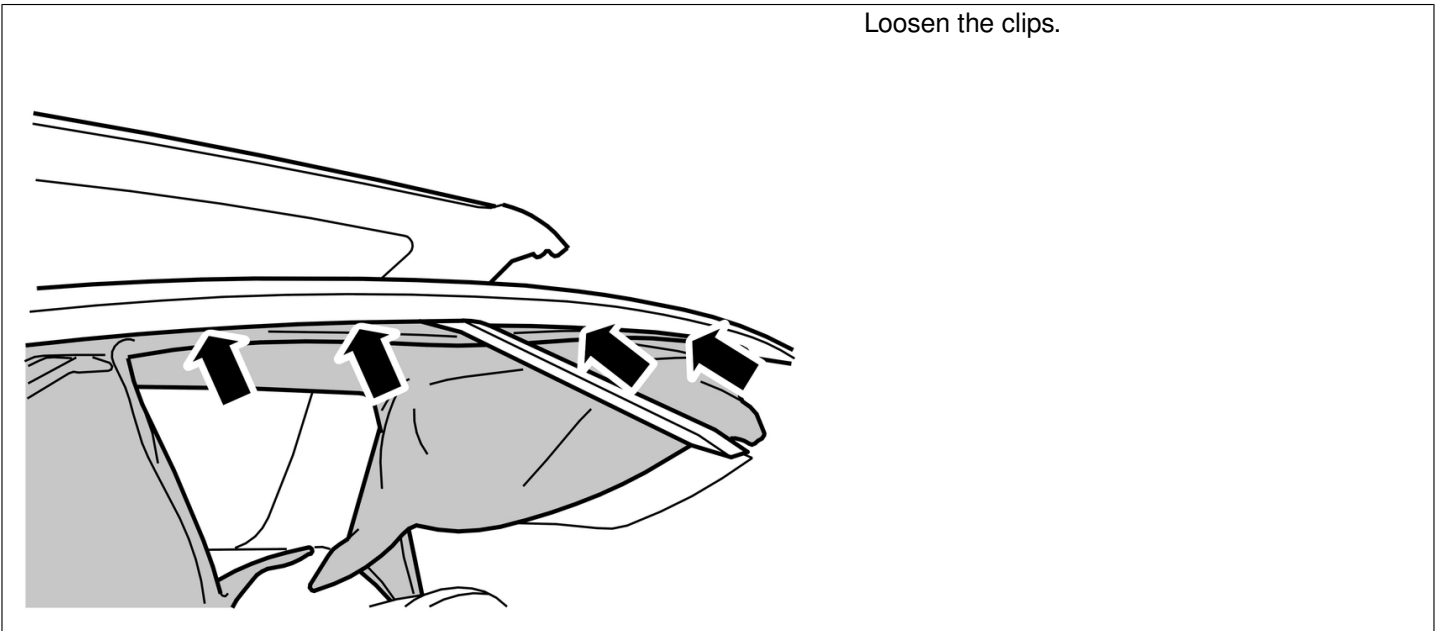
Orientation view

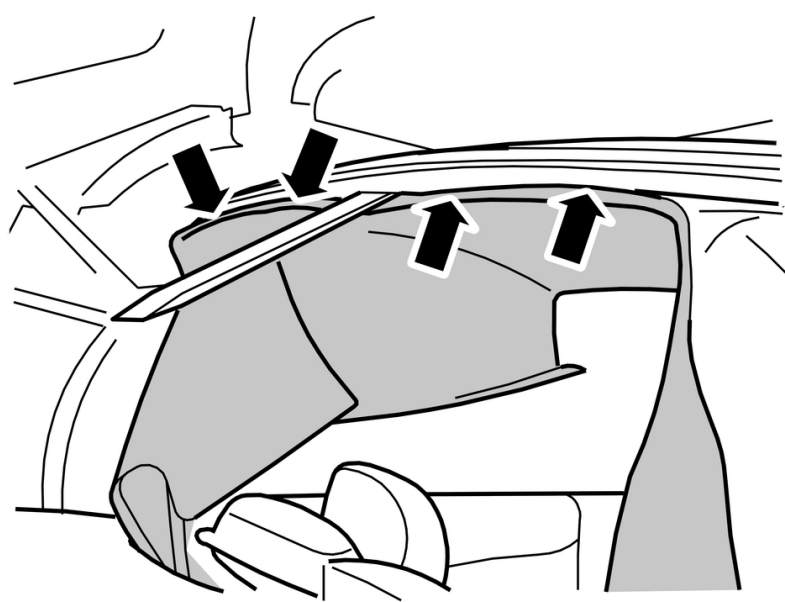


Preparation



Loosen the clips.





Loosen the clips.

Note! Remove all the loose clips and clean the old glue.

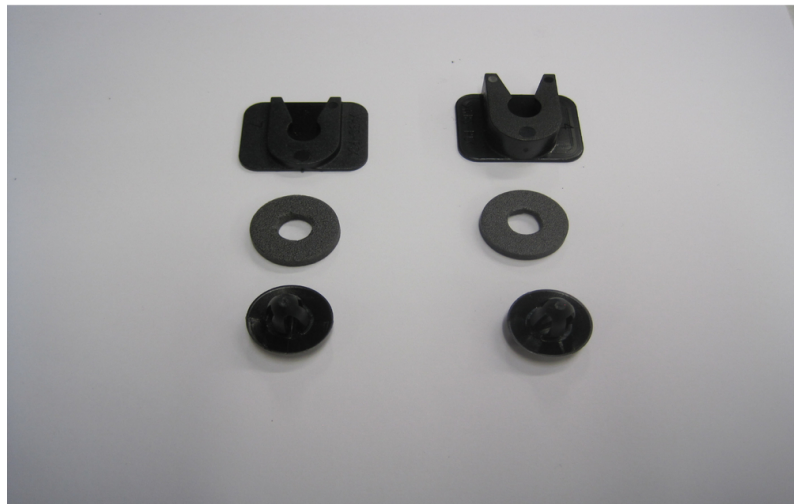


Special Tool: 1891989348, Glue gun

Use: Glue , 0893301900

Static mixer tip: 08910005

Note! Have all the preparation work done before starting to glue the clips.



Note: The base of the clip needs to be prepped by scuffing the surface with sandpaper.



Caution! Apply the adhesive carefully as illustrated.

Note! The glue should be applied generously. The clip should be imbedded in the glue to create an overlap on the clip.

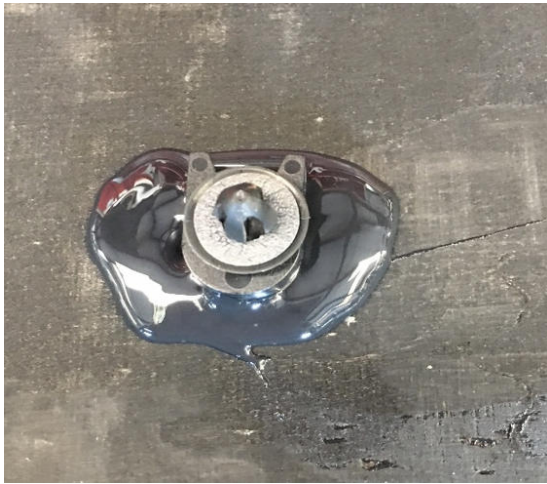
The critical part is that the glue goes over the edges of the clip.

Note: Glue P/N 0893301900 is black in color. Picture shows a previous generation of the glue.

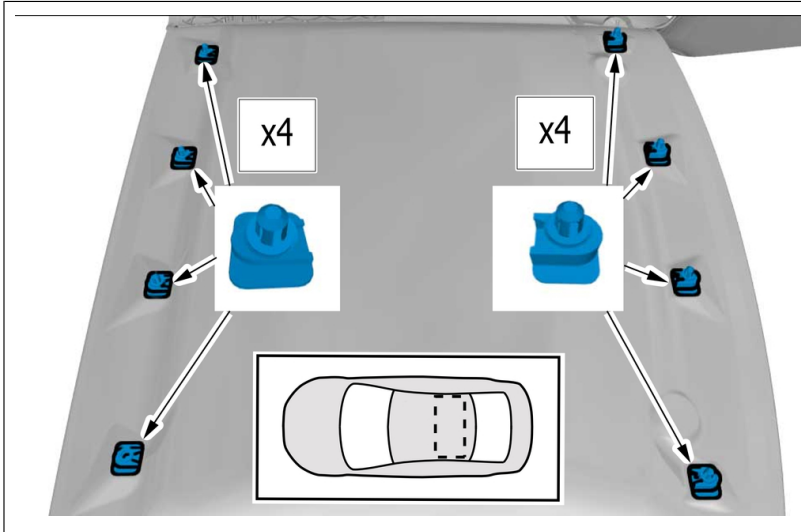




Example: The glue should be applied generously.



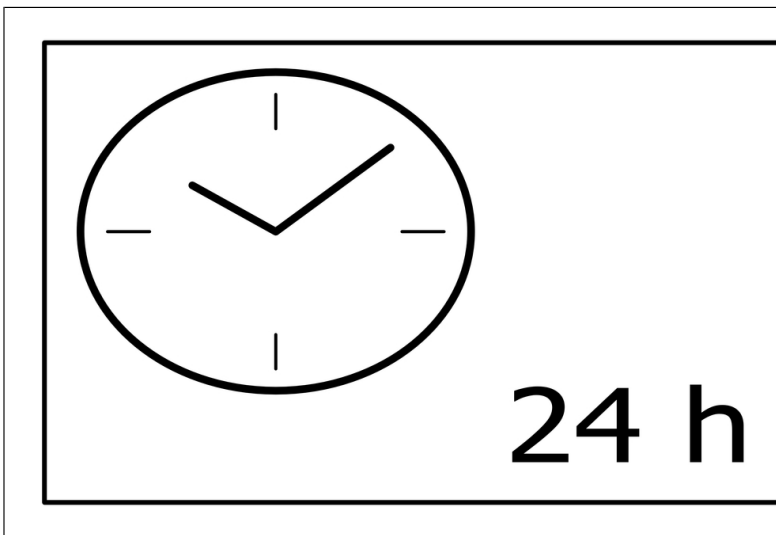
Example: Glue overlap on the clip.



Note! Make sure that the mating faces are at a minimum temperature of 20°C.

Important: Notice the position of the clips. The opening should be facing the center of the headliner.

The headliner surface needs to be prepped properly by removing all the glue until reaching headliner surface.



Important: Wait 24hr before reinstalling the headliner.

Installation

To install, reverse the removal procedure.