



Technical Journal

TITLE:

Volvo logo on steering wheel, replacement

REF NO: TJ 31750.3.0	ISSUING DEPARTMENT: Technical Service	CAR MARKET: United States and Canada	
PARTNER: 3 US 7510 Volvo Car USA		ISSUE DATE: 2018-03-08	STATUS DATE: 2018-03-12
FUNC GROUP: 8863	FUNC DESC: Frontal airbag driver	Page 1 of 12	

“Right first time in Time”

Attachment

File Name	File Size
TJ 31750 repair.pdf	2.2940 MB
TJ31750.pdf	0.2113 MB

Vehicle Type

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
124							2011-2016		0113001-0200260	200920-201614
134							2011-9999		0000194-0999999	201020-999952
135							2010-2010		0118001-0377263	200920-201020
136							2010-2016		0074001-0274097	200920-201619
138							2016-9999		0000122-0999999	201345-999952
155							2011-9999		0001147-0999999	201035-999952
156							2010-2017		0084237-1232863	200946-201735
157							2015-9999		0000022-0999999	201450-999952
275							2011-2014		0568001-0707110	201020-201428
533							2011-2013		0220000-0312066	201020-201251
542							2011-2013		0107000-0144301	201020-201325
544							2011-2012		-	201020-201219
545							2011-2012		0509000-0700628	201020-201219



CSC Customer Symptom Codes

Code	Description
R9	Steering wheel/Steering wheel trim appearance

VST Operation Number

VST Operation Number	Description
98634-2	Steering wheel emblem replace acc. to TJ31750

DTC Diagnostic Trouble Codes

Rows beginning with * are modified

Note! If using a printed copy of this Technical Journal, first check for the latest online version.

Text

DESCRIPTION:

* Model year in repair method has been updated.

If the Volvo logo on the center of the steering wheel is peeling off or corroded, the logo itself can now be replaced (no need to replace the whole airbag unit). See picture "TJ31750.pdf".

SERVICE:

Replace carefully the Volvo logo according to repair method "TJ 31750 repair.pdf". (Masking tape: any suitable can be used)

VEHICLE REPORT:

Yes, please submit a Vehicle Report if the service solution described in this TJ has no effect. Use concern area "Vehicle Report" and sub concern area "Support not needed", use function group 8863.

To view TJ attachment continue to next page. This TJ has two attachments.



Volvo Car Customer Service

TJ 31750

Title	Steering wheel emblem	Page	1 (9)
Action	Replacement	Operation number:	98634-2

Affected vehicles

Model year	Model
2013, 2014, 2015	S60 (11-)
2016	S60 Inscription
2011, 2012, 2013, 2014, 2015	S80 (07-)
2011, 2012,	S40, V50,
2011, 2012, 2013	C30, C70
2015	V60
2010, 2011, 2012, 2013, 2014, 2015	XC60
2011,2012, 2012, 2013, 2014, 2015	XC70 (08-)
2011, 2012, 2013, 2014	XC90

Materials

Materials	Qty.	Part No.	Notes
Cleaning agent	0.1	9192678	

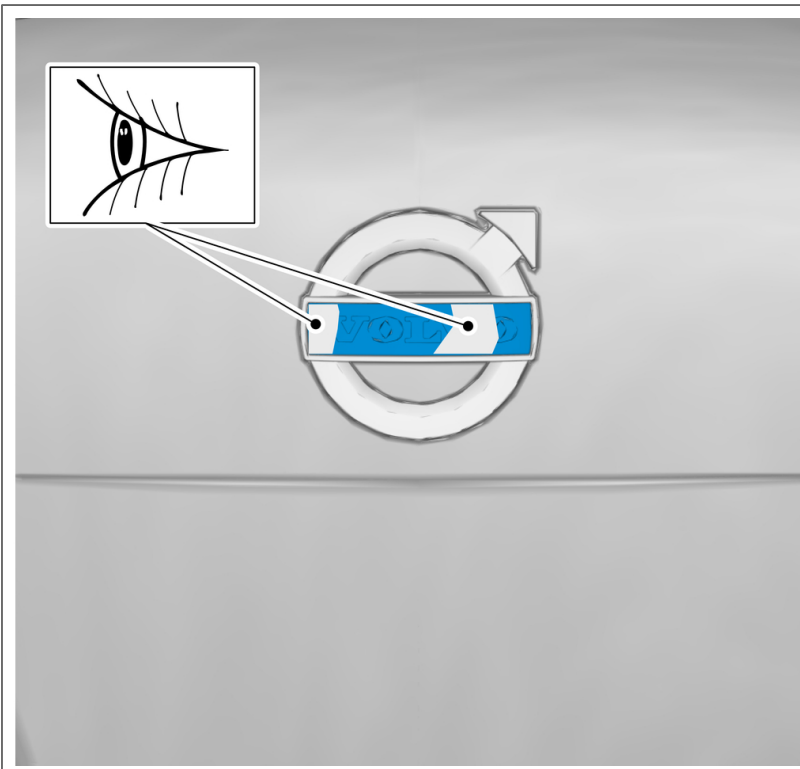
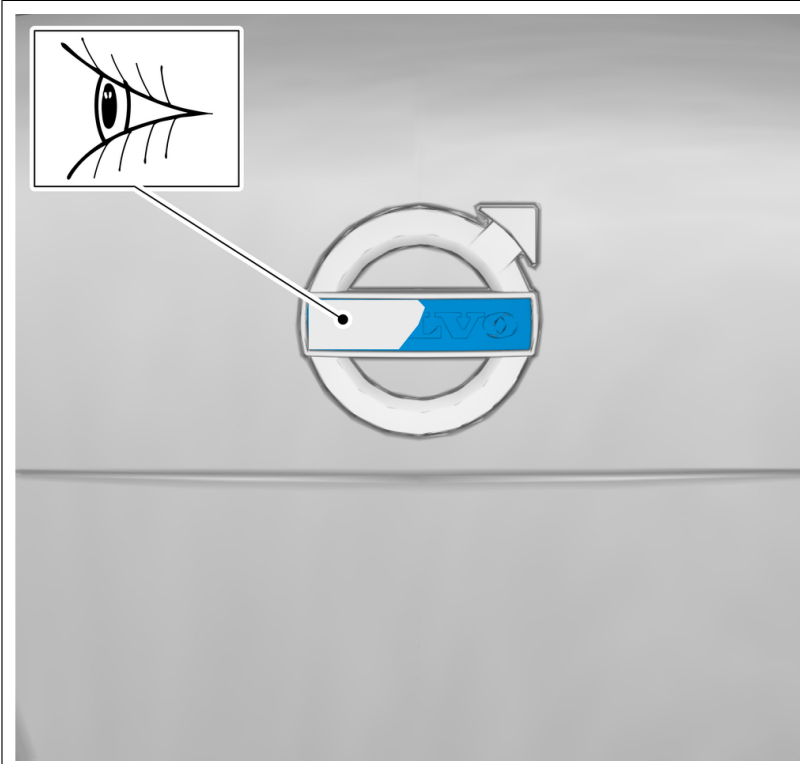
Materials

Materials	Qty.	Part No.	Notes
Primer	1.0	1161727	CA;
Primer	1.0	31480527	US;
Emblem	1.0	31467395	

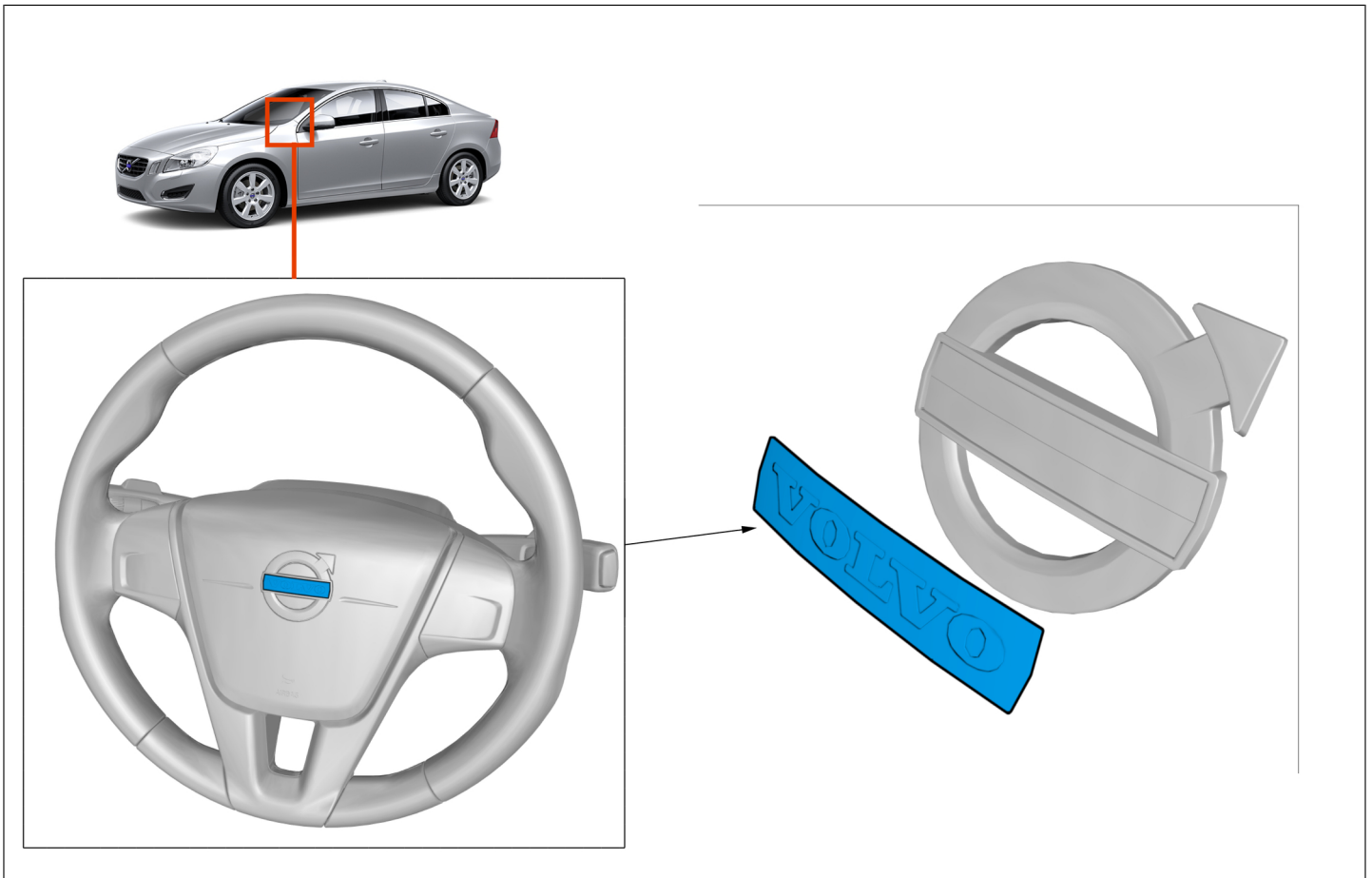
Special tools

Description	Part No.
Feeler gauge	981 4120

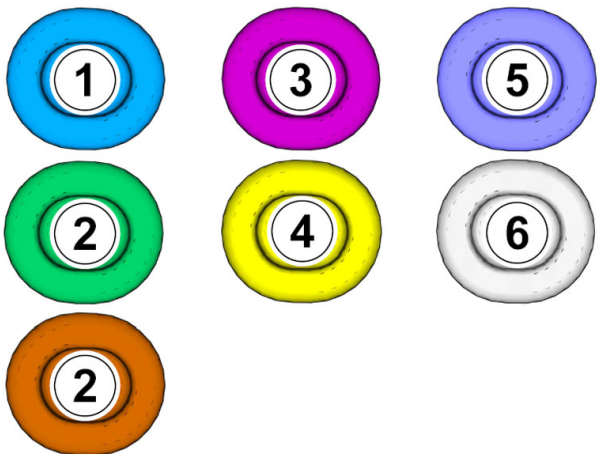
Information



Orientation view



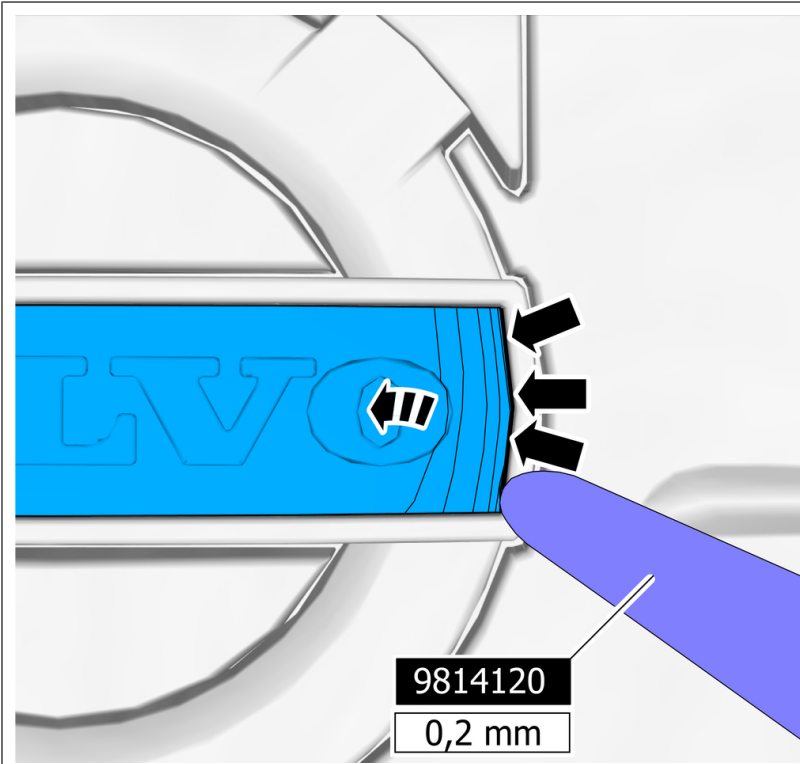
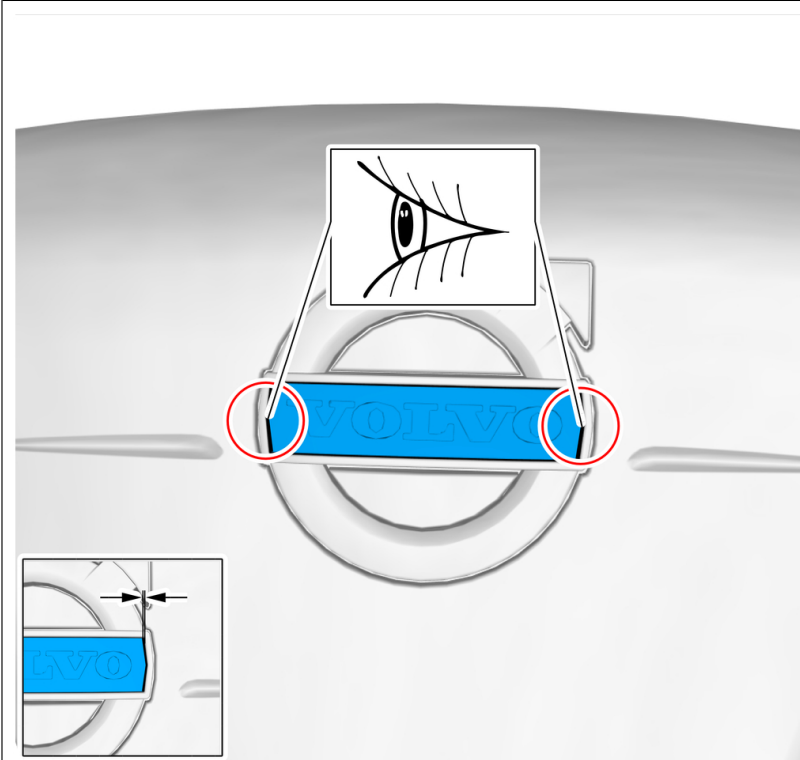
Color symbols



Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- 1 . Used for focused component, the component with which you will do something.
- 2 . Used as extra colors when you need to show or differentiate additional parts.
- 3 . Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4 . Used when the component is not fully removed from the vehicle but only hung to the side.
- 5 . Used for standard tools and special tools.
- 6 . Used as background color for vehicle components.

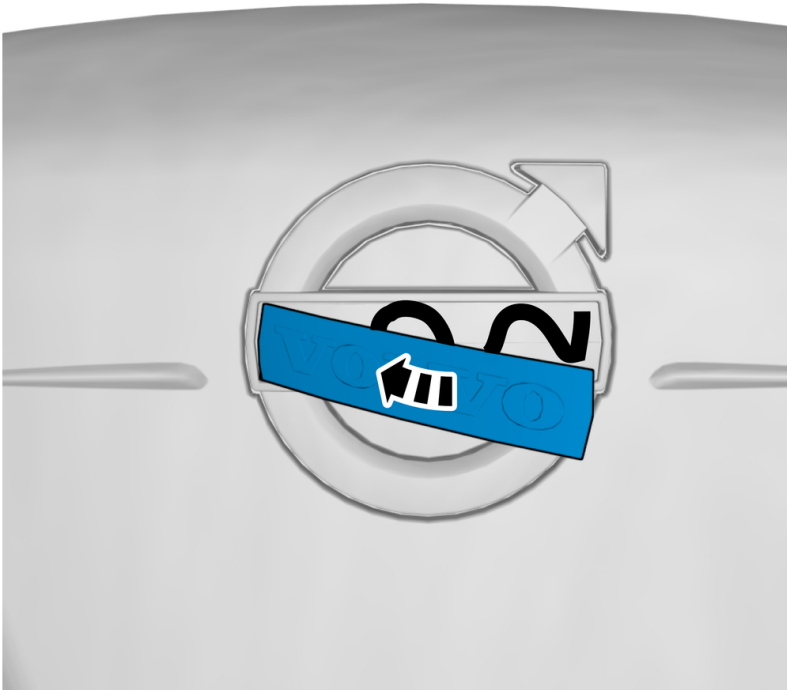
Removal



Caution! Observe caution when carrying out this step.

Special Tool: T9814120, Feeler gauge

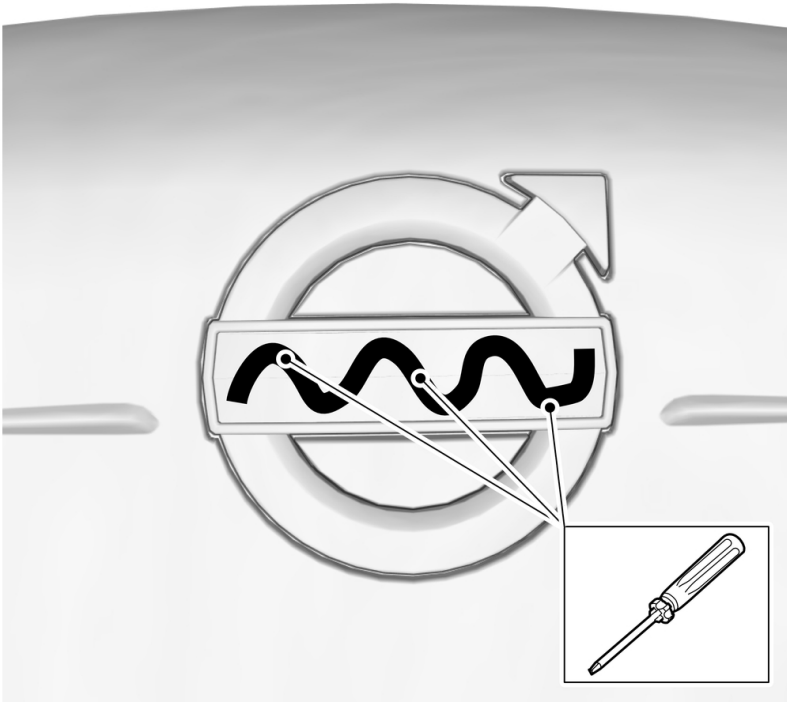
Use hands only.

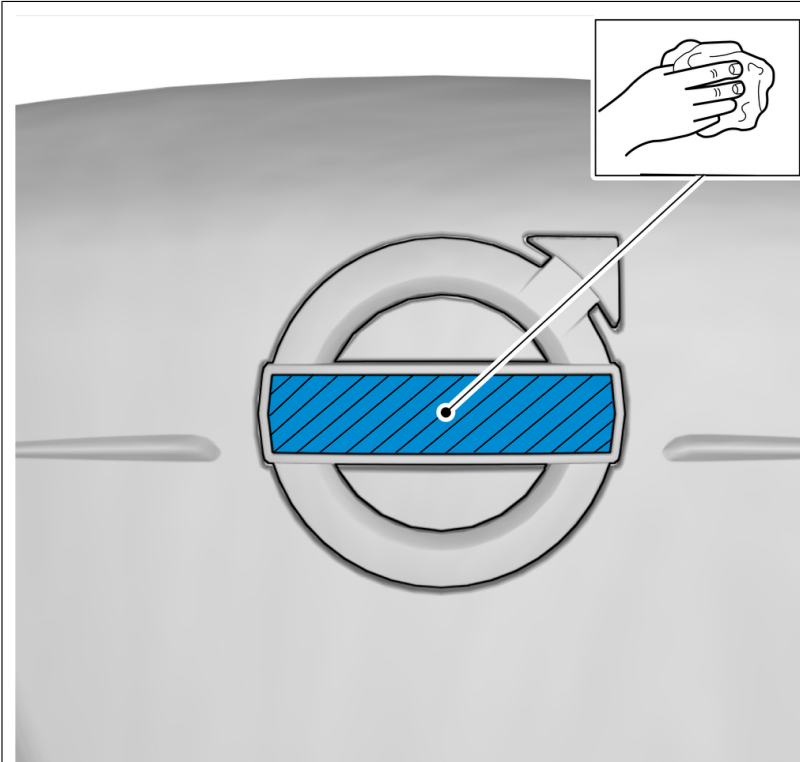


Installation

Caution! Observe caution when carrying out this step.

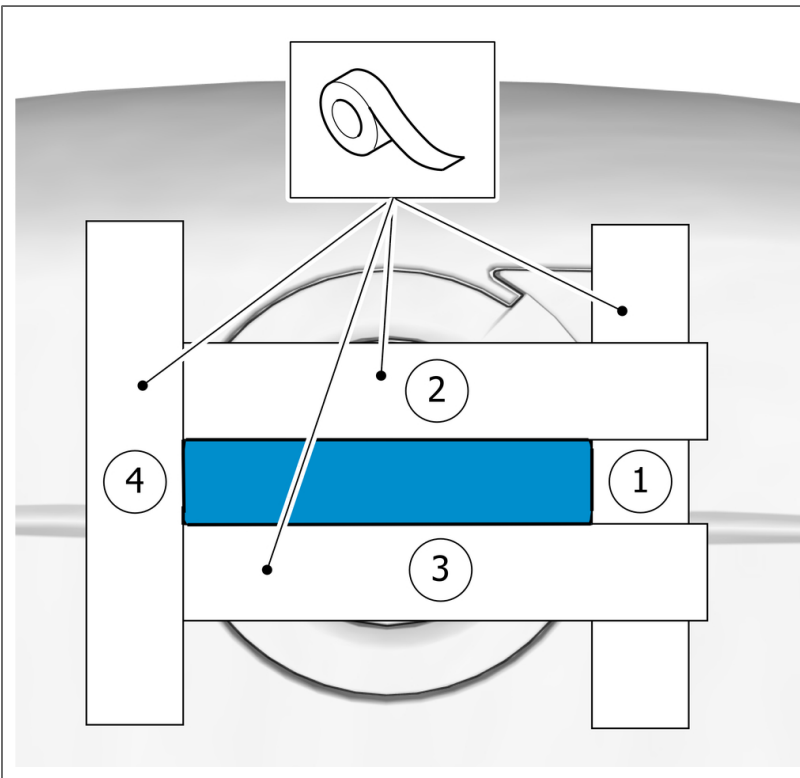
Caution! Make sure that the surface treatment is removed from the indicated surface.



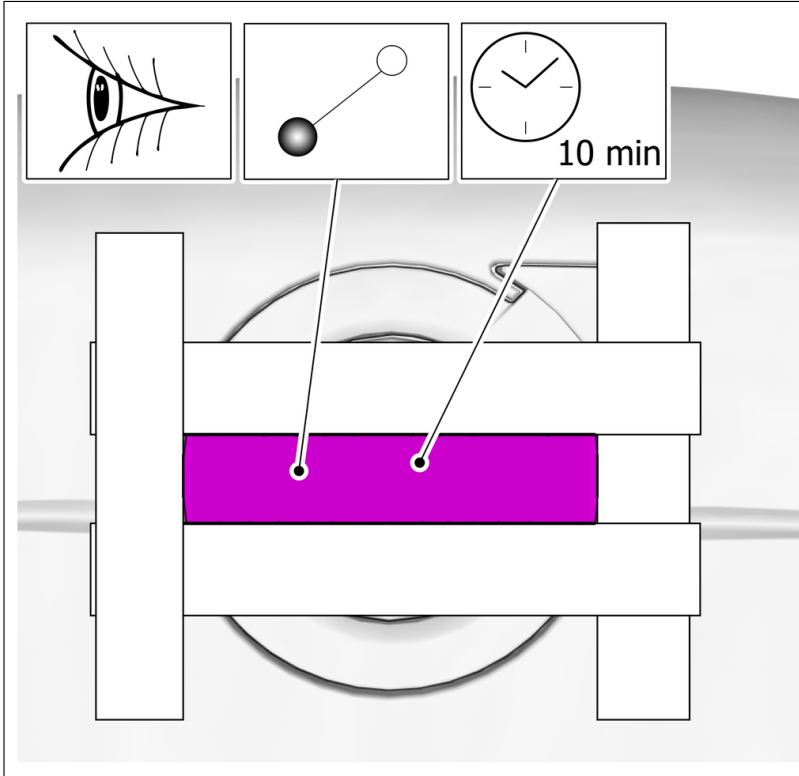


Note! Avoid spillage on visible surfaces.

Use: Cleaning agent , 9192678



Use: Masking tape ,



Warning! Use gloves fit for purpose.

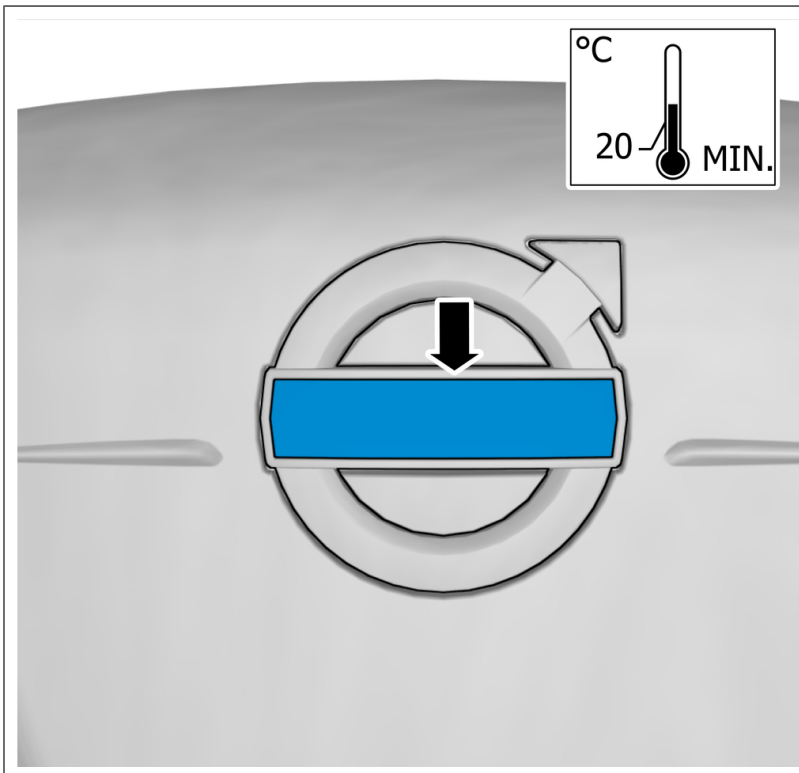
Note! Avoid spillage on visible surfaces.

Use: Primer

Apply the stated Material on the marked surface.

Allow to dry.

Remove the tape.



Caution! Make sure that equal pressure is applied to the full length of the component.

Caution! Make sure that the surface is at a minimum temperature of 20°C.





TJ 31750