




SI B63 07 16
Lights

February 2019
Technical Service

WATER INSIDE REAR LIGHT ASSEMBLY

New information provided by this revision is preceded by this symbol .

This Service Information bulletin replaces SI B63 07 16 dated **October 2016**

What's New:

- Instructions added for repeat water ingress complaints

MODEL

F22 (2 Series Coupe)	F23 (2 Series Convertible)
Vehicles produced to March 10, 2016	

SITUATION

Water is inside rear light assembly.

CAUSE

Water is drawn into the rear light assembly through ventilation openings.

CORRECTION

Replace both taillights.

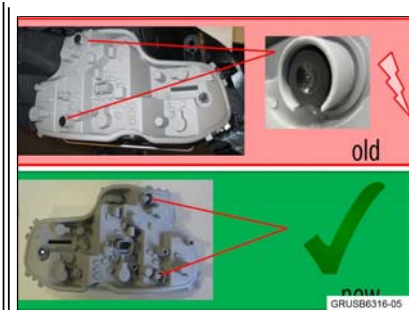
PROCEDURE

For conditions that are similar to the situation described:

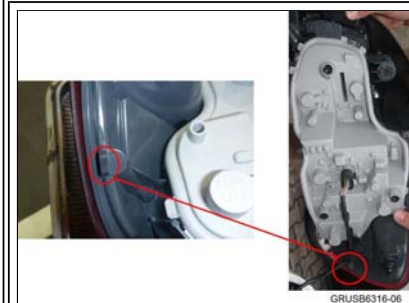
1. Remove the rear light on both sides according to ISTA REP 63 21 260 "Removing and installing (replacing) left/right rear light".



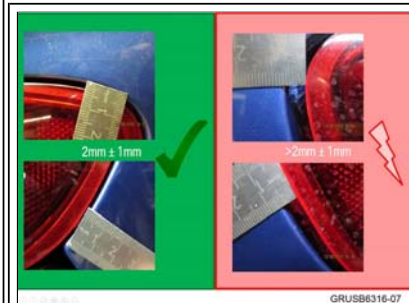
2. Detach the spacers on both sides of the vehicle body if present and dispose of them.



3. Obtain new (modified) rear lights (same part number). Updated part has no black cap on bulb socket.



4. The new light assembly has the spacer fitted as shown.
5. Install the new rear lights according to the REP 63 21 260.



6. Verify position, symmetry and gap dimensions. Does the installation have gaps of 2mm +/- 1mm?
YES- repair is complete.
7. NO – go to next step
8. Remove spacer attached in step 4.
9. Reinstall the rear light assembly according to REP 63 21 260.

UPDATE!

For vehicles that return for water ingress into the tail lights after the above procedure is completed, submit a PuMA case for additional repair instructions

PARTS INFORMATION

Part Number	Description	Quantity
63 21 7 295 427	Tail light, left	1
63 21 7 295 428	Tail light, right	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	6321005000	
Labor Operation:	Labor Allowance:	Description:
63 21 270	Refer to KSD2	Removing and installing both rear lights

If you are using a Main labor code for another repair, use the Plus code labor operation 63 21 770 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

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