



SI B51 04 19
Body Equipment

February 2019
Technical Service

SERVICE ACTION: REPLACE SUN VISORS

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

E63 (6 Series Coupe)	E64 (6 Series Convertible)
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AFFECTED VEHICLES

This Service Action involves E63 and E64 6 Series produced from SOP to 2/17/2004.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

During production, incorrect sun visors were installed which do not conform to airbag label requirements.

CORRECTION

Replace both sun visors.

PROCEDURE

Replace both sun visors, following repair instructions **REP 51 16 080 "Removing and installing or replacing sun visor and left or right counter-support"**.

PARTS INFORMATION

Part Number	Description	Quantity
Refer to ETK	Left sun visor	1
And:		
Refer to ETK	Right sun visor	1

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	0051890100	
Labor Operation:	Labor Allowance:	Description:
00 54 967	3 FRU	Replace both sun visors (Plus work)

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