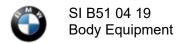
TIS Service Bulletin Page 1 of 1



February 2019 Technical Service

SERVICE ACTION: REPLACE SUN VISORS

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

| E63 (6 Series Coupe) | E64 (6 Series Convertible) |
|----------------------|----------------------------|
|----------------------|----------------------------|

AFFECTED VEHICLES

This Service Action involves E63 and E64 6 Series produced from SOP to 2/17/2004.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

During production, incorrect sun visors were installed which do not conform to airbag label requirements.

CORRECTION

Replace both sun visors.

PROCEDURE

Replace both sun visors, following repair instructions REP 51 16 080 "Removing and installing or replacing sun visor and left or right counter-support".

PARTS INFORMATION

| Part Number | Description | Quantity |
|--------------|-----------------|----------|
| Refer to ETK | Left sun visor | 1 |
| And: | | |
| Refer to ETK | Right sun visor | 1 |

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

| Defect Code: | 0051890100 | |
|------------------|------------------|-------------------------------------|
| Labor Operation: | Labor Allowance: | Description: |
| 00 54 967 | 3 FRU | Replace both sun visors (Plus work) |

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