



SI M63 01 19
Lights

February 2019
Technical Service

SERVICE ACTION: REWORK TAIL LIGHTS

New information provided by this revision is preceded by this symbol  .

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information bulletin replaces SI M63 01 19 **dated February 2019**.

What's New:

- Photos changed

MODEL

F60 (MINI Countryman)

AFFECTED VEHICLES

This Service Action involves 1,929 MINI F60s produced from 10/23/2018 to 1/23/2019.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

The tail light mounting brackets may be cracked or broken.

CAUSE

During assembly, oil may have contaminated the plastic housing of the rear tail lamps, causing damage to the mounting points of the tail light assembly.

CORRECTION

Inspect the rear tail light assemblies for signs of oil or cracking. Vehicles that pass the inspection process require no further correction.

Photographs and vehicle information showing the tail light condition MUST be forwarded to the email provided below.

PROCEDURE

1. Unclip the water channel cover from the side of the rear taillight. Reference repair instructions **63 21 275 "Remove and install rear left light of side panel"** for instructions on removal of this water channel only. Do not remove the complete tail light.



Note: Both tail lights require inspection.



Warning: **DO NOT REMOVE THE MOUNTING NUTS OF THE TAIL LIGHT. THE TAIL LIGHTS WILL BE INSPECTED VISUALLY WITHOUT REMOVAL OF THE MOUNTING NUTS.**



UPDATE ! 2. Visually inspect the mounting area of the tail light as shown to the left.

3. Take 2 clear photographs of the mounting points of both tail lights. 1 photo per light is required. The photos and additional information outlined below must be emailed to:

US_Body_Electrical_TS@bmwna.com

Documentation of ALL tail lights:

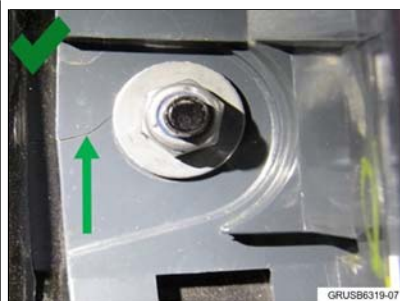
Pictures of rear lights which show the condition of the holder before a repair or handing the vehicle over to the customer (with OK lights) for documentation must be sent to the following e-mail address:

US_Body_Electrical_TS@bmwna.com

Information to be reported back (please include the information below as well as the pictures and send to the email address above):

- VIN number
- Production date of vehicle
- And fault found
 - o Crack over a big area in tail light bracket left/right
 - o Broken rear light bracket left/right or eye loop left/right
- Rear light OK left/right

4. Reference the photos shown to the left, which demonstrate **acceptable** cracking and which require no further correction.



Single cracks are acceptable.

Description to picture:

1 – small crack, not circulating, no net of cracks,

OK

2 – small crack, not circulating, no net of cracks,

OK

3 – weld line, **OK Attention:** the position of the weld line can vary from model to model



5. Reference the photos to the left showing examples of cracks that are **NOT** acceptable and which require tail light replacement.

UPDATE! Holder broken

UPDATE! Eye broken off



6. Does the vehicle pass the inspection, showing only acceptable cracking as shown in the step 3 examples?

YES: No further correction is required, the vehicle can be reassembled.

NO: Further repair information will be released shortly. The vehicle will require additional repairs before sale.

PARTS INFORMATION

No parts are required for the visual inspection of the tail lights.



WARRANTY INFORMATION

Reimbursement for this campaign will be via normal claim entry utilizing the following information:

Defect Code:	0063590100	
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Completion “before” the first vehicle delivery to a customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 67 800	3 FRU	Perform inspection of the rear tail lights (No repair is necessary) (Plus Work)
And:		
00 67 803	2 FRU	Administrative time to email photos and vehicle information to US_Body_Electrical_TS@bmwna.com

Or:

The vehicle arrives at your center for this campaign repair (No other Main work will be performed/claimed during this workshop visit)

Labor Operation:	Labor Allowance:	Description:
00 67 220	5 FRU	Perform inspection of the rear tail lights (No repair is necessary) (Main Work)
And:		
00 67 803	2 FRU	Administrative time to email photos and vehicle information to US_Body_Electrical_TS@bmwna.com

Posted: Wednesday, February 20, 2019

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