



Preliminary Information

PIT5646 Aluminum Upper Control Arm Color Differences

Models

Brand:	Model:	Model Years:	VIN:		Engine:	Transmissions:
			from	to		
Chevrolet	Silverado 1500 (New Model)	2019	All	All	All	All
GMC	Sierra 1500 (New Model)	2019	All	All	All	All

Involved Region or Country	North America
Condition	Some customers may comment that the color of the aluminum upper control arms are different from left to right, or when compared to a like vehicle. Some control arms may have a bright silver appearance (2) and others may have a dark gray appearance (1), shown below .
Cause	There was a change to use a graphite release agent during the casting process of the upper control arms. The use of the graphite release agent will make the control arms have a dark gray appearance.





Correction:

None, this is purely cosmetic and the control arms should NOT be replaced. As the truck ages, both types of control arms will appear the same color as a layer of aluminum oxidation develops. Going forward, all new production/service control arms will appear dark gray.

Version History

Version	1
Modified	12/13/2018 - Created on

