



## Service Bulletin

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**02-146**

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### Section

Cab - 02

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### Description

Model 520 Windshield Repair

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### Release Date

12/4/2018

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### Introduction

Peterbilt has determined in certain Model 520 vehicles built between August 28, 2017 and December 31, 2017 may have a windshield structure that is not to specifications.

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### Resolution

#### **Fix As Fail**

If a Model 520 vehicle enters your dealership and the windshield appears to be loose (i.e. is not flush or is not in the same plane) with the windshield mask and is within the period stated above, follow the procedure attached below to inspect the windshield to determine if a repair is required.

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### Warranty

Through Standard Warranty Peterbilt will pay for labor and parts plus applicable markup.

- Contact your DSM for an evaluation for allowable repair times when repairing the windshield opening and file a long form .

For Field...	Enter...
Failure Location	002-024-001

Failure Type	255
Claim Type	N
SRT 02-390	1.0 hours labor to install one windshield and new seals X 2 for both sides = 2.0 hours labor

## **Parts**

Parts are available from PACCAR Parts. The parts list below will be required if any windshield fails.

<b>Part #</b>	<b>Description</b>	<b>Quantity</b>
20-13716-381	Window Molding	2
20-03686-150	Fillerstrip - Windshield	2
Source locally	Fiberglass Strips 0.6mm	4
Source locally	Evercoat Spot- Lite Putty	As Required
Source locally	Durcisseur Cream -Hardener	As Required
Source locally	Resin	As Required
Source locally	Peroxide-Hi-Point 90	As Required

## **Procedure**

### [02-146 Model 520 Windshield Procedure](#)

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