

# PARTS LIST

## Truck Suspension Past Generation Products

LIT NO: SP-179

DATE: December 2018

REVISION: F

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**SOLUTIONS AT WORK** — Since 1913, Hendrickson's only business has been to serve the needs of the commercial vehicle industry. Today, Hendrickson is a major supplier to every North American heavy-duty truck and trailer OEM, as well as many manufacturers around the world.

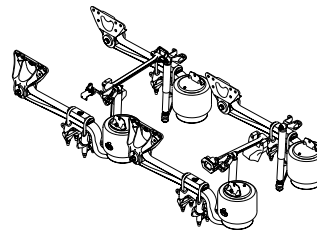
Our goal continues to be providing the most technologically advanced and differentiated products available. We will continue to support past generation products to the best of our ability, although some components may no longer be available. We encourage you to contact our Tech Services staff for questions or to upgrade your suspension.



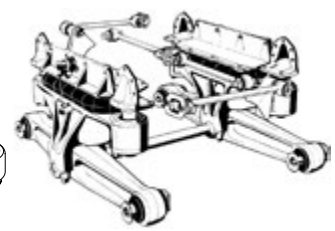
Parts Identification  
[truckparts@hendrickson-intl.com](mailto:truckparts@hendrickson-intl.com)



Additional Hendrickson  
Product Information  
[www.hendrickson-intl.com](http://www.hendrickson-intl.com)



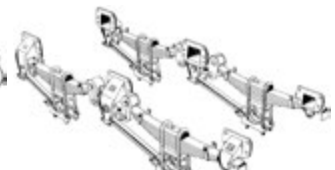
AL405 • MaxAir



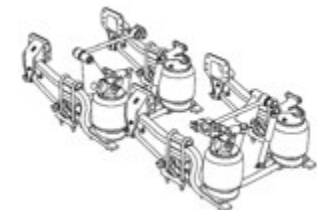
AR 34K • 38K



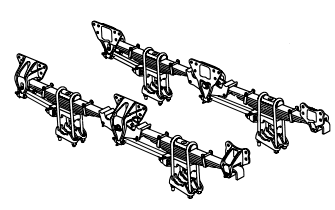
E4 34K • 38K



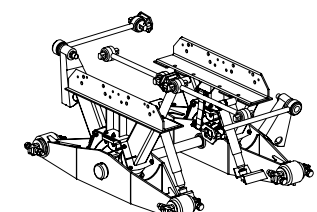
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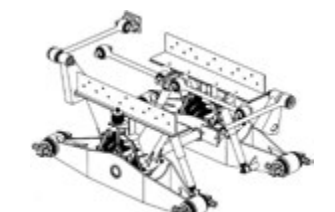
HA 36K • 40K • 46K



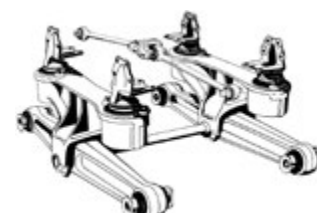
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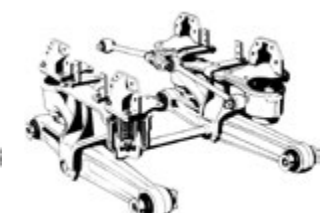
HN 40K • 46K



HN/HNT 40K • 46K

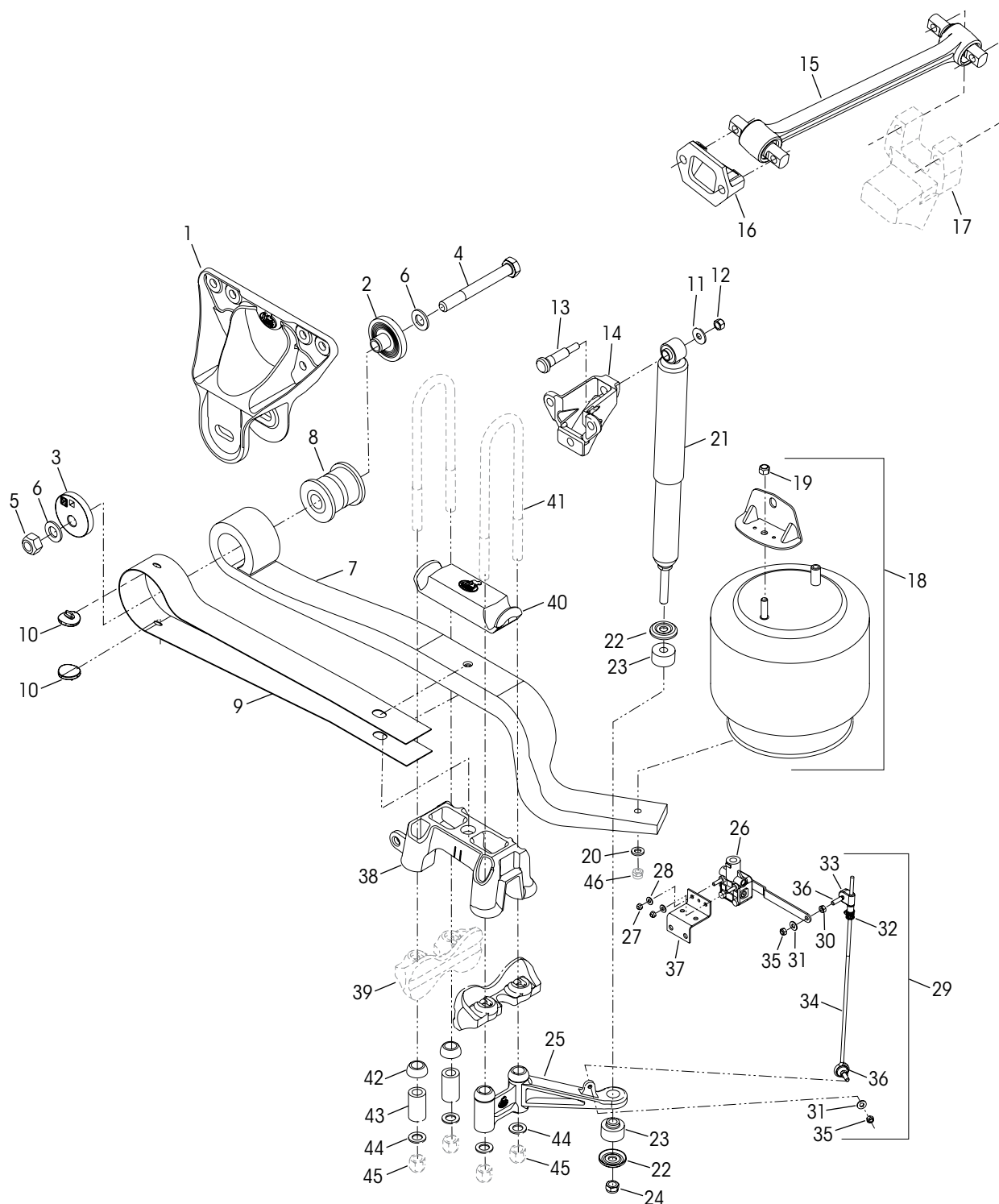


SR 34K • 38K



V4 34K • 38K

■ Obsolete January 2004





| KEY NO. | PART NO.   | DESCRIPTION                                                       | VEHICLE<br>*QTY. | KEY NO. | PART NO.   | DESCRIPTION                                                      | VEHICLE<br>*QTY. |
|---------|------------|-------------------------------------------------------------------|------------------|---------|------------|------------------------------------------------------------------|------------------|
| 1       | 58772-001  | Frame Hanger<br>Ductile Iron, Standard, <i>Replaces 58694-001</i> | 4                | 23      |            | ****Rubber Bushings                                              |                  |
| 2       | 60497-000  | **QUIK-ALIGN® Concentric Base                                     | 6                | 24      |            | ****5/8" UNC Locknut                                             |                  |
|         | 60661-000L | ***QUIK-ALIGN Concentric Base<br>Aluminum option                  | 6                | 25      |            | Lower Shock Bracket                                              |                  |
| 3       | 60496-000  | **QUIK-ALIGN Eccentric Base                                       | 2                |         | 58701-001  | Left Hand                                                        | 2                |
|         | 60662-000L | ***QUIK-ALIGN Eccentric Base<br>Aluminum Option                   | 2                |         | 58702-001  | Right Hand                                                       | 2                |
| 4       | 58705-003  | 7/8"-9 UNC-2A x 7 1/2" Bolt                                       | 4                | 26      | 59899-000L | Height Control Valve, Includes Key Nos. 27-28                    | 1                |
|         | 58705-005  | ***7/8"-9 UNC-2A x 8" Bolt Aluminum Option                        | 4                | 27      |            | ****1/4"-20 UNC Locknut                                          |                  |
| 5       | 60266-000  | 7/8"-9 UNC-2B Locknut                                             | 4                | 28      |            | ****1/4" Hardened Washer                                         |                  |
| 6       | 22962-034  | Hardened Flat Washer                                              | 8                | 29      | 58994-014  | Height Control Valve Linkage Assembly<br>Includes Key Nos. 30-36 | 1                |
| 7       |            | Main Support Member, Includes Key Nos. 8-10                       |                  | 30      |            | ****5/16"-18 UNC Nut                                             |                  |
|         | 58691-000  | Left Hand                                                         | 2                | 31      |            | ****5/16" Hardened Washer                                        |                  |
|         | 58768-000  | Right Hand                                                        | 2                | 32      |            | ****Valve Arm Clamp                                              |                  |
| 8       |            | ****QUIK-ALIGN Pivot Bushing                                      |                  | 33      |            | ****Valve Arm Joint                                              |                  |
| 9       |            | ****Flexi-Wrap Strip                                              |                  | 34      |            | ****Extension Rod                                                |                  |
| 10      |            | ****Rubber Isolator Pad                                           |                  | 35      |            | ****5/16"-18 UNC Locknut                                         |                  |
|         | 58692-000  | Shock Frame Hanger Assembly<br>Includes Key Nos. 11-14            | 4                | 36      |            | ****5/16"-18 UNC Stud                                            |                  |
| 11      | 22962-031  | 1/2" Hardened Washer                                              | 4                | 37      | 57975-000  | Height Control Valve Bracket                                     | 1                |
| 12      | 49846-000  | 1/2"-13 UNC Locknut                                               | 4                | 38      |            | Spring Seat                                                      | 4                |
| 13      | 50368-000  | 1/2"-13 UNC 3.72" Bolt                                            | 4                |         | 59580-006  | Front - 4 1/2°                                                   |                  |
| 14      |            | ****Shock Bracket Cast                                            |                  |         | 64237-003  | Rear - 7 1/2°                                                    |                  |
| 15      | 58757-006  | Transverse Rod Assembly                                           | 2                |         | 59582-005  | Rear - 12°                                                       |                  |
| 16      | 22186-000  | Transverse Rod Frame Bracket                                      | 2                |         | 59582-008  | Rear - 13 1/2°                                                   |                  |
| 17      |            | ****Transverse Rod Axle Bracket                                   | 2                | 39      |            | ****Welded Axle Bracket                                          | 8                |
| 18      | 58786-002  | Air Spring Assembly, Includes Key No. 19                          | 4                | 40      | 58775-002  | Top Pad                                                          | 4                |
| 19      |            | ****Air Spring Locknut                                            |                  | 41      |            | ****3/4" U-bolt                                                  | 8                |
| 20      | 22962-014  | Air Spring Flat Washer                                            | 4                | 42      | 49947-000  | Spherical Washer                                                 | 8                |
| 21      | 57241-006L | Shock Absorber, Includes Key Nos. 22-24                           | 4                | 43      | 58776-000  | U-bolt Spacer Tube                                               | 8                |
| 22      |            | ****Retaining Washers                                             |                  | 44      | 22962-001  | 3/4" Flat Washer                                                 | 16               |
|         |            |                                                                   |                  | 45      |            | ****3/4" Locknut                                                 | 16               |
|         |            |                                                                   |                  | 46      |            | ****Air Spring Locknut                                           | 4                |

**NOTES:** \* Quantities specified are shown for tandem suspension.

\*\* No longer available. Contact Hendrickson to upgrade to a conversion.

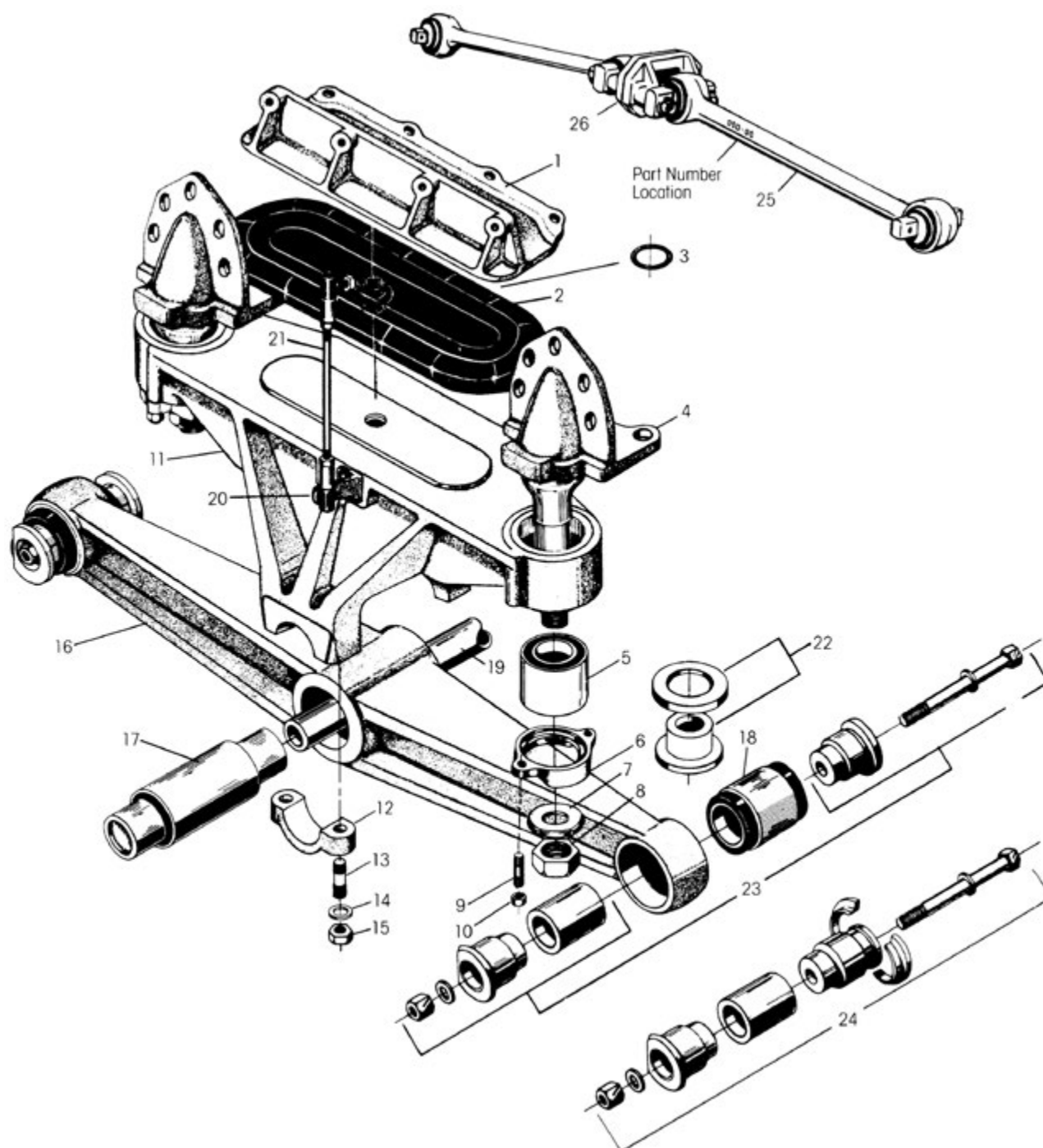
\*\*\* When using the aluminum option, it is mandatory to use the aluminum bolt Part No. 58705-005.

\*\*\*\* Item included in kit/assembly only, part not sold separately.

\*\*\*\*\* Not supplied by Hendrickson, used for reference only. Hendrickson is not responsible for components supplied by the vehicle manufacturer. For assistance with maintenance and rebuild instructions on these components see vehicle manufacturer.

**Hendrickson Lit. No. 45745-164** – MaxAir Ride Height Gauge for vehicles built after March 19, 2001 can be obtained online at [www.hendrickson-intl.com/Litform](http://www.hendrickson-intl.com/Litform)

■ Obsolete January 1989



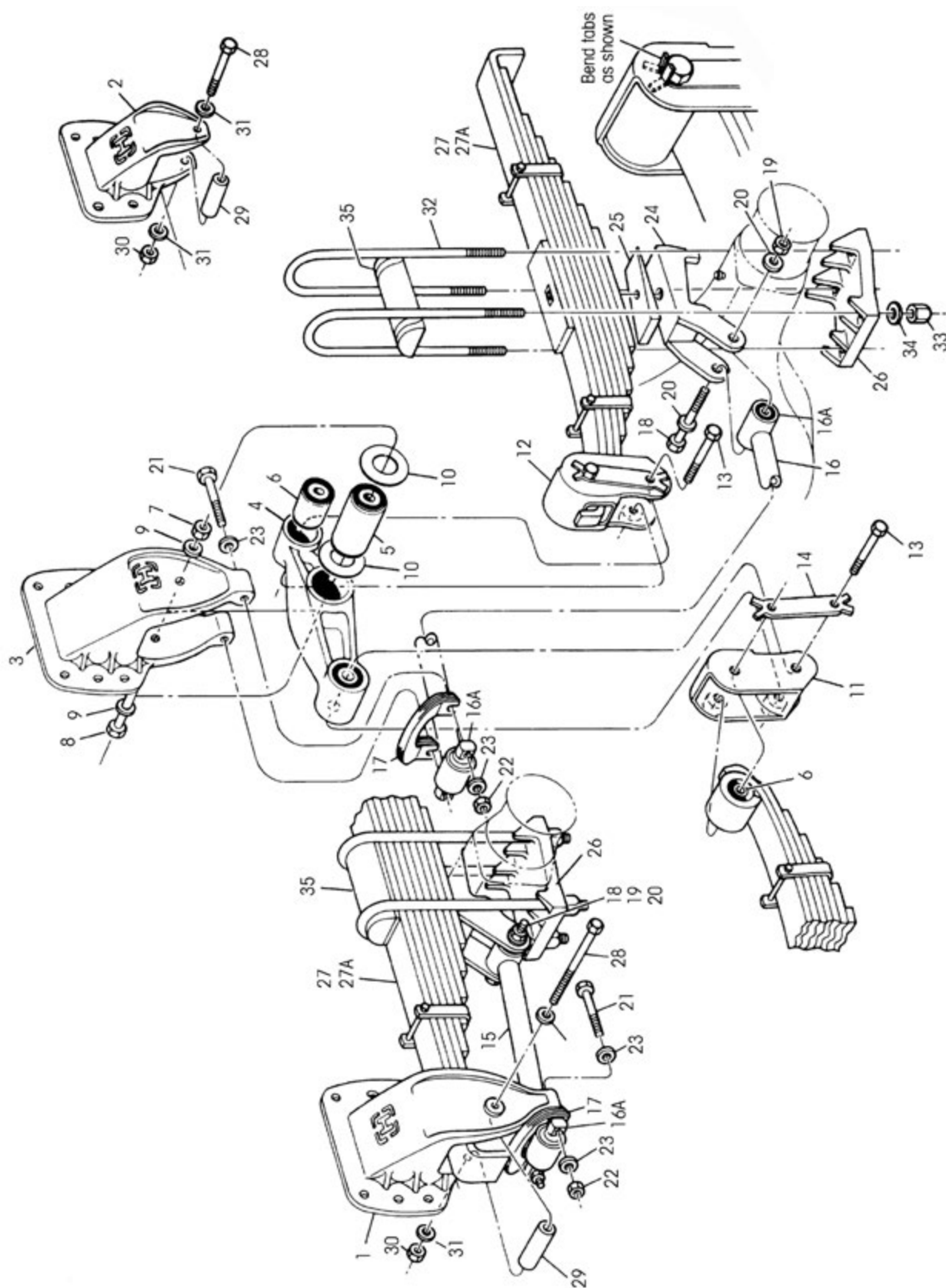


| KEY NO. | PART NO.   | DESCRIPTION                                                            | VEHICLE QTY. | KEY NO. | PART NO.   | DESCRIPTION                                                                                                               | VEHICLE QTY. |
|---------|------------|------------------------------------------------------------------------|--------------|---------|------------|---------------------------------------------------------------------------------------------------------------------------|--------------|
| 1       | 10327-001  | *Air Spring Frame Hanger                                               | 2            | 18      |            | End Bushing                                                                                                               | 4            |
| 2       | 13233-001  | *Air Spring                                                            | 2            | a       | 06969-000L | 34K - 5¼" Length                                                                                                          |              |
| 3       | 35475-000  | *O-Ring – Air Spring Orifice                                           | 2            | b       | 45900-000L | 34K • 38K - 5¾" Length                                                                                                    |              |
| 4       | 14059-023  | *Frame Hanger, Includes Key Nos. 7-8                                   | 4            | 19      |            | Cross Tube - 44⅞" Length                                                                                                  | 1            |
| 5       | 19279-000L | Vertical Bushing                                                       | 4            |         | 44642-008L | 34K                                                                                                                       |              |
| 6       | 05917-000  | Cap                                                                    | 4            |         | 44643-009L | 38K                                                                                                                       |              |
| 7       | 08536-000  | 1½" Concave Washer                                                     | 4            | 20      | 22202-000  | *Linkage Rod Bracket                                                                                                      | 2            |
| 8       | 25151-000  | 1½"-12 UNF Locknut                                                     | 4            | 21      | 22110-002  | *Linkage Rod                                                                                                              | 2            |
| 9       | 19111-001  | ⅝"-18 UNF Stud                                                         | 8            | 22      | 31005-002  | <b>Optional Rebound Control Stop Kit, Axle Set,</b><br>Consists of 4 Bumpers & 4 Stop Nuts<br>(Eliminates Nut, Key No. 8) |              |
| 10      | 19114-000  | ⅝"-18 UNF Locknut                                                      | 8            | 23      |            | <b>End Bushing Adapter Kit, One Wheel End</b>                                                                             |              |
| 11      |            | *Saddle Assembly – 12¼" Height,<br>Includes Key Nos. 5-6, 9-10 & 12-15 | 2            |         | 45000-013L | Use with End Bushing Key No. 18a – 5¼" Length                                                                             |              |
|         | 11480-003  | 34K                                                                    |              |         | 45000-007L | Use with End Bushing Key No. 18b – 5¾" Length                                                                             |              |
|         | 11480-015  | 38K                                                                    |              | 24      |            | <b>End Bushing Adapter Kit, One Wheel End,</b><br>with Split Ring                                                         |              |
| 12      |            | Saddle Cap                                                             | 4            |         | 45000-014L | Use with End Bushing Key No. 18a – 5¼" Length                                                                             |              |
|         | 06662-000  | 34K                                                                    |              |         | 45000-008L | Use with End Bushing Key No. 18b – 5¾" Length                                                                             |              |
|         | 58795-000  | 38K, <i>Replaces 06612-000</i>                                         |              | 25      | 60218-000  | **Torque Rod Assembly, <i>Replaces 32271-XXX</i>                                                                          | 2            |
| 13      |            | ⅞"-14 UNF/9 UNC Saddle Cap Stud                                        | 8            | 26      | 22186-000  | Torque Rod Frame Bracket                                                                                                  | 2            |
|         | 09029-000  | 34K                                                                    |              |         | 30286-000  | *Adhesive Tube, EC-4475-3M (not shown)                                                                                    | 1            |
|         | 09030-000  | 38K                                                                    |              |         |            |                                                                                                                           |              |
| 14      | 22962-002  | ⅞" Hardened Washer                                                     | 8            |         |            |                                                                                                                           |              |
| 15      | 04842-000  | ⅞"-14 UNF Saddle Cap Locknut                                           | 8            |         |            |                                                                                                                           |              |
| 16      |            | Equalizing Beam Assembly<br><i>See Selection Guide 45745-147</i>       | 2            |         |            |                                                                                                                           |              |
| 17      |            | Center Bushing                                                         | 2            |         |            |                                                                                                                           |              |
|         | 06664-000L | 34K - with Welded Plug                                                 |              |         |            |                                                                                                                           |              |
|         | 22279-000L | 34K - with Loose Plug                                                  |              |         |            |                                                                                                                           |              |
|         | 05919-000L | 38K - with Welded Plug                                                 |              |         |            |                                                                                                                           |              |
|         | 22282-000L | 38K - with Loose Plug                                                  |              |         |            |                                                                                                                           |              |

**NOTES:** \* No longer available. Contact Hendrickson to upgrade to a conversion.

\*\* Hendrickson's part number is stamped on the torque rod for identification. Be sure to include the suffix number when ordering, this number indicates torque rod length.

■ Obsolete January 1989



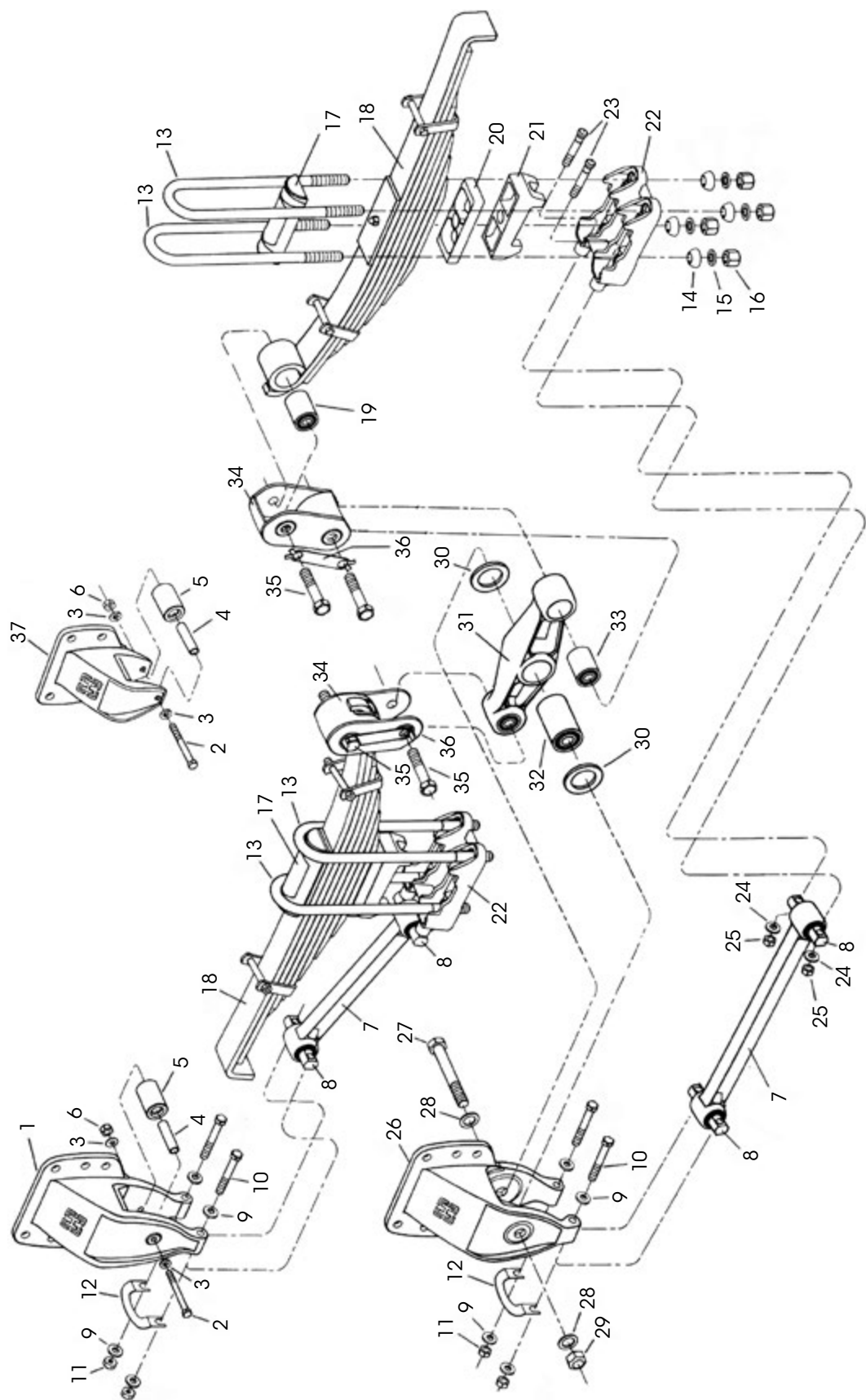


| VEHICLE |            |                                                                             |         | VEHICLE |           |                                                                                                                                             |         |
|---------|------------|-----------------------------------------------------------------------------|---------|---------|-----------|---------------------------------------------------------------------------------------------------------------------------------------------|---------|
| KEY NO. | PART NO.   | DESCRIPTION                                                                 | QTY.    | KEY NO. | PART NO.  | DESCRIPTION                                                                                                                                 | QTY.    |
| 1       | 47432-002  | *Front Spring Hanger (Casting No. 47431-000)                                | 2       | 22      | 30585-000 | 5/8"-11 UNC Torque Rod Mounting Nut (Hanger)                                                                                                | 8       |
| 2       | 48530-004  | *Rear Spring Hanger (Casting No. 48991-000)<br><i>Replaces 47436-003</i>    | 2       | 23      | 22962-004 | 5/8" Torque Rod Mounting Washer (Hanger)                                                                                                    | 16      |
| 3       | 56833-004  | *Center Spring Hanger (Casting No. 47433-000)<br><i>Replaces 47434-002</i>  | 2       | 24      |           | *Spring Seat                                                                                                                                | 4       |
| 4       | 47444-001  | *Equalizing Beam Assembly, Includes Key<br>Nos. 5-6 (Casting No. 47437-000) | 2       |         | 47973-000 | Casting No. 47961-000, <i>Replaces 47716-000</i>                                                                                            |         |
| 5       | 47420-000  | Center Bushing                                                              | 2       |         | 47974-000 | Casting No. 47962-000, <i>Replaces 47718-000</i>                                                                                            |         |
| 6       | 47421-000  | End Bushing & Spring Eye Bushing                                            | 8       | 25      |           | *Wedge                                                                                                                                      | As Req. |
| 7       | 08017-000  | 1" Center Bushing Locknut                                                   | 2       |         | 47731-000 | No Tab                                                                                                                                      |         |
| 8       | 30550-035  | 1" Center Bushing Bolt, <i>Replaces 30550-033</i>                           | 2       |         | 48053-000 | 2 Tab                                                                                                                                       |         |
| 9       | 22962-006  | 1" Hardened Flat Washer                                                     | 4       |         | 48054-000 | 3 Tab                                                                                                                                       |         |
| 10      | 47416-000  | Thrust Washer                                                               | 4       |         | 48055-000 | 4 Tab                                                                                                                                       |         |
|         |            | *Shackle Bracket                                                            |         | 26      |           | *Bottom Cap                                                                                                                                 | 4       |
| 11      | 47440-000  | LF/RHR, (Casting No. 47439-000)                                             | 2       |         | 48252-000 | <i>Replaces 47450-005 &amp; 47965-000</i>                                                                                                   |         |
| 12      | 47442-000  | RHF/LHR (Casting No. 47441-000)                                             | 2       |         | 48254-000 | <i>Replaces 47451-000, 47452-000, 47453-000,</i><br><i>47454-000, 47963-000, 47964-000,</i><br><i>47966-000, 48255-000, &amp; 48096-000</i> |         |
| 13      | 48728-000  | 7/8"-9 UNC Shackle Bolt                                                     | 8       | 27      |           | Spring                                                                                                                                      | 4       |
| 14      | 47459-000  | Shackle Bolt Retainer                                                       | 4       |         | 50863-000 | 34K Capacity, <i>Replaces 47474-000</i>                                                                                                     |         |
| 15      | 48158-001  | Front Torque Rod - Shim Type Adjustable<br><i>Replaces 47401-001</i>        | 2       |         | 50865-000 | 38K Capacity, <i>Replaces 47475-000</i>                                                                                                     |         |
| 16      | 48158-002  | *Rear Torque Rod - Shim Type Adjustable<br><i>Replaces 47401-002</i>        | 2       | 28      | 24531-014 | 1/2"-13 UNC x 5" Rebound Bolt                                                                                                               | 4       |
|         | a          | 47691-000L Torque Rod Bushing - Bar Pin Type                                | 4       | 29      | 57988-000 | Rebound Bolt Spacer, <i>Replaces 47458-000</i>                                                                                              | 4       |
|         | b          | 47692-000L Torque Rod Bushing - Thru-Bolt Type                              | 4       | 30      | 49846-000 | 1/2"-13 UNC Rebound Bolt Nut,<br><i>Replaces 46578-000</i>                                                                                  | 4       |
| 17      | 49689-000L | Shim, <i>Replaces 47457-000</i>                                             | As Req. | 31      | 22962-014 | 1/2" Rebound Bolt Washer                                                                                                                    | 8       |
| 18      | 30418-009  | 7/8"-14 UNF Torque Rod Mounting Bolt (Axle)                                 | 4       | 32      |           | 7/8" U-bolt                                                                                                                                 | 8       |
| 19      | 29248-000  | 7/8"-14 UNF Torque Rod Mounting Locknut (Axle)                              | 4       |         | 47417-001 | 16 1/4"                                                                                                                                     |         |
| 20      | 22962-002L | 7/8" Torque Rod Mounting Washer (Axle)                                      | 8       |         | 47417-003 | 17 1/2"                                                                                                                                     |         |
| 21      | 32043-005  | 5/8"-11 UNC Torque Rod Mounting Bolt (Hanger)<br><i>Replaces 30587-017</i>  | 8       | 33      | 50765-000 | 7/8"-14 UNF U-Bolt Locknut,<br><i>Replaces 23899-000</i>                                                                                    | 16      |
|         |            |                                                                             |         | 34      | 22962-002 | 7/8" Hardened Washer                                                                                                                        | 16      |
|         |            |                                                                             |         | 35      | 48797-000 | Top Pad, <i>Replaces 47446-000</i>                                                                                                          | 4       |

NOTE: \* No longer available. Contact Hendrickson to upgrade to a conversion.



■ Obsolete June 1996

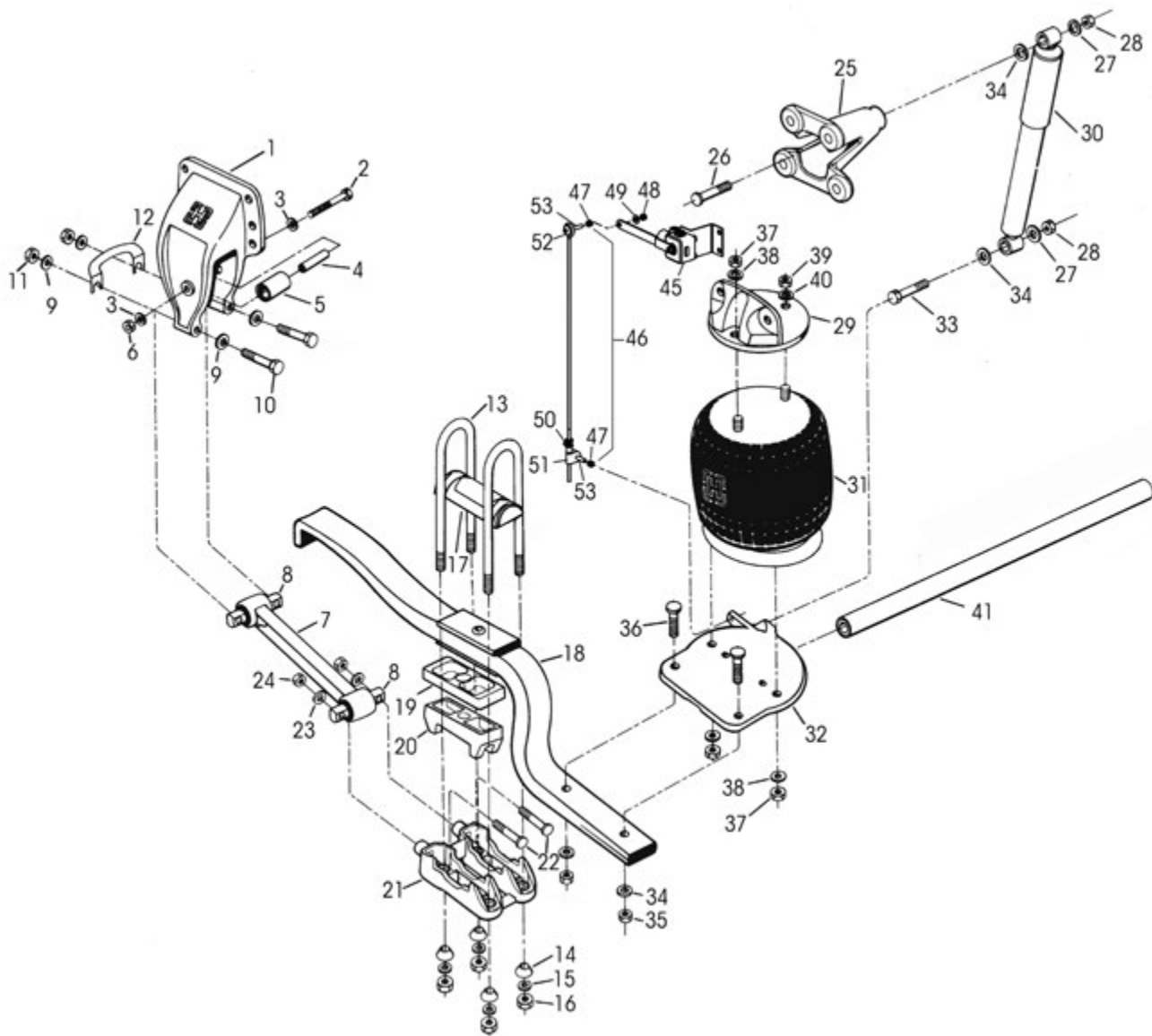




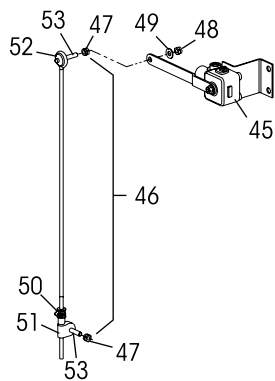
|         |            |                                                    | VEHICLE |           |           |                                                    | VEHICLE |
|---------|------------|----------------------------------------------------|---------|-----------|-----------|----------------------------------------------------|---------|
| KEY NO. | PART NO.   | DESCRIPTION                                        | QTY.    | KEY NO.   | PART NO.  | DESCRIPTION                                        | QTY.    |
| 1       |            | Front Spring Hanger                                | 2       |           |           | Rear Spring Seat                                   | 2       |
|         |            | Casting No. 56829-001                              |         | 56501-007 |           | 5° Pinion Angle, Casting No. 56500                 |         |
|         | 56830-002  | For International, <i>Replaces 48533-002</i>       |         |           |           | <i>Replaces 49158-000 Casting No. 49157</i>        |         |
|         | 56830-003  | For Kenworth, <i>Replaces 48533-003</i>            |         | 49124-000 |           | *6.5° Pinion Angle, Casting No. 49143              |         |
|         | 56830-012  | *For Manning Ford                                  |         | 49125-000 |           | *9.5° Pinion Angle, Casting No. 48656,             |         |
|         | 56886-002  | Casting No. 56885-00X                              |         | 56513-006 |           | *10.5° Pinion Angle, Casting No. 48658,            |         |
|         |            | For Mack, <i>Replaces 48533-006</i>                |         |           |           | <i>Replaces 49126-000</i>                          |         |
|         | 56673-001  | Casting No. 56672-001                              |         | 56505-009 |           | 12° Pinion Angle, Casting No. 56504                |         |
|         |            | *Casting Nos. 47431-000, 47432-001,                |         |           |           | <i>Replaces 49127-000 Casting No. 48643</i>        |         |
|         |            | 48442-, 48533-001, 48533-002, 48533-003,           |         | 22        |           | Axle Bottom Cap, Includes Key Nos. 23-25           |         |
|         |            | 48533-004, 48533-005, 48533-006,                   |         |           |           | (Rockwell SL, SQ-100, RT 34-145, RT 40-145,        |         |
|         |            | 49047-000, 49050-001,                              |         |           |           | Eaton D341, D402)                                  |         |
|         |            | 49723-000, 49726-001                               |         |           |           | 0-9° Pinion Angle, Casting No. 48810-000           |         |
|         | 49175-013  | <b>Rebound Roller Kit, Axle Set</b> , Includes Key |         | 49064-000 |           | LHF/RHR                                            | 1 Each  |
|         |            | Nos. 2-6, <i>Replaces 49175-005</i>                |         | 49134-000 |           | *RHF (Casting No. 48811-000)                       | 1       |
| 2       | 24531-015  | ½"-13 UNC x 5½" Rebound Bolt                       | 4       | 49135-000 |           | *LHR (Casting No. 48812-000)                       | 1       |
| 3       | 22962-014  | ½" Hardened Flat Washer                            | 8       |           |           | 9.5-13° Pinion Angle                               |         |
| 4       | 57988-000  | Rebound Bolt Spacer, <i>Replaces 47458-000</i>     | 4       | 56857-000 |           | LHR (Casting No. 56855-000)                        | 1       |
| 5       | 57989-000  | Rebound Roller, <i>Replaces 48883-000</i>          | 4       |           |           | <i>Replaces 49138-000</i>                          |         |
| 6       | 49846-000  | ½"-13 UNC Rebound Bolt Nut                         | 4       | 56854-000 |           | RHR (Casting No. 56852-000)                        | 1       |
| 7       |            | Torque Rod Assembly - Shim Type Adjustable         |         |           |           | <i>Replaces 49139-000</i>                          |         |
|         | 48411-001  | 15.83" Front                                       | 2       | 23        | 49063-000 | ⅝"-11 UNC x 3⅞" Axle Cap Bolt                      | 8       |
|         | 48411-002  | *21.93" Rear                                       | 2       | 24        | 22962-004 | ⅝" Hardened Flat Washer                            | 8       |
| 8       | 47691-000L | Torque Rod Bushing                                 | 8       | 25        | 47764-000 | ⅝"-11 UNC Axle Cap Nut                             | 8       |
|         | 49176-001L | <b>Torque Rod Fastener Kit, Axle Set</b> ,         |         | 26        |           | Center Spring Hanger                               | 2       |
|         |            | Includes Key Nos. 9-11                             |         |           | 56833-003 | Casting No. 56832-000, <i>Replaces 47434-002</i> , |         |
| 9       | 22962-004  | ⅝" Hardened Flat Washer                            | 16      |           |           | <i>Casting Nos. 47433, 50642, 56926</i>            |         |
| 10      | 32043-005  | ⅝"-11 UNC Torque Rod Bolt                          | 8       |           | 49839-XXX | *Casting Nos. 48428-000, 50640-000,                |         |
| 11      | 47764-000  | ⅝"-11 UNC Torque Rod Nut                           | 8       |           |           | 56926-000 - Specify Customer                       |         |
| 12      | 49689-000L | Torque Rod Shim                                    | As Req. | 27        | 30550-035 | 1" Center Bushing Bolt                             | 2       |
| 13      | 47417-XXX  | *U-bolt, Specify Length                            | 8       | 28        | 22962-006 | 1" Hardened Flat Washer                            | 4       |
| 14      | 48574-000  | Spherical Washer                                   | 16      | 29        | 08017-000 | 1" Center Bushing Locknut                          | 2       |
| 15      | 22962-002  | ⅞" Hardened Flat Washer                            | 16      | 30        | 47416-000 | Thrust Washer                                      | 4       |
| 16      | 50765-000  | ⅞"-14 UNF U-Bolt Locknut,                          | 16      | 31        | 47444-001 | Equalizing Beam Assembly, Includes Key             | 2       |
|         |            | <i>Replaces 23899-000</i>                          |         |           |           | Nos. 33-34 (Casting No. 47437-000)                 |         |
| 17      |            | Top Pad                                            | 4       |           |           | 36K • 40K, <i>Replaces 47444-004</i>               |         |
|         | 48797-000  | Separate From Spring                               |         | 32        | 47420-000 | Center Bushing, <i>Replaces 48402-000</i>          | 2       |
|         | 50788-000  | Part of Spring                                     |         | 33        | 47421-000 | End Bushing, <i>Replaces 48401-000</i>             | 4       |
| 18      |            | Spring Assembly                                    | 4       | 34        |           | *Shackle Bracket                                   |         |
|         | 50863-000  | 36K with Top Pad, <i>Replaces 47474-000</i>        |         |           | 47440-000 | LHF/RHR (Casting No. 47439)                        | 2       |
|         | 50865-000  | 40K with Top Pad, <i>Replaces 48400-000</i>        |         |           | 47442-000 | RHF/LHR (Casting No. 47441)                        | 2       |
| 19      | 47421-000  | Spring Eye Bushing                                 | 4       | 35        | 48728-000 | ⅞"-9 UNC Shackle Bolt                              | 8       |
| 20      |            | Spacer                                             |         | 36        | 47459-000 | Shackle Bolt Retainer                              | 4       |
|         | 48902-000  | 1"                                                 |         | 37        |           | Rear Spring Hanger                                 | 2       |
|         | 48903-000  | 1½"                                                |         |           |           | Casting No. 48529-000                              |         |
| 21      |            | Front Spring Seat                                  | 2       |           | 48530-004 | <i>Replaces 47436-003 Casting No. 48991</i>        |         |
|         | 56509-001  | *2.25° Pinion Angle, Casting No. 48657             |         |           | 48530-XXX | Specify Customer                                   |         |
|         |            | <i>Replaces 49121-000</i>                          |         |           |           |                                                    |         |
|         | 50518-000  | *3.25° Pinion Angle, Casting No. 48692 or 49122    |         |           |           |                                                    |         |
|         | 49123-000  | 4° Pinion Angle, Casting No. 48630                 |         |           |           |                                                    |         |
|         | 56501-007  | 5° Pinion Angle, Casting No. 56500-000,            |         |           |           |                                                    |         |
|         |            | <i>Replaces 49158-000 Casting 49157</i>            |         |           |           |                                                    |         |

**NOTE:** \* No longer available. Contact Hendrickson to upgrade to a conversion.

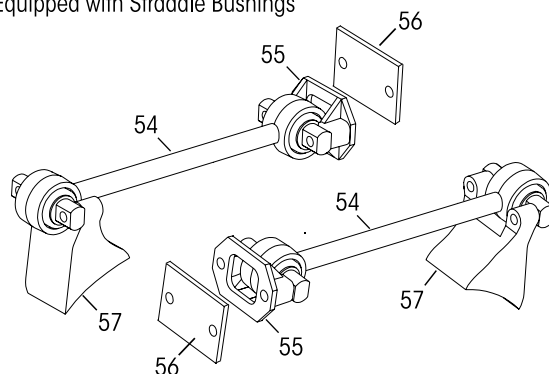
■ Obsolete August 1995



Height Control Valve Part No. 57977-000  
and Linkage Assembly Part No. 58994-0XX



Transverse Torque Rod  
Equipped with Straddle Bushings





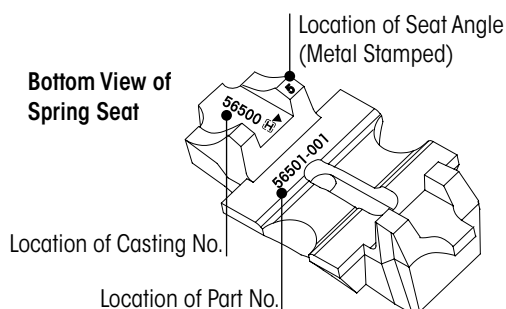
|         |            |                                                                                                                         | VEHICLE |         |            |                                                                                                                                             | VEHICLE |
|---------|------------|-------------------------------------------------------------------------------------------------------------------------|---------|---------|------------|---------------------------------------------------------------------------------------------------------------------------------------------|---------|
| KEY NO. | PART NO.   | DESCRIPTION                                                                                                             | *QTY.   | KEY NO. | PART NO.   | DESCRIPTION                                                                                                                                 | *QTY.   |
| 1       |            | Front Spring Hanger                                                                                                     | 4       | 26      | 50368-000  | ½"-13 UNC Shock Bolt, <i>Replaces 48752-000</i>                                                                                             | 4       |
|         | 56673-001  | Casting No. 56672-001<br><i>Replaces Casting No. 49723-000</i><br><i>Replaces Part No. 49726-001, 49047-000</i>         |         | 27      | 22962-031  | ½" Hardened Flat Washer                                                                                                                     | 8       |
|         | 56830-XXXX | Casting No. 56829-001 (Specify Customer)<br><i>Replaces Casting No. 48442-000</i><br><i>Replaces Part No. 48533-000</i> |         | 28      | 49846-000  | ½"-13 UNC Shock Nut, <i>Replaces 49140-000</i>                                                                                              | 8       |
|         | 49175-013  | <b>Rebound Roller Kit, Axle Set,</b><br>Includes Key Nos. 2-6                                                           |         | 29      | 50804-002  | Air Spring Frame Hanger, Casting No. 57455-000<br><i>Replaces Casting No. 48152-000,</i><br><i>Part No. 57456-000, 48159-000, 50804-001</i> | 4       |
| 2       | 24531-015  | ½"-13 UNC x 5½" Rebound Bolt                                                                                            | 4       | 30      |            | Shock Absorber                                                                                                                              | 4       |
| 3       | 22962-014  | ½" Hardened Flat Washer                                                                                                 | 8       |         | 60670-003L | Ford, <i>Replaces 47902-013</i>                                                                                                             |         |
| 4       | 57988-000  | Rebound Bolt Spacer                                                                                                     | 4       |         | 60670-001L | Mack, <i>Replaces 47902-009</i>                                                                                                             |         |
| 5       | 57989-000  | Rebound Roller                                                                                                          | 4       |         | 60670-003L | All Others, <i>Replaces 47902-008</i>                                                                                                       |         |
| 6       | 49846-000  | ½"-13 UNC Rebound Bolt Nut                                                                                              | 4       | 31      |            | Air Spring                                                                                                                                  | 4       |
| 7       |            | Torque Rod Assembly - Shim Type Adjustable                                                                              | 4       |         | 50405-002L | Ford, <i>Replaces 50405-001</i>                                                                                                             |         |
|         | 48411-001  | 15.83"                                                                                                                  |         |         | 49674-002  | **Mack                                                                                                                                      |         |
|         | 48411-003  | 16.5"                                                                                                                   |         |         | 49048-002L | All Others, <i>Replaces 49207-000 and 49048-000</i>                                                                                         |         |
|         |            | HA 46K                                                                                                                  |         | 32      |            | Air Spring Bracket Assembly,<br>Includes Key Nos. 33-36                                                                                     |         |
|         | 62009-400  | 15.75", <i>Replaces 50376-002, 32271-098</i>                                                                            |         |         | 48908-001  | Left Hand (Casting No. 48836-001)                                                                                                           | 2       |
|         | 62005-420  | 16.54", <i>Replaces 50376-003, 32271-099</i>                                                                            |         |         | 48908-002  | Right Hand (Casting No. 48836-002)                                                                                                          | 2       |
| 8       |            | Torque Rod Bushing                                                                                                      | 8       | 33      | 50368-000  | Shock Bolt, <i>Replaces 48752-000</i>                                                                                                       | 4       |
|         | 47691-000L | 36K • 40K - 62009 and 62005 Series                                                                                      |         | 34      | 22962-001  | ¾" Hardened Flat Washer                                                                                                                     | 16      |
|         | 44695-000L | 46K - 32271 Series                                                                                                      |         | 35      | 49842-000  | ¾"-10 UNC Main Support Member Nut<br><i>Replaces 49140-000</i>                                                                              | 8       |
|         | 57256-000L | 46K - 50376 Series                                                                                                      |         | 36      | 50369-000  | ¾"-10 UNC Main Support Member Bolt<br><i>Replaces 48829-000</i>                                                                             | 8       |
|         | 49176-001L | <b>Torque Rod Fastener Kit, Axle Set,</b><br>Includes Key Nos. 9-11                                                     |         |         | 49177-001  | <b>Air Spring Fastener Kit, Axle Set,</b><br>Includes Key Nos. 37-40                                                                        |         |
| 9       | 22962-004  | ⅝" Hardened Flat Washer                                                                                                 | 16      | 37      | 17700-010  | ½" Nut                                                                                                                                      | 12      |
| 10      | 32043-005  | ⅝"-11 UNC Torque Rod Bolt                                                                                               | 8       | 38      | 22962-014  | ½" Hardened Flat Washer                                                                                                                     | 12      |
| 11      | 47764-000  | ⅝"-11 UNC Torque Rod Nut                                                                                                | 8       | 39      | 17700-031  | ¾" Nut                                                                                                                                      | 4       |
| 12      | 49689-000L | Torque Rod Shim                                                                                                         | As Req. | 40      | 22962-001  | ¾" Hardened Flat Washer                                                                                                                     | 4       |
|         | 48718-XXX  | U-bolt Assembly, Includes Key Nos. 13-16                                                                                |         | 41      | 44642-022  | Cross Tube                                                                                                                                  | 2       |
| 13      | 47417-XXX  | U-bolt, Specify Length                                                                                                  | 8       |         | 48689-001  | <b>Quick Release Kit,</b> Includes Key Nos. 42-43                                                                                           |         |
| 14      | 48574-000  | Spherical Washer                                                                                                        | 16      | 42      | 66029-000  | ***Air Dump Switch (Located In Cab)<br><i>Replaces Part No. 48914-000</i>                                                                   | 1       |
| 15      | 22962-002  | ⅞" Hardened Flat Washer                                                                                                 | 16      | 43      | 48940-000  | ***Air Switch Name Plate, (Located In Cab)                                                                                                  | 1       |
| 16      | 50765-000  | ⅞"-14 UNF U-Bolt Locknut<br><i>Replaces 23899-000</i>                                                                   | 16      | 44      | 30272-000  | ***Pressure Protection Valve                                                                                                                | 1       |
| 17      | 49337-000  | Top Pad, <i>Replaces 48797-000</i>                                                                                      | 4       | 45      | 57977-000  | Height Control Valve<br><i>Replaces 50433-001/002, 49193-001</i>                                                                            | 1       |
| 18      |            | Main Support Member                                                                                                     | 4       | 46      | 58994-OXX  | Linkage Rod, Specify Length, Includes Key<br>Nos. 47-53, <i>Replaces 58400-, 22107-</i>                                                     | 1       |
|         | 48112-001  | 36K (1⅞")                                                                                                               |         | 47      |            | ****⅝"-18 UNC Jam Nut                                                                                                                       | 2       |
|         | 56871-001  | 40K (1⅞") <i>Replaces 48874-001</i>                                                                                     |         | 48      |            | ****⅝"-18 UNC Locknut                                                                                                                       | 2       |
|         | 48645-001  | 46K (2⅜") <i>Replaces 48645-000</i>                                                                                     |         | 49      |            | ****⅝" Hardened Washer                                                                                                                      | 2       |
| 19      |            | Spacer                                                                                                                  | As Req. | 50      |            | ****Valve Arm Clamp                                                                                                                         | 1       |
|         | 48902-000  | 1"                                                                                                                      |         | 51      |            | ****Adj. Valve Arm Joint                                                                                                                    | 1       |
|         | 48903-000  | 1½"                                                                                                                     |         | 52      |            | ****Rubber Grommet                                                                                                                          | 1       |
| 20      |            | Spring Seat, <i>See Table on Page 12</i>                                                                                |         | 53      |            | ****Valve Arm Joint                                                                                                                         | 2       |
| 21      |            | Axle Bottom Cap, <i>See Table on Page 13</i><br>Includes Key Nos. 22-24                                                 | 1       | 54      |            | Transverse Torque Rod Assembly                                                                                                              | 2       |
| 22      | 49063-000  | ⅝"-11 UNC x 3⅞" Axle Cap Bolt                                                                                           | 8       |         | 60218-000  | 36K • 40K, <i>Replaces 52271-000</i>                                                                                                        |         |
| 23      | 22962-004  | ⅝" Hardened Flat Washer                                                                                                 | 8       |         | 60215-000  | 46K, <i>Replaces 50234-000a</i>                                                                                                             |         |
| 24      | 47764-000  | ⅝"-11 UNC Axle Cap Nut                                                                                                  | 8       | 55      | 22186-000  | Torque Rod Frame Bracket                                                                                                                    | 2       |
| 25      | 48924-000  | Shock Frame Hanger, Casting No. 48906-000<br>Includes Key Nos. 26-28                                                    | 4       | 56      | 45045-003  | Back Up Plate                                                                                                                               | 2       |
|         |            |                                                                                                                         |         | 57      |            | Torque Rod Axle Bracket                                                                                                                     | 2       |

**NOTES:** \* Quantities specified are shown for tandem suspension.

\*\* No longer available. Contact Hendrickson to upgrade to a conversion.

\*\*\* See Plumbing Diagram on Page 13.

\*\*\*\* Item included in kit/assembly only, part not sold separately.

**\*ALL HA 46K SPRING SEATS**

**NOTE:** All HA 46K spring seats are no longer available. Contact Hendrickson to convert to upgrade to a conversion.

| Key No. 20  |                                                                   | <b>**HA 36K • 40K SPRING SEATS SELECTION GUIDE</b> |                                                 |                                                                |         |
|-------------|-------------------------------------------------------------------|----------------------------------------------------|-------------------------------------------------|----------------------------------------------------------------|---------|
| FRONT       | LEFT                                                              |                                                    | RIGHT                                           |                                                                |         |
|             | Eaton<br>D341, D402,<br>D404, D405<br>Rockwell<br>RT40-145, SQ100 |                                                    | Eaton<br>D404, D405<br><br>Rockwell<br>RT40-145 | Eaton<br>D461, D402<br><br>Rockwell<br>SQ100                   |         |
| CASTING NO. | 56500-000                                                         |                                                    | 56500-000                                       | *56502-000                                                     |         |
| SEAT ANGLE  | PART NO.                                                          | NO.REQ.                                            | PART NO.                                        | PART NO.                                                       | NO.REQ. |
| 2°          | 56501-001                                                         | 1                                                  | 56501-001                                       | *56503-001                                                     | 1       |
| 2½°         | 56501-002                                                         | 1                                                  | 56501-002                                       | *56503-002                                                     | 1       |
| 3°          | 56501-003                                                         | 1                                                  | 56501-003                                       | *56503-003                                                     | 1       |
| 3½°         | 56501-004                                                         | 1                                                  | 56501-004                                       | *56503-004                                                     | 1       |
| 4°          | 56501-005                                                         | 1                                                  | 56501-005                                       | *56503-005                                                     | 1       |
| 4½°         | 56501-006                                                         | 1                                                  | 56501-006                                       | *56503-006                                                     | 1       |
| 5°          | 56501-007                                                         | 1                                                  | 56501-007                                       | *56503-007                                                     | 1       |
| 5½°         | 56501-008                                                         | 1                                                  | 56501-008                                       | *56503-008                                                     | 1       |
| 6°          | 56501-009                                                         | 1                                                  | 56501-009                                       | *56503-009                                                     | 1       |
| 6½°         | 56501-010                                                         | 1                                                  | 56501-010                                       | *56503-010                                                     | 1       |
| 7°          | 56501-011                                                         | 1                                                  | 56501-011                                       | *56503-011                                                     | 1       |
| REAR        | LEFT                                                              |                                                    | RIGHT                                           |                                                                |         |
|             | Eaton D404, D405<br><br>Rockwell<br>RT40-145                      | Eaton D341, D402<br><br>Rockwell<br>SQ100          |                                                 | Eaton D341, D402,<br>D404, D405<br>Rockwell<br>RT40-145, SQ100 |         |
| CASTING NO. | 56504-000                                                         | *56506-000                                         |                                                 | 56500-000                                                      |         |
| SEAT ANGLE  | PART NO.                                                          | PART NO.                                           | NO.REQ.                                         | PART NO.                                                       | NO.REQ. |
| 5°          | 56505-011                                                         | *56507-011                                         | 1                                               | 56501-011                                                      | 1       |
| 6½°         | 56505-012                                                         | *56507-012                                         | 1                                               | 56501-012                                                      | 1       |
| 7½°         | 56505-018                                                         | *56507-016                                         | 1                                               | 56501-018                                                      | 1       |
| 8°          | 56505-001                                                         | *56507-001                                         | 1                                               | 56501-001                                                      | 1       |
| 8½°         | 56505-002                                                         | *56507-002                                         | 1                                               | 56501-002                                                      | 1       |
| 9°          | 56505-003                                                         | *56507-003                                         | 1                                               | 56501-003                                                      | 1       |
| 9½°         | 56505-004                                                         | *56507-004                                         | 1                                               | 56501-004                                                      | 1       |
| 10°         | 56505-005                                                         | *56507-005                                         | 1                                               | 56501-005                                                      | 1       |
| 10½°        | 56505-006                                                         | *56507-006                                         | 1                                               | 56501-006                                                      | 1       |
| 11°         | 56505-007                                                         | *56507-007                                         | 1                                               | 56501-007                                                      | 1       |
| 11½°        | 56505-008                                                         | *56507-008                                         | 1                                               | 56501-008                                                      | 1       |
| 12°         | 56505-009                                                         | *56507-009                                         | 1                                               | 56501-009                                                      | 1       |
| 12½°        | 56505-010                                                         | *56507-010                                         | 1                                               | 56501-010                                                      | 1       |
| 13½°        | 56505-015                                                         |                                                    | 1                                               | 56501-015                                                      | 1       |

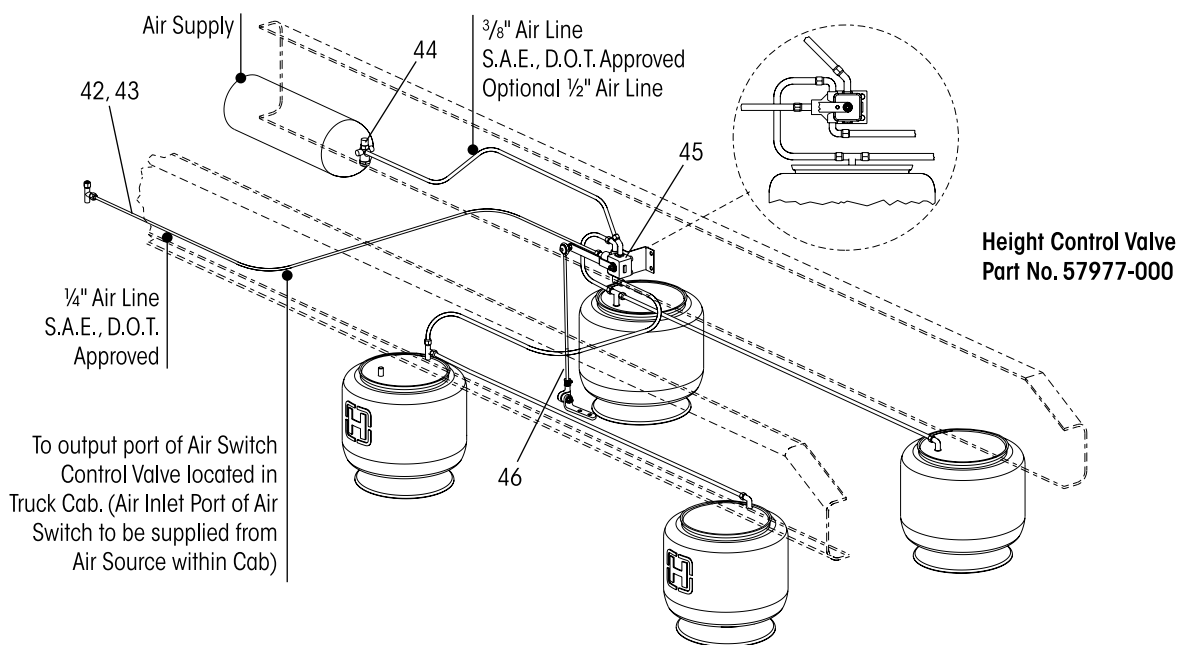
\* No longer available. Contact Hendrickson to upgrade to a conversion.

\*\* Four (4) spring seats required per tandem suspension

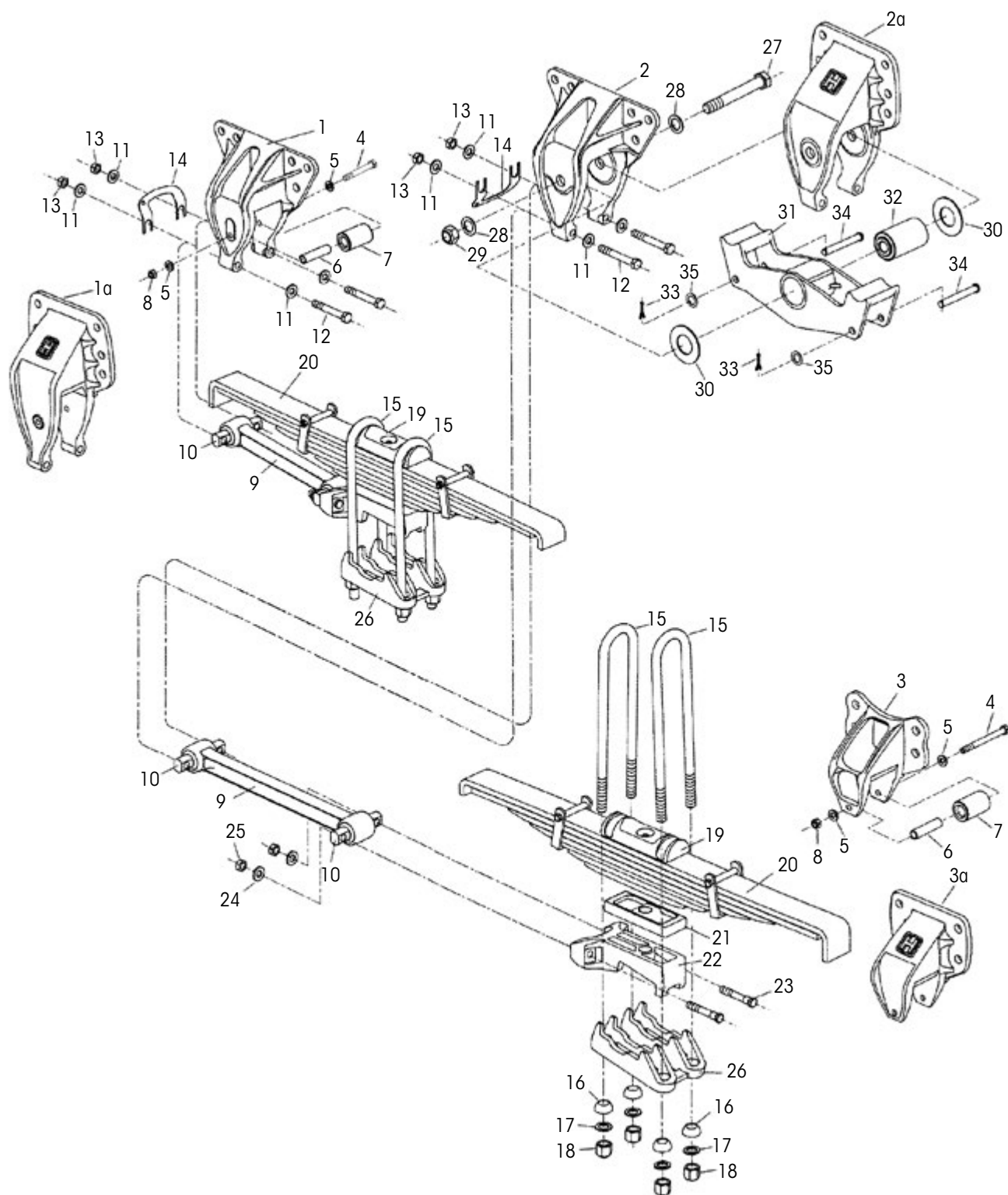
| HA 36K • 40K • 46K AXLE BOTTOM CAP SELECTION GUIDE |                                                                        |                                                    |                                                    |                  |                                                                        |                                                    |
|----------------------------------------------------|------------------------------------------------------------------------|----------------------------------------------------|----------------------------------------------------|------------------|------------------------------------------------------------------------|----------------------------------------------------|
| Key No. 21                                         | LEFT                                                                   |                                                    |                                                    | RIGHT            |                                                                        |                                                    |
| <b>FRONT</b>                                       | Rockwell<br>SL, SQ-100,<br>RT 34-145,<br>RT 40-145,<br>RT 46-160, SSHD | Rockwell<br>SL, SQ-100,<br>RT 34-145,<br>RT 40-145 | Rockwell<br>SL, SQ-100,<br>RT 34-145,<br>RT 40-145 |                  | Rockwell<br>SL, SQ-100,<br>RT 34-145,<br>RT 40-145, SSHD               | Rockwell<br>SL, SQ-100,<br>RT 34-145,<br>RT 40-145 |
|                                                    | Eaton<br>D341, D402, D461                                              | Eaton<br>D341, D402                                | Eaton<br>D341, D402                                | Eaton<br>D461    | Eaton<br>D341, D402                                                    | Eaton<br>D341, D402                                |
| <b>CASTING NO.</b>                                 | 48810-000                                                              | 48812-000                                          | 56855-000                                          | 48810-000        | 48811-000                                                              | 56852-000                                          |
| <b>PINION ANGLE</b>                                | <b>PART NO.</b>                                                        | <b>PART NO.</b>                                    | <b>PART NO.</b>                                    | <b>PART NO.</b>  | <b>PART NO.</b>                                                        | <b>PART NO.</b>                                    |
| 0-5°                                               | 48390-000                                                              |                                                    |                                                    | 48391-000        |                                                                        |                                                    |
| 0-9°                                               | 49064-000                                                              | *49135-000                                         |                                                    |                  | *49134-000                                                             |                                                    |
| 0-9½°                                              | 49064-000                                                              |                                                    |                                                    |                  | *49659-000                                                             |                                                    |
| 9½-13°                                             |                                                                        |                                                    | 56857-000                                          |                  |                                                                        | 56854-000                                          |
| <b>REAR</b>                                        | LEFT                                                                   |                                                    |                                                    | RIGHT            |                                                                        |                                                    |
|                                                    | Rockwell<br>RT 46-160                                                  | Rockwell<br>SSHD                                   |                                                    | Rockwell<br>SSHD | Rockwell<br>SL, SQ-100,<br>RT 34-145,<br>RT 40-145,<br>RT 46-160, SSHD | Rockwell<br>RT 46-160,<br>SSHD                     |
|                                                    | Eaton<br>D461                                                          |                                                    | Eaton<br>D461                                      |                  | Eaton<br>D341, D402, D461                                              | Eaton<br>D461                                      |
| <b>CASTING NO.</b>                                 | 48810-000                                                              | 48812-000                                          | 56852-000                                          | 56855-000        | 48810-000                                                              | 56852-000                                          |
| <b>PINION ANGLE</b>                                | <b>PART NO.</b>                                                        | <b>PART NO.</b>                                    | <b>PART NO.</b>                                    | <b>PART NO.</b>  | <b>PART NO.</b>                                                        | <b>PART NO.</b>                                    |
| 0-5°                                               | 50367-000                                                              |                                                    |                                                    |                  | 48390-000                                                              |                                                    |
| 0-9°                                               |                                                                        |                                                    |                                                    |                  | 49064-000                                                              |                                                    |
| 0-9½°                                              |                                                                        | *49660-000                                         |                                                    |                  | 49064-000                                                              |                                                    |
| 6½-12°                                             |                                                                        |                                                    | 56944-000                                          |                  |                                                                        | 57219-000                                          |
| 10-12°                                             |                                                                        |                                                    |                                                    | 56945-000        |                                                                        | 56854-000                                          |

\* No longer available. Contact Hendrickson to upgrade to a conversion.

## HA 36K • 40K • 46K PLUMBING DIAGRAM



■ Obsolete 2004

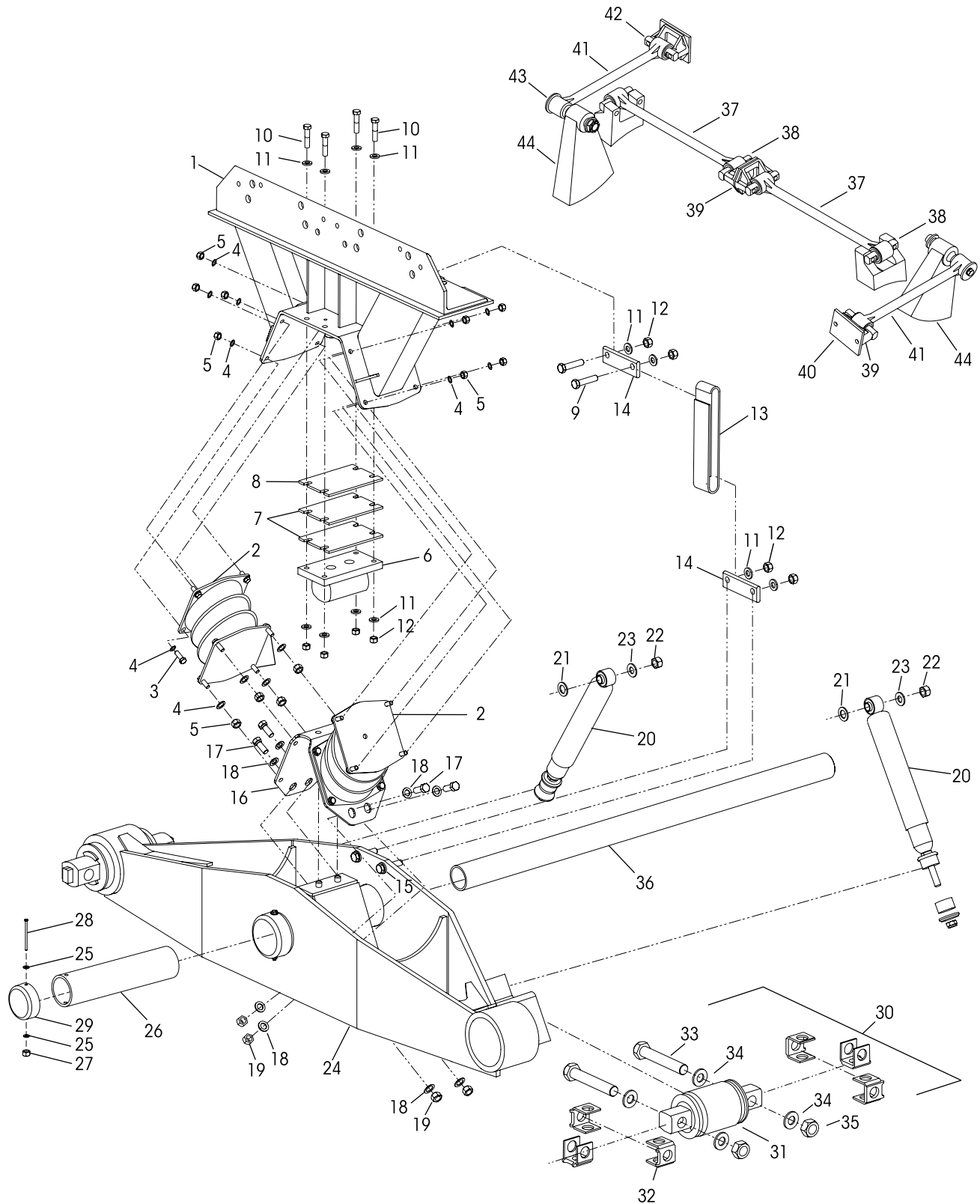




| VEHICLE |            |                                                                                  |         | VEHICLE |           |                                                                                                           |         |
|---------|------------|----------------------------------------------------------------------------------|---------|---------|-----------|-----------------------------------------------------------------------------------------------------------|---------|
| KEY NO. | PART NO.   | DESCRIPTION                                                                      | QTY.    | KEY NO. | PART NO.  | DESCRIPTION                                                                                               | QTY.    |
| 1       |            | Front Spring Hanger                                                              | 2       | 19      | 50788-000 | Top Pad, Included with Key No. 20                                                                         | 4       |
|         | 56667-001  | *Casting No. 56666-000, 49848-000,<br><i>Replaces 50027-001 - HFS 36K</i>        |         | 20      |           | Spring Assembly                                                                                           | 4       |
|         | 56670-001  | Casting No. 56669-000, 50291-000,<br><i>Replaces 50292-001 - HFS 40K • 40KLH</i> |         |         | 50795-000 | HFS 36K • 40KLH                                                                                           |         |
| a       | 56673-001  | Casting No. 56672-000                                                            | 2       |         | 50796-000 | HFS 40K                                                                                                   |         |
|         | 56830-XXX  | Casting No. 56829-000 (Specify Customer)                                         |         | 21      |           | Spacer                                                                                                    | As Req. |
| 2       |            | Center Spring Hanger                                                             | 2       |         | 48902-000 | 1"                                                                                                        |         |
|         | 56676-001  | Casting No. 56675-000, 50289-000,<br><i>Replaces 50290-001</i>                   |         |         | 48903-000 | 1½"                                                                                                       |         |
| a       | 56927-004  | *Casting No. 56832-000, <i>Replaces 56833-003</i>                                | 2       | 22      |           | *Spring Seat Includes Key Nos. 23-25<br>(Rockwell SL, SQ-100, RT34-145, RT40-145,<br>Eaton D341, D402)    | 4       |
|         | 56927-XXX  | *Casting No. 56926-000, Specify Customer                                         |         |         |           | *Casting No. 50567-000                                                                                    |         |
| 3       |            | Rear Spring Hanger                                                               | 2       |         | 50569-001 | 2¼° Pinion Angle                                                                                          |         |
|         | 50028-001  | Casting No. 49954-000                                                            |         |         | 50569-004 | 3¼° Pinion Angle                                                                                          |         |
| a       | 48530-004  | *Casting No. 48991-000, <i>Replaces 47436-003</i>                                | 2       |         | 50569-007 | 4° Pinion Angle                                                                                           |         |
|         | 48530-XXX  | Casting No. 48529-000, Specify Customer                                          |         |         | 50569-010 | 5° Pinion Angle                                                                                           |         |
|         | 49175-013  | <b>Rebound Roller Kit</b> , Includes Key Nos. 4-8<br><i>Replaces 49175-005</i>   | 1       |         |           | *Casting No. 50573-000                                                                                    |         |
| 4       | 24531-015  | ½"-13 UNC Rebound Bolt                                                           | 4       |         | 50575-001 | 9½° Pinion Angle                                                                                          |         |
| 5       | 22962-014  | ½" Hardened Flat Washer                                                          | 8       |         | 50575-004 | 10½° Pinion Angle                                                                                         |         |
| 6       | 57988-000  | Rebound Bolt Spacer, <i>Replaces 47458-000</i>                                   | 4       |         | 50575-009 | 12° Pinion Angle                                                                                          |         |
| 7       | 57989-000  | Rebound Roller, <i>Replaces 48883-000</i>                                        | 4       | 23      | 49063-000 | ⅝"-11 UNC Spring Seat Bolt                                                                                | 8       |
| 8       | 49846-000  | ½"-13 UNC Rebound Bolt Nut,<br><i>Replaces 46578-000</i>                         | 4       | 24      | 22962-004 | ⅝" Hardened Flat Washer                                                                                   | 8       |
| 9       |            | Shim Type Adjustable Torque Rod Assembly                                         |         | 25      | 47764-000 | ⅝"-11 UNC Axle Cap Nut                                                                                    | 8       |
|         | 48411-006  | 14.41" Front                                                                     |         | 26      |           | Axle Bottom Cap                                                                                           | 4       |
|         | 62011-515  | 20.31" Rear, <i>Replaces 48411-007</i>                                           |         |         | 50216-XXX | LHF/RHF/LHR/RHR 0-9½° Pinion Angle                                                                        |         |
| 10      | 47691-000L | Torque Rod Bushing                                                               | 8       |         | 50222-XXX | LHR/RHR 10-12½° Pinion Angle<br>(Rockwell SL-100, SQ-100, Eaton D341, D402)                               |         |
|         | 49176-001L | <b>Torque Rod Fastener Kit</b> , Includes<br>Key Nos. 11-13                      | 1       |         | 50216-XXX | LHF/RHR 0-9½° Pinion Angle                                                                                |         |
| 11      | 22962-004  | ⅝" Hardened Flat Washer                                                          | 16      |         | 50217-XXX | RHF 0-9½° Pinion Angle                                                                                    |         |
| 12      | 32043-005  | ⅝" -11 UNC x 4½" Torque Rod Bolt                                                 | 8       |         | 50222-XXX | LHR 0-9½° Pinion Angle, <i>Replaces 50218-000</i>                                                         |         |
| 13      | 47764-000  | ⅝" -11 UNC Torque Rod Nut                                                        | 8       |         |           | RHR 10-12½° Pinion Angle                                                                                  |         |
| 14      | 49689-000  | Torque Rod Shim                                                                  | As Req. |         | 50222-006 | *LHR 10-12½° Pinion Angle, <i>Replaces 50221-000</i>                                                      |         |
| 15      |            | U-bolt (Specify Length)                                                          | 8       | 27      | 30550-035 | 1" Center Bushing Bolt                                                                                    | 2       |
|         | 49684-XXX  | ¾" - HFS 40KLH                                                                   |         | 28      | 22962-006 | 1" Hardened Flat Washer                                                                                   | 4       |
|         | 47417-XXX  | ⅞" - HFS 36K • 40K                                                               |         | 29      | 08017-000 | 1" Center Bushing Nut                                                                                     | 2       |
| 16      |            | Spherical Washer                                                                 | 16      | 30      | 47416-000 | Thrust Washer                                                                                             | 4       |
|         | 49947-000  | ¾" - HFS 40KLH                                                                   |         | 31      | 49803-002 | Equalizing Beam Assembly, Includes<br>Key Nos. 32-35, Casting No. 49801-002,<br><i>Replaces 49803-003</i> | 2       |
|         | 48574-000  | ⅞" - HFS 36K • 40K                                                               |         | 32      | 47420-000 | Center Bushing, <i>Replaces 48402-000</i>                                                                 | 2       |
| 17      |            | Hardened Flat Washer                                                             | 16      | 33      | 17800-013 | Cotter Pin                                                                                                | 4       |
|         | 22962-001  | ¾" - HFS 40KLH                                                                   |         | 34      | 50432-000 | Clevis Pin                                                                                                | 4       |
|         | 22962-002  | ⅞" - HFS 36K • 40K                                                               |         | 35      | 50924-000 | ⅝" Hardened Washer                                                                                        | 4       |
| 18      |            | U-bolt Locknut                                                                   | 16      |         |           |                                                                                                           |         |
|         | 49685-000  | ¾" - HFS 40KLH                                                                   |         |         |           |                                                                                                           |         |
|         | 50765-000  | ⅞" - HFS 36K • 40K                                                               |         |         |           |                                                                                                           |         |

**NOTE:** \* No longer available. Contact Hendrickson to upgrade to a conversion.

■ Vehicles built BETWEEN March 1996 and September 1997





| KEY NO. | PART NO.   | DESCRIPTION                                                    | VEHICLE QTY. | KEY NO. | PART NO.   | DESCRIPTION                                                                    | VEHICLE QTY. |
|---------|------------|----------------------------------------------------------------|--------------|---------|------------|--------------------------------------------------------------------------------|--------------|
| 1       | 58223-0XX  | *Saddle Assembly, Includes Key Nos. 2-12, 14, 16               | 2            | 25      | 22962-028  | ¼" Washer                                                                      | 4            |
| 2       | 60879-000L | <b>Bolster Spring Kit, One Set</b> (2-piece)                   | 2            | 26      | 49972-000  | Nylon Bushing                                                                  | 2            |
| 3       | 25114-011  | 7/16"-20 UNF x 1 ¼" Bolt                                       | 32           | 27      | 49983-000  | ¼"-20 UNC Locknut                                                              | 2            |
| 4       | 22962-027  | 7/16" Hardened Washer                                          | 64           | 28      | 50698-000  | ¼"-20 UNC x 4 ½" Bolt                                                          | 2            |
| 5       | 48949-000  | 7/16"-20 UNF Locknut                                           | 32           | 29      | 56910-000  | Center End Cap                                                                 | 2            |
| 6       | 57962-000  | Auxiliary Spring Assembly                                      | 2            | 30      |            | <b>Bar Pin End Bushing Service Kit, One Wheel End,</b>                         |              |
| 7       | 57993-002  | Auxiliary Spring Shim                                          | 4            |         |            | Includes Key Nos. 31-35                                                        |              |
| 8       | 57993-003  | Auxiliary Spring Shim                                          | 6            |         | 34013-088L | Shim Type                                                                      |              |
| 9       | 24531-018  | ½"-13 UNC x 1 ¾" Bolt                                          | 4            |         | 34013-188L | Rotating, Shim Type                                                            |              |
| 10      | 24531-019  | ½"-13 UNC x 2 ¾" Bolt                                          | 8            | 31      |            | <b>**Bar Pin End Bushing</b>                                                   | 4            |
| 11      | 22962-014  | ½" Hardened Washer                                             | 40           | 32      |            | Bar Pin Shim                                                                   | 8            |
| 12      | 49846-000  | ½"-13 UNC Locknut                                              | 16           |         | 50130-000  | 0.19"/0.19"                                                                    |              |
| 13      | 57878-003  | Rebound Strap                                                  | 2            |         | 50131-000  | 0.25"/0.12"                                                                    |              |
| 14      | 57787-000  | *Anchor Plate                                                  | 4            | 33      | 48941-000  | 1"-8 UNC x 6" Hex Bolt                                                         | 4            |
| 15      | 24531-017  | ½"-13 UNC x 2 ¾" Bolt                                          | 4            | 34      | 22962-008  | 1" Hardened Washer                                                             | 8            |
| 16      | 57461-000  | Saddle Vee Bracket                                             | 2            | 35      | 48942-000  | 1"-8 UNC Locknut                                                               | 4            |
|         | 58440-001  | <b>Vee Bracket Fastener Kit, One Side,</b>                     |              | 36      | 44643-011  | Cross Tube                                                                     | 1            |
|         |            | Includes Key Nos. 17-19                                        |              | 37      | 60218-000  | <b>****Two-Piece ULTRA ROD® Longitudinal Torque Rod Straddle/Straddle Kit,</b> |              |
| 17      | 50764-006  | ¾"-10 UNC-2A Hex Head Bolt                                     | 8            |         |            | Includes Key No. 38                                                            |              |
| 18      | 22962-001  | ¾" Washer                                                      | 16           | 38      | 47691-000L | ULTRA ROD Straddle Bushing                                                     | 4            |
| 19      | 49842-000  | ¾"-10 UNC-2B Locknut                                           | 8            | 39      | 22186-000  | Torque Rod Frame Bracket                                                       | 4            |
| 20      | 60680-003L | Shock Absorber                                                 | 4            | 40      | 45045-003  | Backup Plate                                                                   | 2            |
| 21      | 22962-001  | ¾" Washer                                                      | 4            | 41      | 60215-000  | <b>*****Two-Piece ULTRA ROD Transverse Torque Rod Straddle/Taper Kit,</b>      |              |
| 22      | 30585-000  | 5/8" Upper Shock Locknut                                       | 4            |         |            | Includes Key No. 42-43                                                         |              |
| 23      | 22962-004  | 5/8" Upper Shock Washer                                        | 4            | 42      | 47691-000L | ULTRA ROD Straddle Bushing                                                     | 2            |
| 24      | 58227-     | *Beam Assembly, Specify Length, Includes Key Nos. 11-15, 25-31 | 2            | 43      | 64697-000L | ULTRA ROD Taper Bushing                                                        | 2            |
|         |            |                                                                |              | 44      |            | <b>***Transverse Rod Axle Bracket</b>                                          | 2            |

**NOTES:** \* No longer available. Contact Hendrickson to upgrade to a conversion.

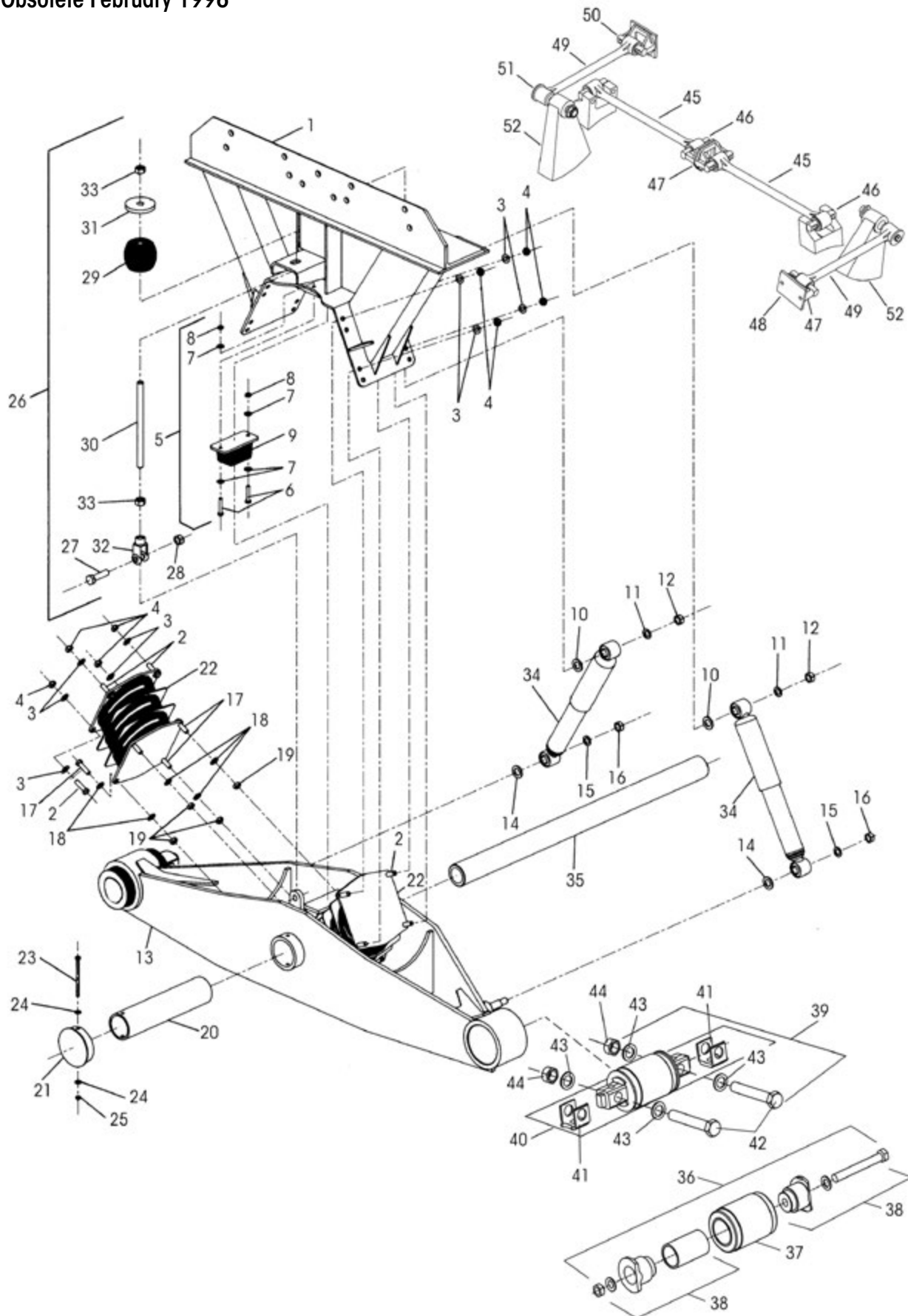
\*\* Item included in kit/assembly only, part not sold separately.

\*\*\* Not supplied by Hendrickson, used for reference only. Hendrickson is not responsible for components supplied by the vehicle manufacturer. For assistance with maintenance and rebuild instructions on these components see vehicle manufacturer.

\*\*\*\* Hendrickson's part number is stamped on the rod for identification. Be sure and include suffix number when ordering, this number indicates rod length. The Hendrickson two-piece ULTRA RODS® can be used to create the desired length, see Torque Rod Selection Guide Literature No. 45745-148.

\*\*\*\*\* Transverse rods are mandatory for HN Suspension regardless of axle spacing. See Literature No. 59310-004 and 59310-058 for more information.

■ Obsolete February 1996





| KEY NO. | PART NO.   | DESCRIPTION                                                          | VEHICLE QTY. | KEY NO. | PART NO.   | DESCRIPTION                                                                                    | VEHICLE QTY. |
|---------|------------|----------------------------------------------------------------------|--------------|---------|------------|------------------------------------------------------------------------------------------------|--------------|
| 1       | 50787-0XX  | *Saddle Assembly, Includes Key Nos. 2-4, 6-9                         | 2            | 32      | 49771-000  | Clevis                                                                                         | 2            |
| 2       | 25114-011  | 7/16" Bolt                                                           | 16           | 33      | 49778-000  | 5/8" Hex Nut                                                                                   | 4            |
| 3       | 22962-027  | 7/16" Washer                                                         | 32           | 34      | 60670-002L | Shock Absorber                                                                                 | 4            |
| 4       | 48949-000  | 7/16" Locknut                                                        | 16           | 35      | 44643-011  | Cross Tube                                                                                     | 1            |
| 5       | 49399-000  | <b>Rebound Rubber Stop Kit, One Side,</b><br>Includes Key Nos. 6-9   |              | 36      |            | <b>Thru-Bolt Bushing Kit, One Wheel End,</b><br>Includes Key Nos. 37-38                        |              |
| 6       | 18160-011  | 5/16" Bolt                                                           | 4            |         | 34013-049L | HN 40K                                                                                         |              |
| 7       | 22962-029  | 5/16" Washer                                                         | 8            |         | 34013-073L | HN 46K                                                                                         |              |
| 8       | 48948-000  | 5/16" Locknut                                                        | 4            | 37      | 45900-000L | Bushing                                                                                        | 4            |
| 9       | 49395-000  | Rebound Rubber Stop                                                  | 2            | 38      |            | <b>Adapter Kit, One Wheel End</b>                                                              | 4            |
| 10      | 22962-001  | 3/4" Inner Washer                                                    | 4            |         | 45000-007L | HN 40K                                                                                         |              |
| 11      | 22962-004  | 5/8" Outer Washer                                                    | 4            |         | 21140-034L | HN 46K                                                                                         |              |
| 12      | 30585-000  | 5/8" Locknut                                                         | 4            | 39      |            | <b>Bar Pin End Bushing Service Kit, One Wheel End,</b><br>Includes Key Nos. 40-44              |              |
| 13      | 49976-XXX  | *Beam Assembly, Specify Length,<br>Includes Key Nos. 17-25, 36 or 39 | 2            |         | 34013-088L | Shim Type                                                                                      |              |
| 14      | 22962-001  | 3/4" Inner Washer                                                    | 4            |         | 34013-188L | Rotating, Shim Type                                                                            |              |
| 15      | 22962-004  | 5/8" Outer Washer                                                    | 4            | 40      |            | *Bar Pin End Bushing                                                                           | 4            |
| 16      | 30585-000  | 5/8" Locknut                                                         | 4            | 41      |            | Bar Pin Shim                                                                                   | 8            |
| 17      | 25114-011  | 7/16" Bolt                                                           | 16           |         | 50130-000  | 0.19"/0.19"                                                                                    |              |
| 18      | 22962-027  | 7/16" Washer                                                         | 32           |         | 50131-000  | 0.25"/0.12"                                                                                    |              |
| 19      | 48949-000  | 7/16" Locknut                                                        | 16           | 42      | 48941-000  | 1"-8 UNC x 6" Hex Bolt                                                                         | 4            |
| 20      | 49972-000  | Nylon Bushing                                                        | 2            | 43      | 22962-008  | 1" Hardened Washer                                                                             | 8            |
| 21      | 56910-000  | End Cap                                                              | 2            | 44      | 48942-000  | 1"-8 UNC Locknut                                                                               | 4            |
| 22      | 64718-000L | Bolster Springs (2-piece)                                            | 2            | 45      | 60218-000  | ****Two-Piece ULTRA ROD® Longitudinal Torque<br>Rod Straddle/Straddle Kit, Includes Key No. 46 |              |
| 23      | 50698-000  | 1/4" Bolt                                                            | 2            | 46      | 47691-000L | ULTRA ROD Straddle Bushing                                                                     | 4            |
| 24      | 22962-028  | 1/4" Washer                                                          | 4            | 47      | 22186-000  | Torque Rod Frame Bracket                                                                       | 4            |
| 25      | 49983-000  | 1/4" Locknut                                                         | 2            | 48      | 45045-003  | Backup Plate                                                                                   | 2            |
| 26      | 49768-000  | <b>Rebound Control Kit, One Side,</b><br>Includes Key Nos. 27-33     |              | 49      | 60215-000  | *****Two-Piece ULTRA ROD Transverse Torque<br>Rod Straddle/Taper Kit, Includes Key No. 50-51   |              |
| 27      | 32043-004  | 5/8" Bolt                                                            | 2            | 50      | 47691-000L | ULTRA ROD Straddle Bushing                                                                     | 2            |
| 28      | 47764-000  | 5/8" Locknut                                                         | 2            | 51      | 64697-000L | ULTRA ROD Taper Bushing                                                                        | 2            |
| 29      | 48570-000  | Rebound Control Spring                                               | 2            | 52      |            | ***Transverse Rod Axle Bracket                                                                 | 2            |
| 30      | 49769-000  | Anti-Roll Rod                                                        | 2            |         |            |                                                                                                |              |
| 31      | 49770-000  | Threaded Washer                                                      | 2            |         |            |                                                                                                |              |

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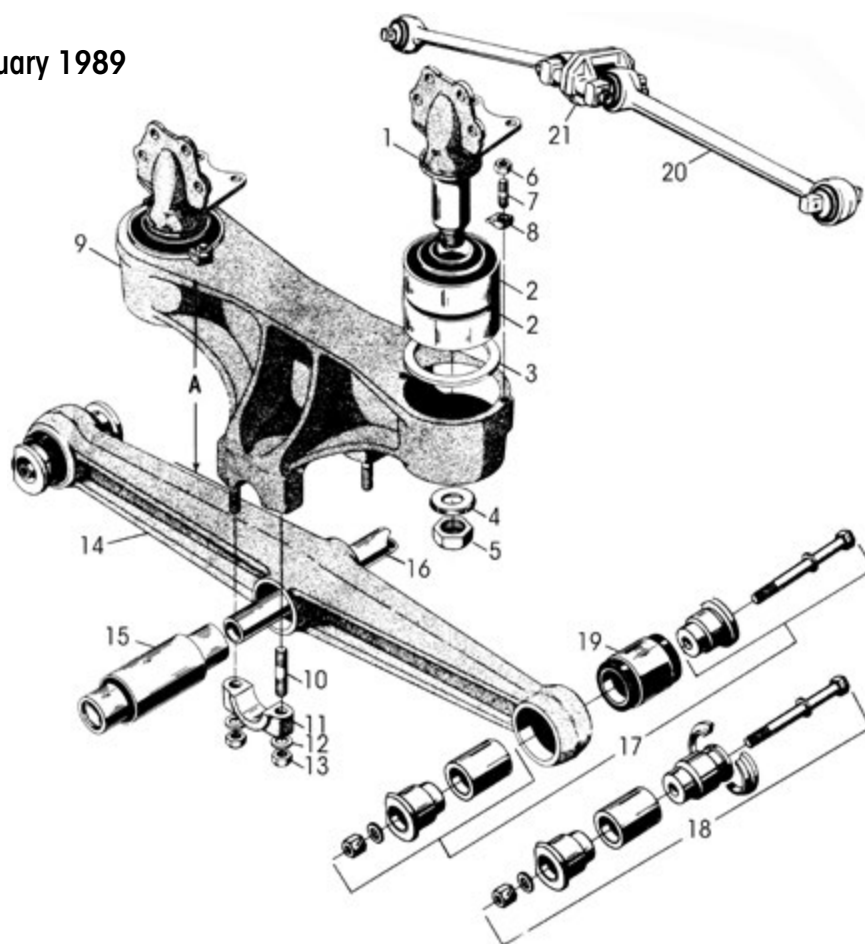
\*\* Item included in kit/assembly only, part not sold separately.

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\*\*\*\* Hendrickson's part number is stamped on the rod for identification. Be sure and include suffix number when ordering, this number indicates rod length. Hendrickson two-piece ULTRA RODS® can be used to create the desired length, see Torque Rod Selection Guide 45745-148.

\*\*\*\*\* Transverse rods are mandatory for HN Suspensions regardless of axle spacing. See Literature No. 59310-004 and 59310-058 for more information.

■ Obsolete January 1989



| KEY NO. | PART NO.  | DESCRIPTION                                                             | VEHICLE QTY. |
|---------|-----------|-------------------------------------------------------------------------|--------------|
| 1       | 23217-013 | *Frame Hanger, Undrilled, Includes Key Nos. 4-5 (Casting No. 21283-001) | 4            |
| 2       | 15137-000 | *Shear Spring                                                           | 8            |
| 3       | 21278-000 | Spacer Ring                                                             | 4            |
| 4       | 21037-000 | *Washer                                                                 | 4            |
| 5       | 25151-000 | 1½"-12 UNF Locknut                                                      | 4            |
| 6       | 19114-000 | ⅝"-18 UNF Locknut                                                       | 8            |
| 7       | 19111-001 | ⅝"-18 UNF Stud, <i>Replaces 19111-005</i>                               | 8            |
| 8       | 21297-000 | *Clamp                                                                  | 8            |
| 9       |           | *Saddle Assembly - Dim. A, Includes Key Nos. 2-3, 6-8 & 10-13           | 2            |
|         | 18760-003 | 34K - 12⅞" Height                                                       |              |
|         | 18760-011 | 34K - 13¾" Height                                                       |              |
|         | 18760-005 | 38K - 12⅞" Height                                                       |              |
|         | 18760-013 | 38K - 13¾" Height                                                       |              |
| 10      |           | ⅞"-14 UNF/9 UNC Saddle Cap Stud                                         | 8            |
|         | 09029-000 | 34K                                                                     |              |
|         | 09030-000 | 38K                                                                     |              |
| 11      |           | Saddle Cap                                                              | 4            |
|         | 06662-000 | 34K                                                                     |              |
|         | 58795-000 | 38K, <i>Replaces 48545-000, 06612-000</i>                               |              |
| 12      | 22962-002 | ⅞" Hardened Washer                                                      | 8            |
| 13      | 04842-000 | ⅞"-14 UNF Saddle Cap Locknut                                            | 8            |

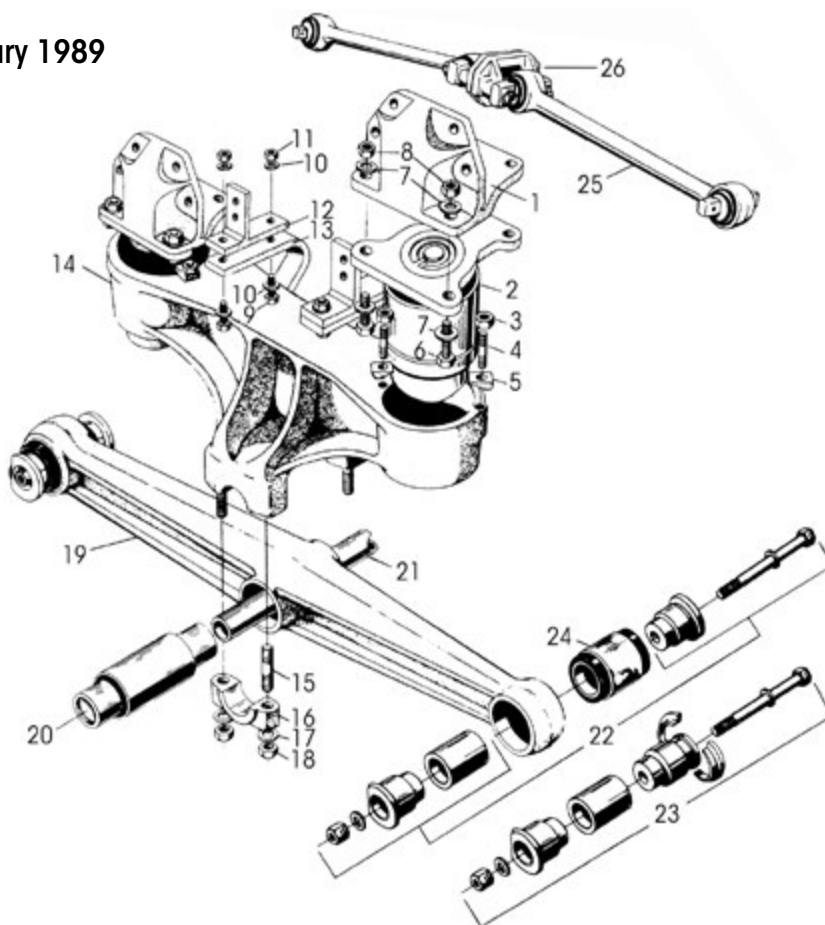
| KEY NO. | PART NO.   | DESCRIPTION                                                                                               | VEHICLE QTY. |
|---------|------------|-----------------------------------------------------------------------------------------------------------|--------------|
| 14      |            | Equalizing Beam Assembly<br><i>See Selection Guide 45745-147</i>                                          | 2            |
| 15      |            | Center Bushing                                                                                            | 2            |
|         | 06664-000L | 34K - with Welded Plug                                                                                    |              |
|         | 22279-000L | 34K - with Loose Plug                                                                                     |              |
|         | 05919-000L | 38K - with Welded Plug                                                                                    |              |
|         | 22282-000L | 38K - with Loose Plug                                                                                     |              |
| 16      |            | Cross Tube - 44⅞" Length                                                                                  | 1            |
|         | 44642-008L | 34K                                                                                                       |              |
|         | 44643-009L | 38K                                                                                                       |              |
| 17      |            | <b>End Bushing Adapter Kit, One Wheel End,</b><br>5¼" Length, Includes Key No. 19a                        |              |
|         | 45000-013L | 5¼" Length, Includes Key No. 19a                                                                          |              |
|         | 45000-007L | 5¾" Length, Includes Key No. 19b                                                                          |              |
| 18      |            | <b>End Bushing Adapter Kit, One Wheel End,</b><br>with Split Ring                                         |              |
|         | 45000-014L | 5¼" Length, Includes Key No. 19a                                                                          |              |
|         | 45000-008L | 5¾" Length, Includes Key No. 19b                                                                          |              |
| 19      |            | End Bushing                                                                                               | 4            |
| a       | 06969-000L | 34K - 5¼" Length                                                                                          |              |
| b       | 45900-000L | 34K • 38K - 5¾" Length                                                                                    |              |
| 20      | 60218-000  | <b>**Two-Piece ULTRA ROD® Longitudinal Torque Rod Straddle/Straddle Kit,</b><br><i>Replaces 32271-XXX</i> | 2            |
| 21      | 22186-000  | Torque Rod Frame Bracket                                                                                  | 2            |

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■ Obsolete January 1989

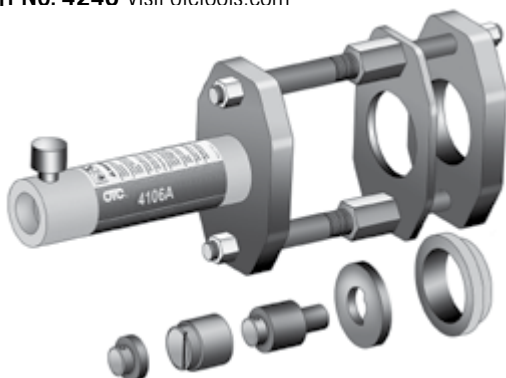


| KEY NO. | PART NO.  | DESCRIPTION                                       | VEHICLE QTY. | KEY NO. | PART NO.   | DESCRIPTION                                                                                    | VEHICLE QTY. |
|---------|-----------|---------------------------------------------------|--------------|---------|------------|------------------------------------------------------------------------------------------------|--------------|
| 1       |           | *Frame Hanger, Drilled<br>(Casting No. 46205-000) | 4            | 16      |            | Saddle Cap                                                                                     | 4            |
|         | 46202-001 | Fits Frame Width 34"                              |              |         | 06662-000  | 34K                                                                                            |              |
|         | 46202-002 | Fits Frame Width 34.12"                           |              |         | 58795-000  | 38K, Replaces 48545-000, 06612-000                                                             |              |
|         | 46202-003 | Fits Frame Width 34.25"                           |              | 17      | 22962-002  | 7/8" Hardened Washer                                                                           | 8            |
|         | 46202-004 | Fits Frame Width 34.38"                           |              | 18      | 04842-000  | 7/8"-14 UNF Locknut                                                                            | 8            |
|         | 46202-005 | Fits Frame Width 34.5"                            |              | 19      |            | Equalizing Beam Assembly<br>See Selection Guide 45745-147                                      |              |
|         | 46202-006 | Fits Frame Width 34.62"                           |              | 20      |            | Center Bushing                                                                                 | 2            |
|         | 46202-007 | Fits Frame Width 34.81"                           |              |         | 06664-000L | 34K - with Welded Plug                                                                         |              |
| 2       |           | *V4 Visco Elastic Module                          | 4            |         | 22279-000L | 34K - with Loose Plug                                                                          |              |
|         | 47585-075 | 34K                                               |              |         | 05919-000L | 38K - with Welded Plug                                                                         |              |
|         | 47585-085 | 38K                                               |              |         | 22282-000L | 38K - with Loose Plug                                                                          |              |
| 3       | 19114-000 | 5/8"-18 UNF Locknut                               | 16           | 21      |            | Cross Tube - 44 7/8" Length                                                                    | 1            |
| 4       | 19111-001 | 5/8"-18 UNF Stud                                  | 16           |         | 44642-008L | 34K                                                                                            |              |
| 5       | 21297-000 | *Clamp                                            | 16           |         | 44643-009L | 38K                                                                                            |              |
| 6       | 21867-038 | *3/4"-16 UNF Hex Bolt                             | 16           | 22      |            | End Bushing Adapter Kit, One Wheel End                                                         |              |
| 7       | 22962-001 | 3/4" Hardened Washer                              | 32           |         | 45000-013L | 5 1/4" Length, Includes Key No. 24a                                                            |              |
| 8       | 30191-000 | 3/4"-16 UNF Locknut                               | 8            |         | 45000-007L | 5 3/4" Length, Includes Key No. 24b                                                            |              |
| 9       | 30970-007 | 1/2"-20 UNF Hex Bolt                              | 8            | 23      |            | End Bushing Adapter Kit, One Wheel End,<br>with Split Ring                                     |              |
| 10      | 22962-011 | 1/2" Hardened Washer                              | 8            |         | 45000-014L | 5 1/4" Length, Includes Key No. 24a                                                            |              |
| 11      | 30978-000 | 1/2"-20 UNF Locknut                               | 8            |         | 45000-008L | 5 3/4" Length, Includes Key No. 24b                                                            |              |
| 12      | 46970-002 | *Jounce Stop Hanger                               | 4            | 24      |            | End Bushing                                                                                    | 4            |
| 13      | 46210-000 | *Rebound Stop                                     | 4            | a       | 06969-000L | 34K - 5 1/4" Length                                                                            |              |
| 14      |           | *Saddle Assembly                                  | 2            | b       | 45900-000L | 34K • 38K - 5 3/4" Length                                                                      |              |
|         | 47680-001 | 34K - 12 7/8" Height                              |              | 25      | 60218-000  | **Two-Piece ULTRA ROD® Longitudinal<br>Torque Rod Straddle/Straddle Kit,<br>Replaces 32271-XXX | 2            |
|         | 47680-002 | 34K - 13 3/4" Height                              |              |         |            |                                                                                                |              |
|         | 47680-005 | 38K - 12 7/8" Height                              |              | 26      | 22186-000  | Torque Rod Frame Bracket                                                                       | 2            |
|         | 47680-006 | 38K - 13 3/4" Height                              |              |         |            |                                                                                                |              |
| 15      |           | 7/8"-14 UNF/9 UNC Saddle Cap Stud                 | 8            |         |            |                                                                                                |              |
|         | 09029-000 | 34K                                               |              |         |            |                                                                                                |              |
|         | 09030-000 | 38K                                               |              |         |            |                                                                                                |              |

## QUIK-ALIGN PIVOT BUSHING SERVICE TOOLS

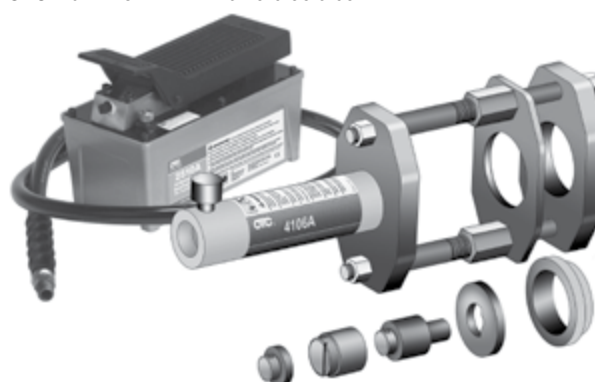
Hendrickson Part No. 66086-202

OTC Part No. 4246 Visit [otctools.com](http://otctools.com)



Hendrickson Part No. 66086-204

OTC Part No. 4247 Visit [otctools.com](http://otctools.com)



## QUIK-ALIGN SOCKET TOOL

Hendrickson Part No. 66086-200

OTC Part No. 1767

Visit [otctools.com](http://otctools.com)

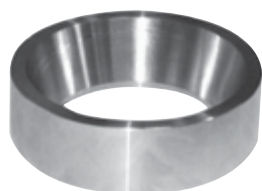


## QUIK-ALIGN PIVOT BUSHING SERVICE TOOL

Hendrickson Part No. 66086-203L



## TORQUE ROD BUSHING FUNNEL TOOLS



ULTRA ROD – Hendrickson Part No. 66086-001L

ULTRA ROD PLUS – Hendrickson Part No. 66086-000L

## BAR PIN STYLE END BUSHING TOOLS

### INSTALLATION TOOL

**Hendrickson Part No. 66086-103**

**OTC Part No. 1757**  
Visit [otctools.com](http://otctools.com)

Use with the equalizing beam removed from the truck, and in conjunction with OTC No. 51100 press plate and a 100-ton hydraulic shop press.



### REMOVAL TOOLS

**Hendrickson Part No. 66086-104**

**OTC Part No. 206457** Visit [otctools.com](http://otctools.com)



**Hendrickson Part No. 66086-105**

**OTC Part No. 302030** Visit [otctools.com](http://otctools.com)



## ADAPTER STYLE END BUSHING TOOL SET • RUBBER CENTER BUSHING TOOLS

### 28K-52K lb. Capacity Bushings

**Hendrickson Part No. 66086-102**

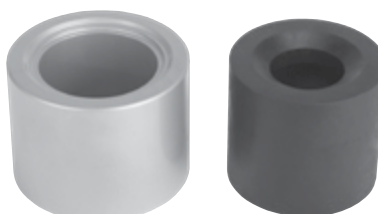
**OTC Part No. 1764** Visit [otctools.com](http://otctools.com)



### 40K lb. Capacity Bushings

**Hendrickson Part No. 66086-100**

**OTC Part No. 1746** Visit [otctools.com](http://otctools.com)



### 65K-85K lb. Capacity Bushings

**Hendrickson Part No. 66086-101**

**OTC Part No. 1763** Visit [otctools.com](http://otctools.com)



This is a general parts list to provide directional information. Components may vary by model. Questions in regards to parts, contact Hendrickson Truck Parts at 1.866.755.5968 (Toll-free U.S. and Canada), 630.910.2800 (Outside U.S. and Canada) or e-mail: [truckparts@hendrickson-intl.com](mailto:truckparts@hendrickson-intl.com).

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[www.hendrickson-intl.com](http://www.hendrickson-intl.com)

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