



# Technical Service Bulletin

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## 19 Water pump/thermostat housing revised repair procedure

19 18 96 2052657/2 November 21, 2018. Supersedes Technical Service Bulletin Group 19 number 18-95 dated October 24, 2018 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
All	2013 - 2019	All	EA888 Evo2 Engine

## Condition

REVISION HISTORY		
Revision	Date	Purpose
2	-	Revised header (Added models)
1	10/24/2018	Initial publication

### Customer states:

- Low coolant light on.
- Coolant leak under vehicle.

### Workshop findings:

- An aluminum water pump is installed.

## Technical Background

Recently, the water pump seals have been made available for purchase separately. Previously, it was only available with the water pump.

## Production Solution

Not applicable.



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## Service

The water pump should only be replaced if there is a leak from the control/weep hole (Figure 1). All other replacements are unauthorized i.e. combination replacement with the thermostat housing.



*Figure 1. Control/weep hole leak.*



### Note:

**Do not** replace the thermostat housing and the water pump at the same time. Regardless of which part is replaced, the seal must be replaced as well (Figure 2 and 3).



*Figure 2. Water pump replacement required parts.*



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*Figure 3. Thermostat housing replacement required parts.*



**Note:**

In the case of a combination repair is required due to leak in the water pump and thermostat housing, a photograph of both leaks is required to be attached to the repair order. All undocumented combination replacements are subject to claim review.

## Warranty

This TSB is informational only and not applicable to any Audi Warranty.

## Additional Information

All part and service references provided in this TSB (2052657) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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