



TIFFIN
MOTORHOMES
105 2nd Street NW
Red Bay, Alabama 35582

SB-59

Securing Spoiler to Rear Cap, 2019 Allegro Buses

November 1, 2018

Dear Tiffin Owner,

It has come to our attention that on certain 2019 Allegro Bus motorhomes there is the possibility that the spoiler on the rear cap may not be securely fastened. If the spoiler is not secured it may become loose from the motorhome.

We are sending the instructions for this repair along with the glue that will need to be used to secure the spoiler. **DO NOT ATTEMPT TO MAKE THIS REPAIR YOURSELF.** Please take your motorhome to a service center or dealer of **your choice** to have the work completed. The service center you choose can contact us directly for billing information if needed. If you pay for the work, please forward a copy of the invoice to us for reimbursement. This can be mailed to the address above, emailed to jeannie.madden@tiffinmotorhomes.com or faxed to 256-356-6863. Please include the enclosed completion sheet with the invoice for payment. Please allow up to 1 hour for this repair to be completed.

If you have any questions about this notice, please contact the Tiffin warranty department at 256-356-8661 extension 2176 or email jeannie.madden@tiffinmotorhomes.com

We regret any inconvenience this action may cause, but feel certain you understand our interest in the continued use and enjoyment of your motorhome.

Thank you,

Tiffin Motorhomes, Inc.
Enclosures

Tiffin Motorhomes Inc.

Securing Spoiler to Rear Cap on 2019 Allegro Buses, SB-59

November 6, 2018

Tools needed: Power drill

1. Loosen perimeter bolts on spoiler. Each coach will have approximately 7 stainless steel Philips head bolts, 3 on the passenger and driver side of the spoiler and 1 in the center. Remove bolts being sure to keep track of washer.
2. Slide spoiler forward onto the roof of coach.
3. Locate repair packet and assemble Lord Adhesive 7545 a/c to application gun if the gun is not already assembled. Assemble applicator tip to application gun and cut tip to allow epoxy to come out.
4. Starting at bolt insert on driver side, apply a bead of adhesive around each insert and surface between inserts (make sure adhesive will contact bottom of wing and top of rear cap) repeat process on passenger side. Apply adhesive to center mast (flat surface above rear camera) and around the bolt insert in this same area.
5. Apply blue "thread locker" to stainless steel bolts and reassemble wing to back cap. Bolts should only be "snug tight".

