

# Technical Service Bulletin

TORQUE UPDATES: UNITS OF TIGHTENING TORQUE & NUMERICAL VALUE FOR MANUAL TRANSAXLE - SERVICE MANUAL REVISION			No:	TSB-18-22-001
			DATE:	December 2018
			MODE!	: 2008-2014 Lancer Ition
CIRCULATE TO:	[ ] GENERAL MANAGER	[X] PARTS MANAGER		[ <b>X</b> ] TECHNICIAN
[X] SERVICE ADVISOR	[X] SERVICE MANAGER	[X] WARRANTY PROCESSOR		[ ] SALES MANAGER

## **PURPOSE**

This TSB updates the Manual Transaxle section of the affected Service Manuals to correct the tightening torque for the Transaxle Assembly.

## **AFFECTED VEHICLES**

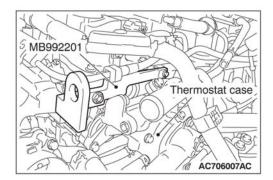
• 2008 - 2014 Lancer Evolution

#### AFFECTED SERVICE MANUAL

• 2008-2014 Lancer Evolution Service Manual, Group 22 - Manual Transaxle



Please make the indicated changes to the 2008 - 2014 Lancer Evolution Service Manual, Group 22 - Manual Transaxle -> Transaxle Assembly -> Removal and Installation.



#### <<G>> ENGINE ASSEMBLY SUPPORT

 Remove the vacuum pipe assembly (refer to GROUP 14 – Water Hose and Water Pipe), and install the engine hanger plate (Special tool: MB992201), then tighten the bolts to the specified torque.

Tightening torque:  $11 \pm 1 \text{ N} \cdot \text{m} (8 \pm 1 + 1 \pm 1)$  (97 ± 8 in-lb)

- <When engine hanger (special tool MB991928) is used>
   Assemble the engine hanger (special tool MB991928).
  - (Set following parts to the base hanger.)
- Slide bracket (HI)
- Foot x 4 (standard) (MB991932)
- Joint x 2 (90) (MB991930)