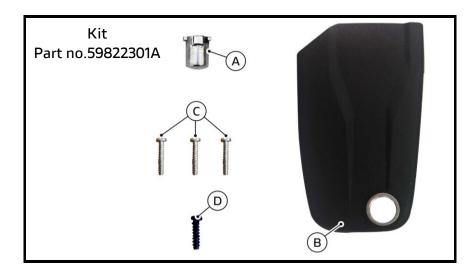


Date: December 19, 2018
To: Dealer Principal, General Manager, Service Manager, North American Dealer Network
From: Richard Kenton, Technical Director Eric Bradley, Technical Training and Publications Manager

Dear Dealers,

We found a potential malfunction of the opening/closing mechanism of the Hands Free active key for the above-indicated model. It is possible that the "coded blade" does not open smoothly or remains open even without pressing the dedicated open/close button.

To restore proper operation, all active keys for the above-indicated models will be updated. This operation requires installation of the kit part no. 59822301A, which includes:



Kit part no. 59822301A				
Position	Position Description			
А	Open/close button	1		
В	B Front shell			
С	Self-tapping screws	3		
D Black screw		1		



Application

You can find the list of VIN numbers involved in CR164 on the DCS, in sections:

VI	VIN HISTORY You can consult the single frame number.								
C	CAMPAIGN You can consult all the VIN numbers that Ducati Motor Holdin sent you.					tor Holding			
м	MULTISTRADA 1200 ENDURO TOURING PACK RED 2016 CAL DMH							۵	
VIN	# :	ZDM12BWWXGB01	xxx	ENGINE #	2BWG0	xxx	WTY END DATE		08/30/2020
EN	END CUSTOMER Corsa Moto Transport, Inc.		MANUFACT DATE	05/2	5/2016	INVOICE		08/23/2018	
WA	WARRANTY TYPE Standard Warranty		WTY START DATE	08/31/2018		LAST MILEAGE		0 MI	
ATTENTION: YOU HAVE 1 PENDING RECALL CAMPAIGNS									
1	CAMPAIGN	<u>CR 164</u>		SRV-TSB-18-017 Active key mechanism repair	Lock Active Key Kit		VIEW	APPLY	

Customer Impact

All bikes in dealer stock ('to be registered' or 'already registered') and awaiting delivery to final customers will require this inspection during pre-delivery operations, before delivery to the final customer. All bikes already delivered to final customers must undergo the below procedure at the next service appointment. Note: this is <u>not</u> a safety recall.

Parts Distribution

The parts necessary to perform this Workshop Campaign CR164 will <u>not</u> be auto shipped and must be ordered Individually by VIN

Warranty reimbursement rules

Reimbursement for work associated with this Workshop Campaign will be made through the regular warranty claim procedure using the "VIN History" section of the DCS. <u>The warranty</u> <u>claim is pre-filled and is identified as CR164</u>.

You will be reimbursed for the kit part no. 59822301A necessary to complete the operation, and **minutes (labor units)** labor time that includes the time necessary for:

- Vehicle reception
- Installation of kit part no. 59822301A
- Soft cleaning of the motorcycle

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Spare Parts

The spare part kit required for this update is:

Part no.	Description	Photo	Quantity (pcs)
59822301A	Active key kit		1



Service Solution



WARNING

To ensure the correct execution of the operation within the provided labor time to carry out the updates, it is necessary to follow the sequence indicated in the following instructions

A video has been made showing you how to correctly perform this operation. It can be viewed at the following link: <u>https://youtu.be/NH4jR2a93BY</u>



- 1. Open the coded blade by pressing the opening **button (1)**
- 2. Remove the **rear plastic shell (2)** of the grip by pushing it forward and then lifting it as shown in the figure



- 3. Remove the battery protection cover (3) working the tab (4) and lift
- 4. Remove the battery CR2032 (5)



CR164 – Updating the Hands Free active key using kit part no. 59822301A

Multistrada 1260 (all models) Technical Service Bulletin SRV-TSB-18-017



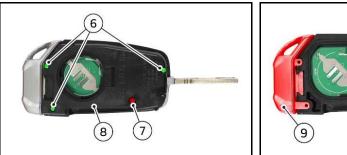
5. Remove the 3 self-tapping screws (6) the black screw (7) to remove the internal shell (8)



NOTE

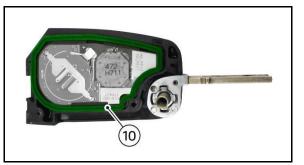
Pay attention when removing the internal shell as the spring of the coded blade opening mechanism is still preloaded

6. Remove the grip (9) by pulling it up





7. Remove the electronic part together with the **rubber shell (10)**

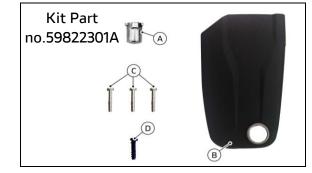


Remove the following from the lower shell, respectively: spring (11), coded blade support (12) and button (1)





9. Take the kit part no. 59822301A, which includes:



Kit part no. 59822301A				
Position	Position Description			
А	Open/close button	1		
В	Front shell	1		
С	C Self-tapping screws			
D	D Black screw			

10. Take the new **button (A)** from kit part no. 59822301A



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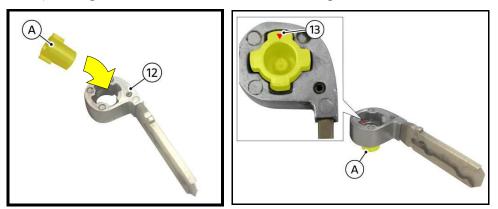


11. Insert the new **button (A)** inside the **support (12)** of the coded part.

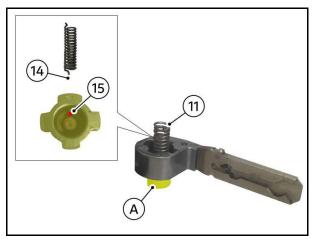


NOTE

The arrow (13) indicated on the inner surface of the button (A) must be aimed with the arrow pointing the coded blade as shown in the figure



12. Position spring (11) inside button (A) inserting the spring end (14) into hole (15) of the button

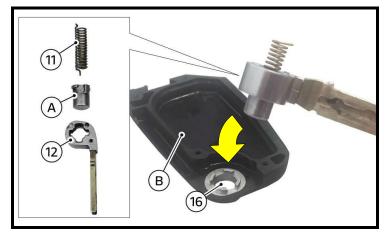


13. Take the new front shell (B) frOm kit part no. 59822301A





14. Insert assembly of **button (A)**, **spring (11)** and **coded blade support (12)** inside **hole (16)** of the new **front shell (B)**

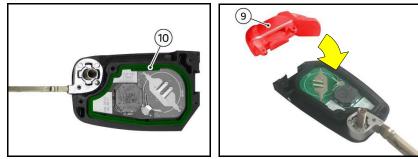


- 15. Fit the electronic part together with the rubber shell (10)
- **16.** Fit the **grip (9)** in the corresponding housing of the front shell, aiming it as shown in the figure



NOTE

Do not touch the key electronic part to avoid any malfunction due to electrostatic discharge



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 Position the internal shell (8) so that the second end (17) of the spring is engaged inside the recess (18) of the shell and the pin (19) present on the internal shell (8) is fully engaged in the spring



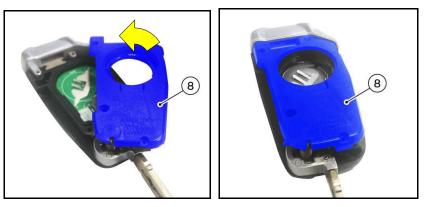
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NOTE

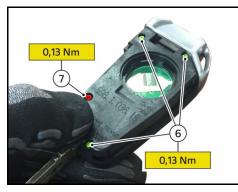
Carry out this operation with the key coded blade in "fully open" position



18. Turn the internal shell (8) counter clockwise until shell matches with the front shell



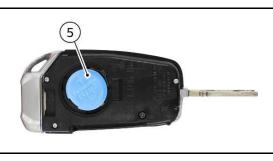
- 19. Take the 3 self-tapping screws (C) and the black screw (D) from kit part no. 59822301A
- 20. Hold internal shell (8) pressed to compress the spring; start the 3 self-tapping screws (C) and the black screw (D), then tighten screws to 0.13 Nm

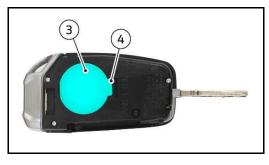


21. Fit the battery CR2032 (5) in its housing aiming it so that the positive pole (+) is facing upwards as shown in the figure Ducati North America



22. Fit the cover (3) protecting the battery as shown, matching the tab (4) position



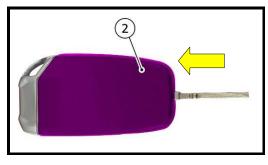


23. Reposition the rear plastic shell (2)



NOTE

Make sure that the shell is properly engaged and check key proper opening/closing



For additional information or clarification of this Technical Service Bulletin, please contact your Service Area Manager