



MANUAL TRANSMISSION - STIFF DIAGONAL GEARSHIFT LEVER MOVEMENT






New information provided by this revision is preceded by this symbol .


This Service Information bulletin replaces SI B23 01 08 dated **January 2009**.

What's New:

- More Models/Engines added
- Parts information has been updated

MODEL

R55	R56	 R57	 R58
 R59	 R60	 R61	

 With the N12, N14, N16 and N18 Engines with Manual Transmissions

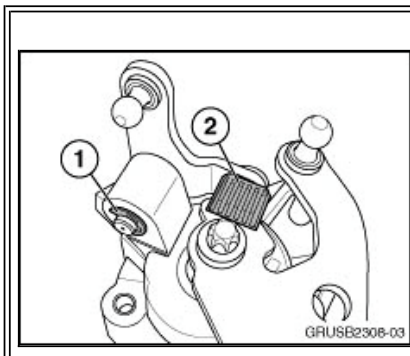
SITUATION

The customer may complain of a "stiff diagonal shift" (e.g., N-R, R-N, 2-3/3-2 or 4-5/5-4). Also, in some cases, gears cannot be selected, or the selector gear does not go into the neutral position.

CAUSE


1. The deflection lever circlip of the gearshift mechanism is damaged or missing.
2. Possible corrosion at the gearshift mechanism (shift cables or transmission gearshift unit)

PROCEDURE





1. Inspect the shifting gear mechanism deflection lever for the missing or damaged circlip (1) and the plastic sliding sleeve (2).
2. Install or replace, as needed, using new parts P/N 23 11 7 593 200 (circlip) and P/N 23 11 7 593 217 (sliding sleeve).
3. In case the cables move freely after disconnection and the level circlip and/or sliding sleeve are not found to be defective, then replace the transmission gearshift switching

	unit.
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For the gearshift replacement procedure, refer to Repair Instruction  **RA 23 11 310 Replacing shifting unit.**

PARTS INFORMATION

Part Number	Description	Quantity
23 11 7 593 200	Gearshift lever circlip	1
 23 00 7 602 720	Set, shift unit	1
 Refer to ETK	Gearshift switching unit	1
23 11 7 568 464	M8x25 Torx screw	4

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty.

Defect Code:	2300033400	
Labor Operation:	Labor Allowance:	Description:
25 99 000	8 FRU	Work time to inspect and replace lever circlip/sleeve (Main work)
Or:		
23 11 310	Refer to KSD2/AIR	Replacing gearshift unit (Main work)
Or:		
25 99 000	6 FRU	Work time to inspect and replace lever circlip/sleeve (Plus work)
Or:		
23 11 870	Refer to KSD2/AIR	Replacing gearshift unit (Plus work)

If you are using a Main labor code for another repair, use the applicable Plus code labor operation instead.

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