

Measure no.

US 63192935-04

Subject

Instrument cluster: dust-like deposit in the display area

Status date (mm/dd/yy)

7/26/18

Status

Accepted

Organization

US, MOT

Date created (mm/dd/yy)

7/26/18

Created by

Martin Bumba

PQM Problem reference**Release date (mm/dd/yy)****Approved by****Dealer release**

Allow automatic release

Vehicles affected**E series****Engine****Body**

K46/12 K46/13 K47 K47/11 K49

Production period (from/to)

(mm/dd/yy)

Comment on production period**Feedback (all cases relating to**

measure up to) (mm/dd/yy)

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Complaint

A dust-like, white deposit is visible in the display area of the Instrument Cluster (I-Cluster).

Cause

Dust is created by vibrations between internal parts behind the display of the I-Cluster.

Measure

In the event of a complaint, the I-Cluster must be replaced.

Improved I-Clusters are available in small quantities for the above-mentioned models.

Please find the part numbers in the current EPC/ETK/AIR.

Use the temporary defect code 62119057 (instrument cluster vibration damage)

for invoicing. This defect code is valid up to 12/31/2019.

Complaint**Fault location****Fault type****Fault place**

▶ 62/11 Instrument cluster Leak: dust

Cause

#	Fault location	Fault type	Fault place
▶ 1	62/11 Instrument cluster		
	Repair Task	Special Clearance	Area
	Checking, repairing, replacing	No	Electrics/Electronics

Fault code

Progman / DIS / ISTA / ISTA/P

System	State	Version
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