

Seat Heater Inoperative

Service Category Vehicle Interior

Section Seat

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2018	Tacoma	

Introduction

Some 2016 – 2018 model year Tacoma vehicles may exhibit a condition where the LH or RH seat heater is inoperative. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
Tacoma	TMMTX	2WD	5TFRZ5CN#JX065224 5TFRX5GN#JX122059 5TFAZ5CN#JX065229 5TFBZ5DN#JX004210 5TFEZ5CN#JX065241 5TFAX5GN#JX121992
		4WD	5TFSX5EN#JX061525 5TFSZ5AN#JX148860 5TFCZ5AN#JX148782 5TFDZ5BN#JX036198
	TMMBC		3TMCZ5AN#JM161218 3TMGZ5AN#JM161560

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Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
711041	R & R Front Seat Assembly (One Side)	0.4	87510-04040	72	73
Combo A	Opposite Side	0.2			
Combo F	Front Seat Cushion Cover (One Side)	0.6			

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER		DESCRIPTION	PART NAME	QTY
PREVIOUS	NEW			
	71071-0Y360-B1	RH Heater/Gray/Fabric	Cover Sub-Assy, FR Seat Cushion	1
	71071-0Y360-C1	RH Heater/Black/Fabric		1
87510-04040	71071-0Y370-C1	RH Heater/Black/TRD Pro		1
	71071-0Y380-C1	RH Heater/Black /LTD		1
	71071-0Y380-E1	RH Heater/Brown/LTD		1
	87510-04050	LH Heater		Heater Assy, Seat

NOTE

- Unique parts have been created for RH and LH seat heater assemblies.
- LH seat heater assembly will NOT work for RH seat application.
- RH seat heater assembly will NOT work for LH seat application
- RH seat heater assemblies have been kitted with the front seat cushion cover sub-assembly.
- For RH seat heater assemblies, the ONLY method of replacement is to replace the heater with cushion cover sub assembly.
- Refer to the table for part ordering requirements based off seat side and cushion cover applications.
- RH seat heater assembly MUST be ordered using the front seat cushion cover sub-assembly special service part number.
- The part numbers listed above contain the seat heater grid and amplifier.

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Repair Procedure

1. Confirm the condition exists.

Is the seat heater assembly inoperative?

- **YES** — Continue to step 2.
- **NO** — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

Seat Heater Inoperative

Repair Procedure (continued)

2. Replace the seat heater assembly.

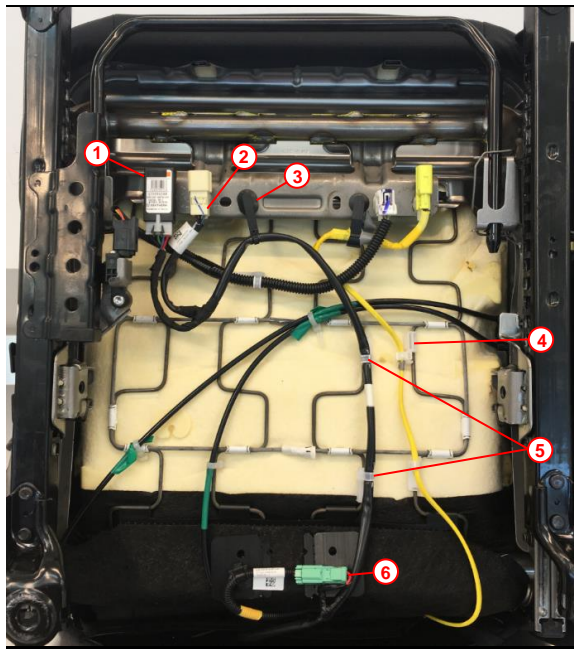
Refer to TIS, applicable model and model year Repair Manual:

- 2016 – 2018 Tacoma:
Vehicle Interior – Seat – “Seat: Front Seat Cushion Heater: [Removal](#) / [Installation](#)”

NOTE

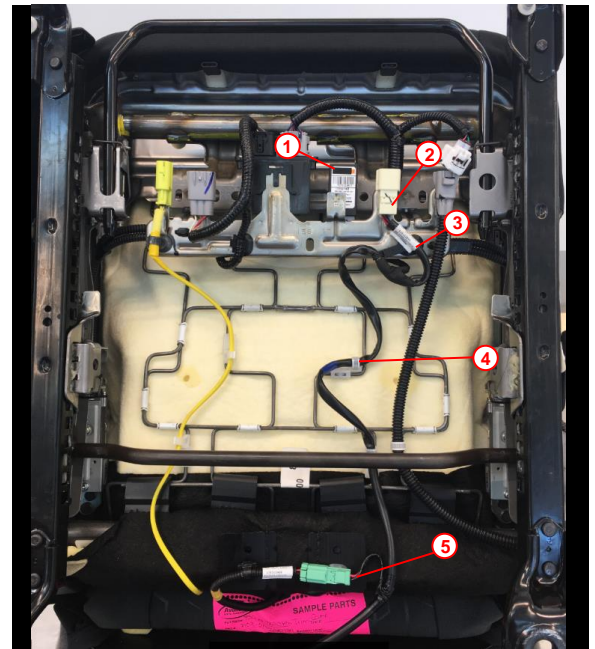
- For LH seat heater installation, follow the wire harness routing shown in Figure 1.
- For RH Seat Heater assembly with cushion cover installation, follow the wire harness routing shown in Figure 2.

Figure 1. LH Seat Bottom



1	Heater ECU
2	Seat Heater Connector
3	Wire Harness Clip Location
4	SRS Clamp Location
5	Clamp Location
6	Seatback Heater Connector

Figure 2. RH Seat Bottom



1	Heater ECU
2	Seat Heater Connector
3	Wire Harness Clip Location
4	Clamp Location
5	Seatback Heater Connector

3. Confirm proper seat heater assembly operation.