



DATE: 11-27-18

APPLIES TO: This service bulletin applies to 2017 through 2018 model year, MetroStar Emergency Response, chassis built between 5/16/2017 and 6/28/2018.

CONDITION: Exhaust harness missing support bracket and hardware, which may cause harness to rest on exhaust.

CORRECTION: Install bracket and hardware to support harness.

LABOR ALLOCATION: 1 HR

CLASSIFICATION: T3

PARTS NEEDED:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	S-2674-001	SERVICE KIT

Kit # S-2674-001 Contains:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	TSB18-500-004	INSTRUCTION DOCUMENT
1	S332SSG18	CLIP HOSE 1 1/8" UMPCO
2	06160125FH8Y	BOLT- 3/8-16 FLG GR8 YEL
2	0616FLN8Y	NUT- 3/8-16 FLG LK GR8 YEL
1	0236-RR3	BRKT-STANDOFF

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



STEP-BY-STEP INSTRUCTIONS:

1. Locate hole in rear exhaust support bracket. Refer to FIG. 2.1 and FIG. 2.2.

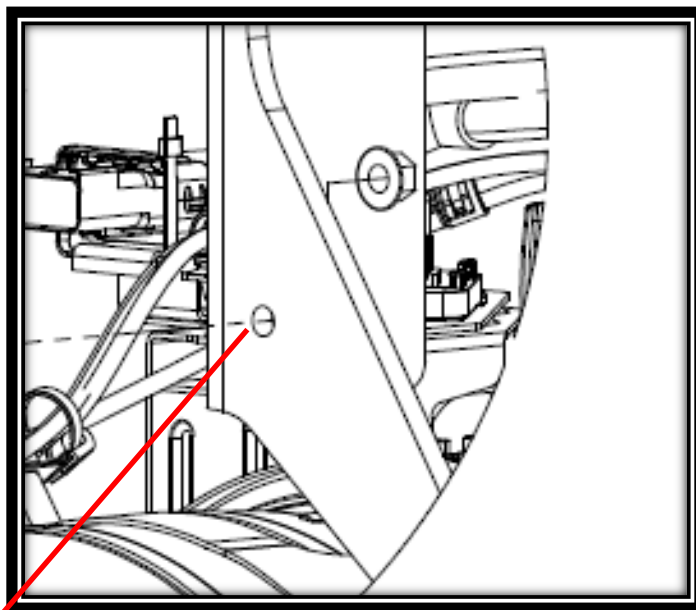


FIG 2.1

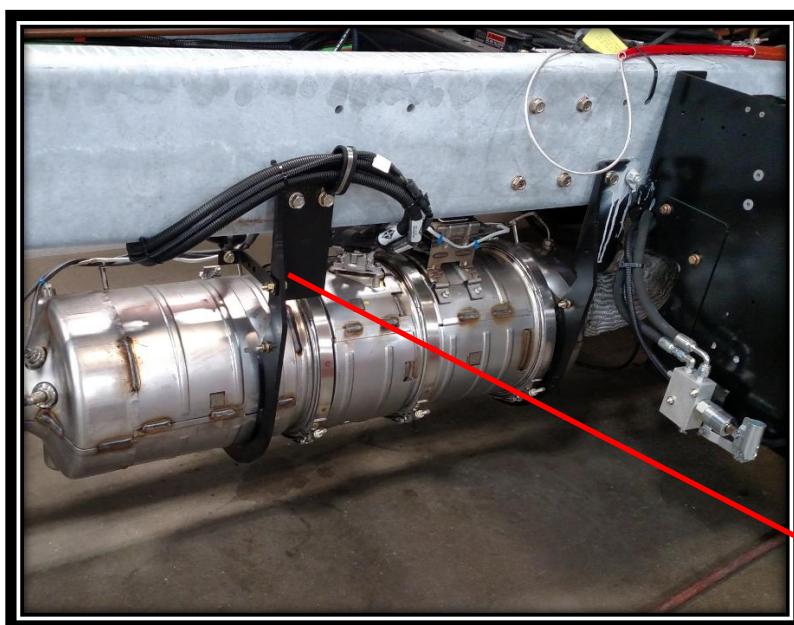


FIG 2.2

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



2. Using provided hardware, bolt standoff bracket to exhaust support bracket. Mounting bracket horizontal, with short flange of bracket facing rearward of vehicle, and torque 27-34 lbf-ft. Refer to FIG. 3.1.

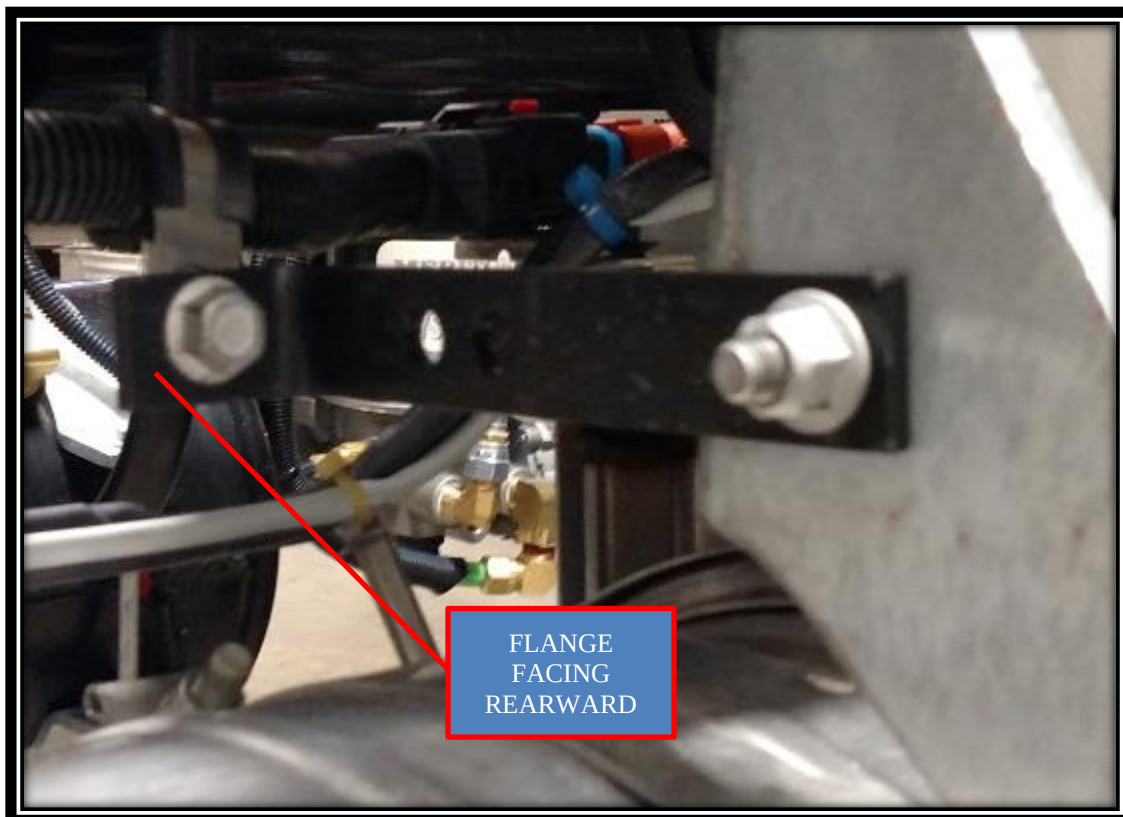


FIG 3.1

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



3. Install clamp around exhaust harness approximately 6" from connection to exhaust controls. Attach clamp to short side of flange with supplied hardware and torque 27-34 lbf·ft. Refer to FIG. 4.1.

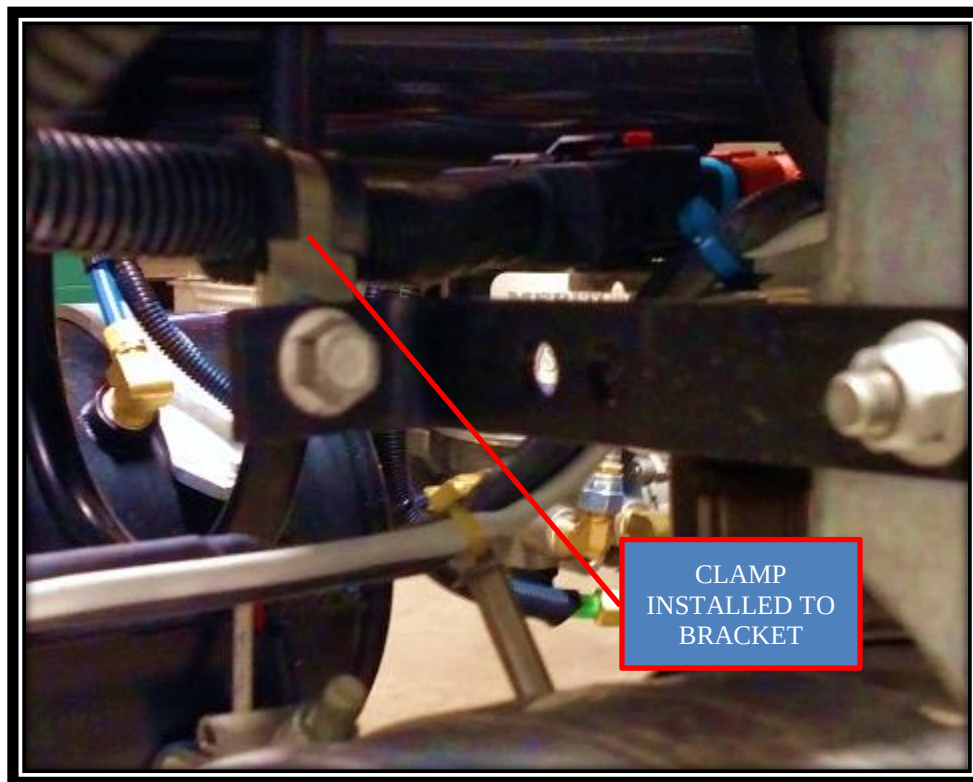


FIG 4.1

4. Route harness rearward below frame rail then loop upward into frame securing harness with frame clips. Refer to FIG. 5.1.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.

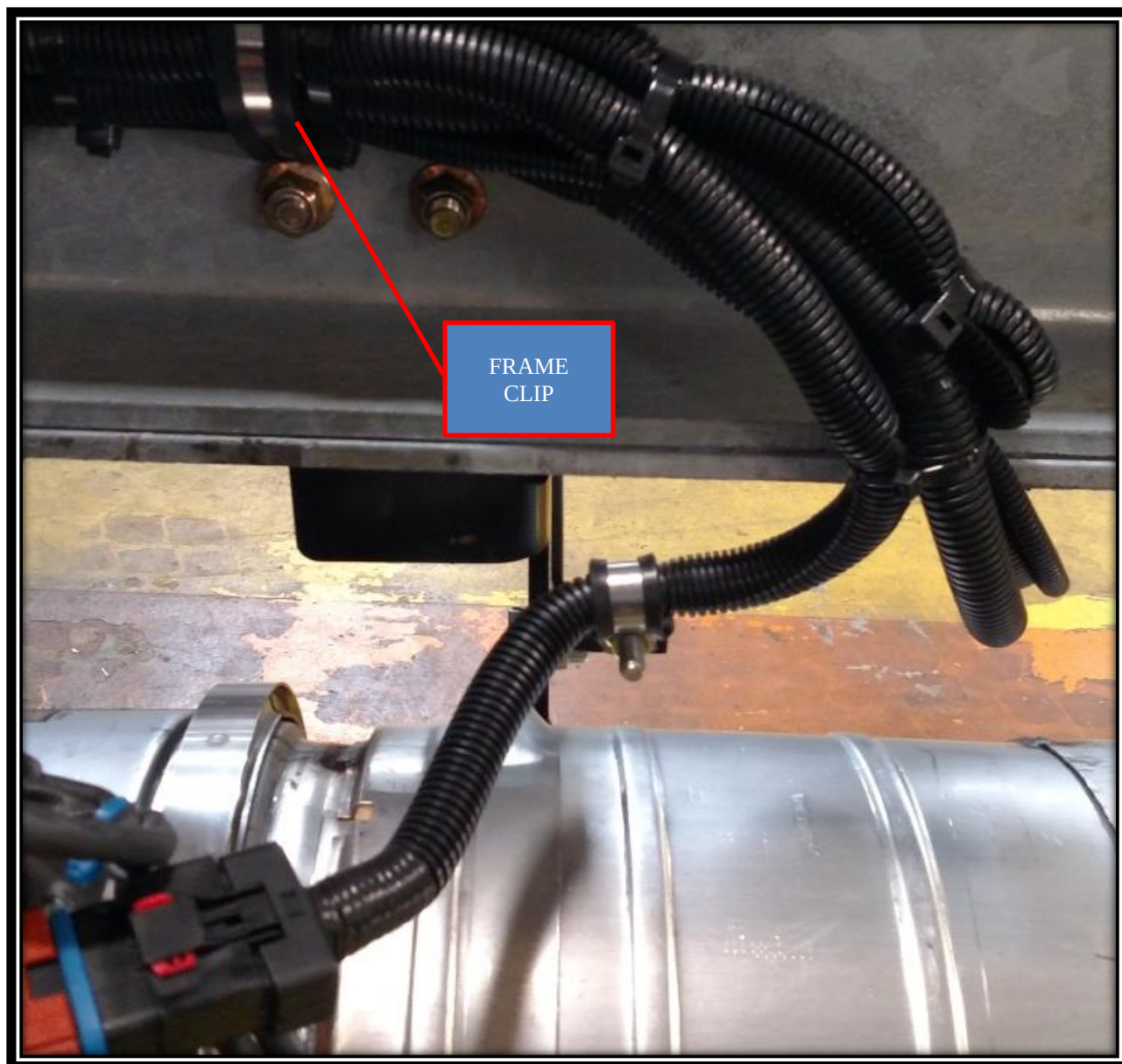


FIG 5.1

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.