



# TECHNICAL SERVICE BULLETIN

## Dirt/Dust And/Or Ice Accumulation At The Bottom Inside Of Doors

**18-2339**  
09 November  
2018

This bulletin supersedes 17-0056. Reason for update: New Part/Procedure For Same Condition

### Model:

<b>Ford</b> 2015-2018 Edge
-------------------------------

### Summary

This article supersedes TSB 17-0056 to update the Service Procedure, Parts List, and vehicle model years affected.

**Issue:** Some 2015-2018 Edge vehicles may exhibit dirt, dust and/or ice accumulation at the bottom of the inside of the front and/or rear door openings. This may be due to extended driving on non-paved or slushy roads.

**Action:** Follow the Service Procedure steps to correct the condition.

### Parts

Part Number	Description	Quantity
FT4Z-5828124-D	Body Mounted Weatherstrip (Right Side)	1
FT4Z-5828125-C	Body Mounted Weatherstrip (Left Side)	1
FT4Z-5820758-B	Lower Door Weatherstrip (Right Side)	1
FT4Z-5820759-B	Lower Door Weatherstrip (Left Side)	1
HT4Z-16A550-AA	Mini Mudflap (Right Side)	1
HT4Z-16A550-BA	Mini Mudflap (Left Side)	1
5G1Z-5421702-A	Grip Tape	2
W713331-S300	Push Pin Retainer	2
K2GZ-61021A46-B	Foam Patch	1

**Warranty Status:** Eligible Under Provisions Of New Vehicle Limited Warranty Coverage Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB. Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

### Labor Times

Description	Operation No.	Time
2015-2018 Edge: Replace Both Rear Door Opening Weatherstrips And Install Both Front Mini Mud Flaps (Do Not Use With Any Other Labor Operations)	182339A	0.6 Hrs.

### Repair/Claim Coding

Causal Part:	5828124
Condition Code:	01

### Tool List

Tool Name
Trim Tool
Erasable Marker
Ruler

## Service Procedure

Apply the procedure to both rear doors.

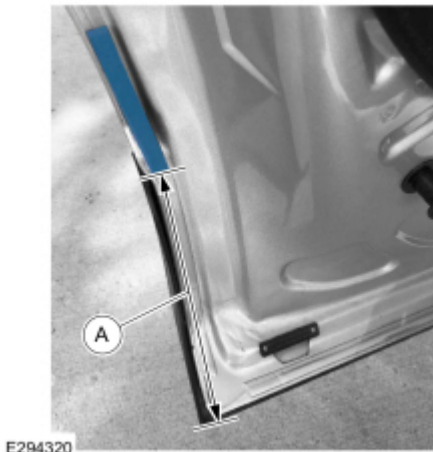
1. Using a non-marring trim removal tool, remove the 7 push pins securing the rear door body mounted weatherstrip.
2. Pull the rear door body mounted weatherstrip away from the flange and discard.
3. Using a clean shop rag, clean any dirt that may have accumulated along the rear door body mounted weatherstrip channel where the weatherstrip was removed.
4. Using an erasable marker, measure in a straight line and mark a distance of 45 cm (18 in). (Figure 1, Callout A)

Figure 1



5. Fold a piece of grip tape in half along the long direction. Peel away the tape backing. Starting from the marked position, apply the grip tape around the metal weatherstrip channel, with half of the tape on each side. Press the tape firmly against the channel to fully seat the tape. (Figure 1)
6. Install a new body mounted weatherstrip by starting from the top and pushing the 7 push pins into the door opening frame. Slide the bottom half of the body mounted weatherstrip onto the flange.
7. Using an erasable marker, measure in a straight line and mark a distance of 17.5 cm (7 in) on the inside of the rear door. (Figure 2, Callout A)

Figure 2



8. Peel away the tape backing of the foam patch and apply to the door with the bottom of the tape hitting the marked position. Press the patch firmly to seat it. (Figure 2)
9. Raise the vehicle. Refer to WSM, Section 100-02.
10. Using a non-marring trim removal tool (RTTP or equivalent), remove the 9 push pins securing the lower door weatherstrip assembly.
11. Replace the lower door weatherstrip assemblies by starting from the front and pushing the 9 push pins under the lower door channel. (Figure 3)

Figure 3

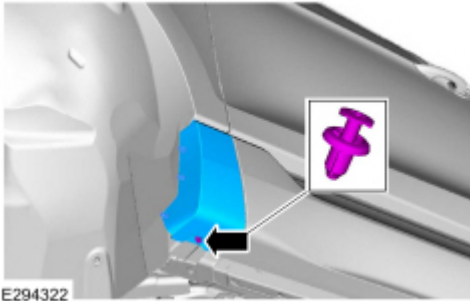


E294321

12. Tuck the bottom of the body mounted weatherstrips inside the lower rocker weatherstrip.

13. On both sides, remove and discard the lower retainers from the left and right side rocker panel moulding end caps located behind the front tires. (Figure 4)

Figure 4



E294322

14. Install the mini mud flaps under the rocker panel moulding end caps using a new lower retainer. (Figure 5)

Figure 5



E294323

15. Lower the vehicle. Refer to WSM, Section 100-02.

---

© 2018 Ford Motor Company

All rights reserved.

NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.