

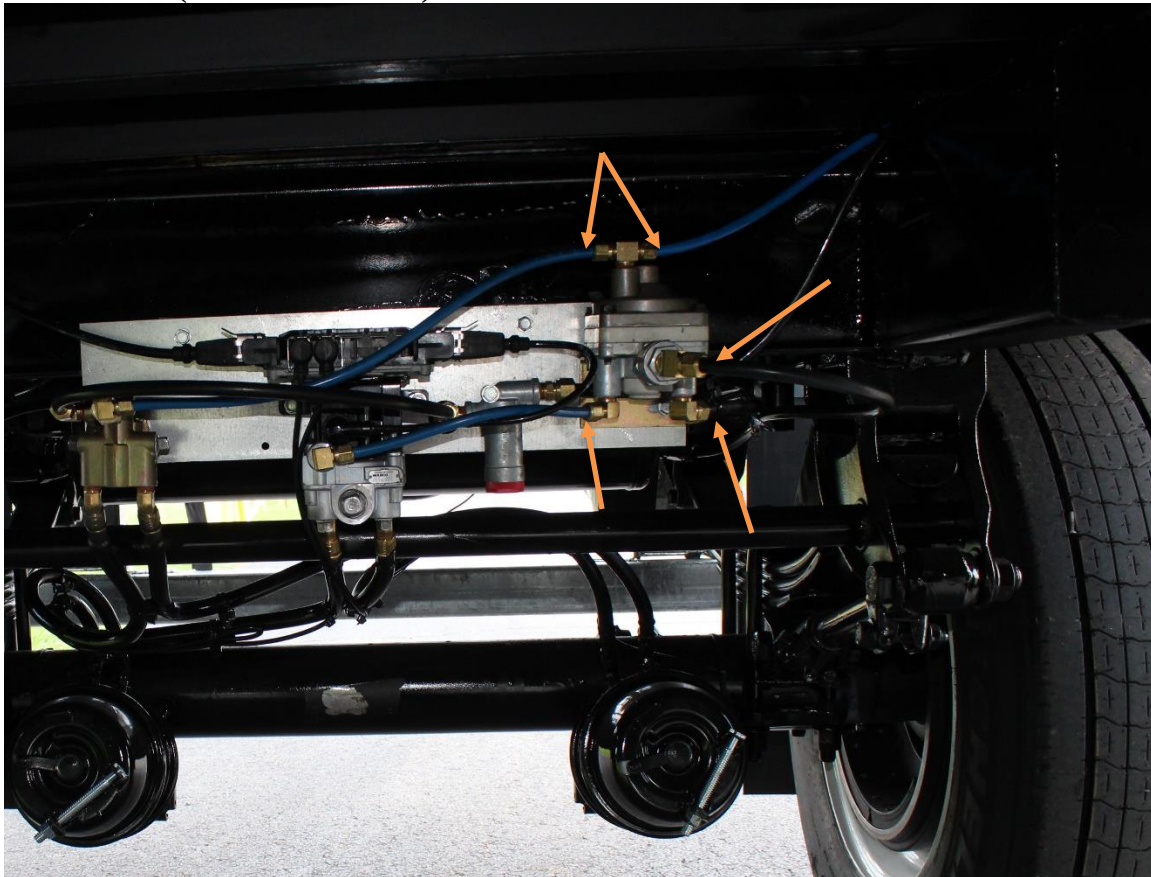
XPOLogistics Manufacturing

Control Line Valve Replacement Instructions

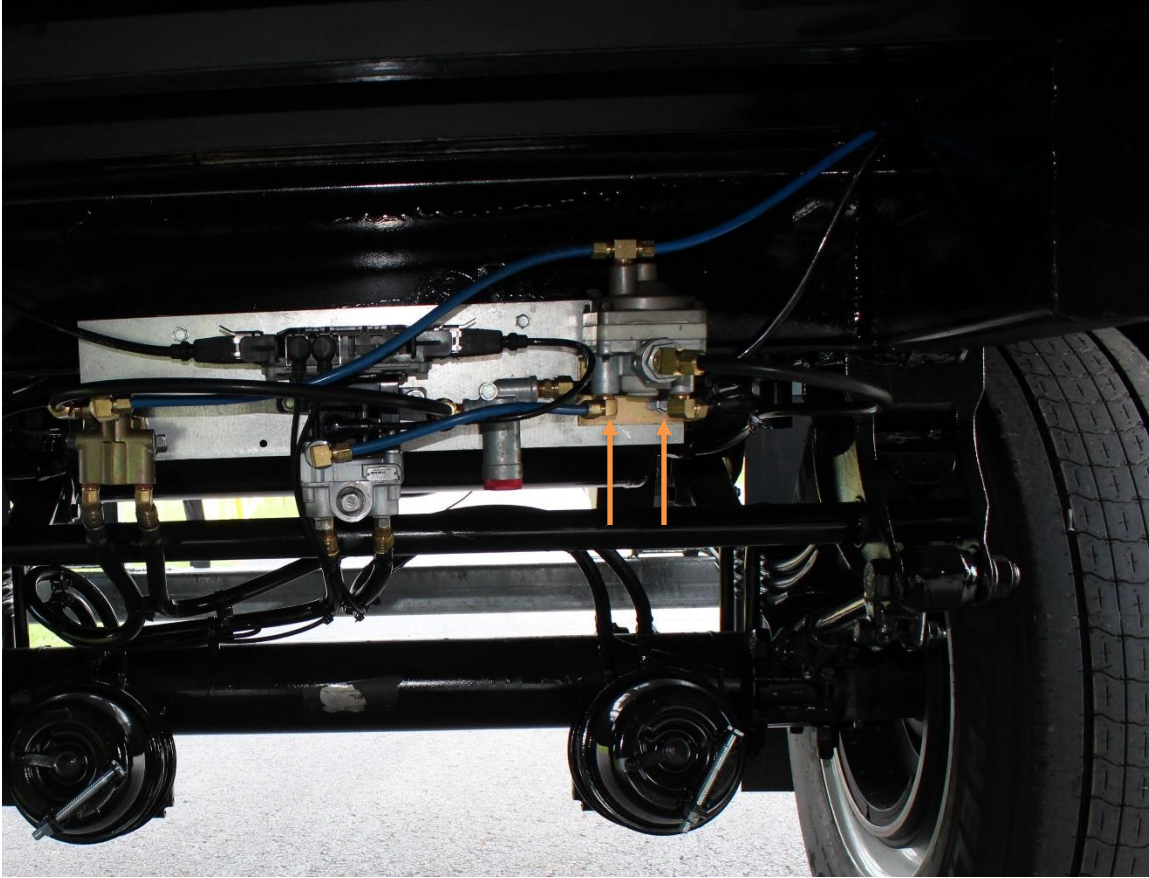
November 1, 2018

On some 2017 and 2018 units the control line valve will need to be replaced with one that does not have a “Dolly Port”. The valve configuration is the same but the ones that have “Dolly Port” marked on the side of the valve include a special orifice designed to slow down the air flow. The part number for the new valve is 7045000 (Sealco #110580). This change only applies to trailers with ABS. The valves with the “Dolly Port” are to continue to be used on trailers that do not have ABS.

1. Disconnect the air lines. There are a total of five air lines that need to be removed from the valve (3 blue and 2 black).



2. Remove the two bolts holding the valve bracket to the air kit plate.



3. Remove the fittings from the old control valve. Install them on the new valve in the same configuration they were in on the old valve.
4. Install the new valve onto the air kit plate in the same location as shown in the picture in Step 2. The valve is originally installed using self-tapping bolts. If the threads are stripped or the bolts do not go back in correctly, drill out the holes and use 5/16-18 x 1-1/2" bolts with Nylok nuts.
5. Connect the air lines back in the same locations as shown in the picture in Step 1. Be sure to use new ferrels in the Nylon tubing.