

# 2019 Corolla Hatchback Pre-Delivery Service (PDS)

**Service Category** General

**Section** Pre-Delivery Service

**Market** USA

Toyota Supports  
 ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019	Corolla Hatchback	

### REVISION NOTICE

**November 14, 2018 Rev1:**

- The Final Inspection and Cleaning section has been updated. Any previous printed versions of this bulletin should be discarded.

## Introduction

Pre-Delivery Service (PDS) is a critical step in satisfying our new car customers. Customer feedback indicates the following areas deserve special attention when performing PDS:

- Careful inspection for paint chips/scratches and body dents/dings.
- Proper operation of electrical accessories (including interior light, clock, and radio reset).
- Interior cleanliness.
- Proper function of mechanical systems.

Customer retention and proper maintenance of vehicles are and have always been a major focus for Toyota. To help remind customers that regular service is essential to the proper maintenance of their vehicle, dealers are required to install a service reminder sticker before to delivery. By doing this, customers will be reminded to return to your dealership for service. Your current service reminder sticker may be used. (See PDS Check Sheet item 9 of "Final Inspection and Cleaning.")

A PDS [Check Sheet](#) has been developed for the 2019 model year Corolla Hatchback. **Bulletins and other references are available for items in bold type.**

## Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
001013	Pre-Delivery Service (PDS)	1.0	–	–	–

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### Warranty Policy

If the need for additional repairs or adjustment is noted during the PDS, the required service should be performed under warranty. Reimbursement will be managed under the warranty policy.

**The Warranty Policy and Procedures Manual requires that you maintain the completed PDS check sheet in the customer's file.** If you cannot produce a completed form for each retailed vehicle upon TMS and/or Region/Distributor audit, the PDS payment amount will be subject to debit.

An additional Repair Order completed in conjunction with normal PDS must have time punch/flags for service. If multiple repairs are performed, separate time flags must be punched for each repair.

### Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*	ADE	TS2UNIT	1
Techstream Lite		TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

\* Essential SST.

**NOTE**

- Only ONE of the Techstream units listed above is required.
- Software version 13.20.018 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

### Before Inspection

While performing new car PDS, install the D/C cut fuse before moving the vehicle from the storage lot so that the Functional Operation checks can begin as soon as the vehicle is moved into the service stall.

1. **Install D/C cut fuse – [see Check Sheet](#)**
2. **Initialize/update the Entune™ 3.0 App Suite Connect – [T-SB-0068-18](#)**

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### Functional Operation

Apply parking brake, cycle ignition "IG-ON," place gear selector in "R," turn on lights and rear defogger, unlock all doors, and release fuel door and trunk hatch.

1. Check dome, courtesy, map, and sun visor lights\*
2. Check warning/indicator lights, gauges, and horn
3. Check windshield wipers and washers
4. Check headlights, instrument lights, turn signals, dimmer switch, emergency flashers, and brake lights
5. Check inside/outside rear view mirror operation/adjustment
6. Check USB and 12V power outlets  
Check the power outlet using an electrical accessory designed for this use.
7. Check audio/navigation\* systems and backup camera
8. **Add dealer contact information for Call Dealer head unit function\* – [OM12K90U](#)**  
(Entune™ 3.0 Audio Plus and Premium Audio only.) See Multimedia System Owner's Manual pg. 62 – 63 (Entune™ 3.0 Premium Audio) and pg. 64 – 65 (Entune™ 3.0 Audio Plus).
9. Check sliding roof\*
10. Set clock to local time

### Walkaround Inspection

Starting at the left front door, check window and door lock operation from master power switch, if equipped. Continue around vehicle in a counterclockwise direction checking each door and window operation, child door locks, seat belts, interior condition, all lights, and luggage compartment contents. Finish by checking headlight aim.

1. Check door and door lock operation, including each wireless remote control/theft deterrent system\*
2. Check power window operation
3. Check that engine starts with all keys
4. Check seats and seat belt operation
5. Check rear defogger
6. Check side marker, tail, backup, and license plate lights
7. **Remove front and rear emergency towing eyelets and install covers\* – [see Check Sheet](#)**
8. Check rear hatch/cargo area trim appearance

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### Walkaround Inspection (continued)

9. Adjust spare tire pressure, inspect for damage, and check jack and tool installation

**NOTE**

Compact spare tire – 60 psi (414 kPa).

10. Check headlight aim  
Refer to the Repair Manual for procedures.

### Under Hood

1. Check engine oil level
2. Check brake and clutch\* fluid levels  
Visually inspect using see-through reservoirs.
3. Check engine coolant level
4. Check windshield washer fluid level
5. **Check battery State-Of-Charge (SOC) using digital battery system analyzer**  
Refer to Service Bulletin No. [T-SB-0195-17](#), *Battery Maintenance During PDS*.

**NOTE**

Battery SOC should be a minimum of 75%. Please enter the SOC reading on the space provided on the Check Sheet and attach the printout to the Check Sheet.

6. Inspect for fuel, oil, coolant, and other fluid leaks

### Under Vehicle (On Hoist)

1. **Remove disc brake anti-rust covers/anti-corrosion wheel film\* – [PD017-04](#)**  
Visually inspect rotors for rust.

**NOTE**

For best rotor rust prevention, retain wheel film on vehicle until just before delivery to the customer.

2. **Initialize Tire Pressure Warning System (TPWS) – [see Check Sheet](#)**
3. Inspect tires for defects/damage
4. Install wheel covers/caps/spare tire wheel covers\*
5. Install rubber body plugs  
Install the rubber body plugs (stored in glove box) into rear torque box holes.
6. Inspect for fuel, oil, coolant, and other fluid leaks
7. Visually check bolts and nuts on chassis and powertrain for looseness
8. Inspect under the vehicle for damage, rust, etc.

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### Road Test

A complete road test helps promote customer satisfaction. Drive vehicle over a variety of road surfaces and driving conditions. Check for unusual noise and driving performance.

1. Check cold engine operation  
Check starting and fast idle operation performance.
2. Check engine operation during warm-up  
Check that engine operates smoothly during warm-up.  
Check for unusual noise, engine vibration, rough idle, etc.
3. Check engine operation at normal operating temperature  
Check engine performance over a broad range of driving conditions, including idle quality, acceleration, cruise, and deceleration.
4. Check transmission operation  
Check clutch operation, including engagement, disengagement, chattering, and unusual noise.  
Check manual transmission\* operation, including shift lever/linkage and unusual noise.  
Check automatic transmission\* operation, including operation in each range, neutral start switch, and shift lock system.
5. Check brake and parking brake operation  
Check brake function, including unusual noise, parking brake performance, and ALL related brake system indicator lights.
6. Check steering operation and off-center/vehicle pull/flutter  
Check steering function.  
Check steering off-center/vehicle pull/flutter.
7. Inspect for abnormal noise and vibration
8. Inspect for squeaks and rattles
9. Check heater and A/C operation
10. Check speedometer operation
11. Check cruise control operation  
Check cruise control, including ON-OFF switch, Set/Coast, Resume/Accel, and Cancel functions.

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### Final Inspection and Cleaning

1. Remove interior protective covers, unnecessary labels, tags, etc. (Remove protective covers just before delivery to the customer)  
Remove plastic covers from door panels, seats, head restraints, and sun visors, as required.  
Remove labels, tags, and stickers (except those containing owner information).

**NOTE**

Consumer information labels, such as airbag information warning and bumper information labels, must be left on the vehicle until delivery to a retail customer.

2. **Verify floor mat application and install using retaining clips\*** – [T-SB-0188-17](#)
3. Visually inspect all interior parts for installation, damage, fit, dirt, etc.
4. Remove Rappard™ and clear protective bumper film\*  
Ensure that all glue residue is removed.
5. Wash and clean vehicle
6. Inspect paint finish for scratches, chips, rust, dents, damage, etc.
7. Inspect exterior body parts for proper installation, damage, rust, etc.
8. Place Owner's Manual portfolio\* in glove box
9. Place service reminder sticker on inside of windshield, top left corner  
Complete the mileage or date recommendation and apply the service reminder sticker to the inside of the windshield, top left corner. You may use your current service reminder sticker.
10. Perform Techstream Health Check  
Perform Health Check to ensure that Diagnostic Trouble Codes (DTCs) are not present. Health Check results can be printed for the customer at delivery, or for the dealer file, using the Diagnostic Report function.
11. **Install front license plate and mounting bracket\*** – [see Check Sheet](#)
12. **Install rear license plate** – [T-SB-0126-18](#)  
\* Inspect or install when equipped or required.