

Rear License Plate Installation During PDS

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019	Corolla Hatchback	

REVISION NOTICE

November 13, 2018 Rev1:

- The Introduction section has been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

The 2019 model year Corolla Hatchback rear bumper cover has been designed with license plate mounting points for USA and European license plates. This bulletin provides instructions for installing a USA license plate to the rear bumper cover. Install the rear license plate during Pre-Delivery Service (PDS).

Warranty Information

OP CODE	DESCRIPTION	TIME	OFFP	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

Rear License Plate Installation During PDS

Rear License Plate Installation

1. Align the installation holes of the rear license plate with the dimples on the rear bumper.
2. Install two self-tapping screws through the rear license plate and into the rear bumper at the dimples.

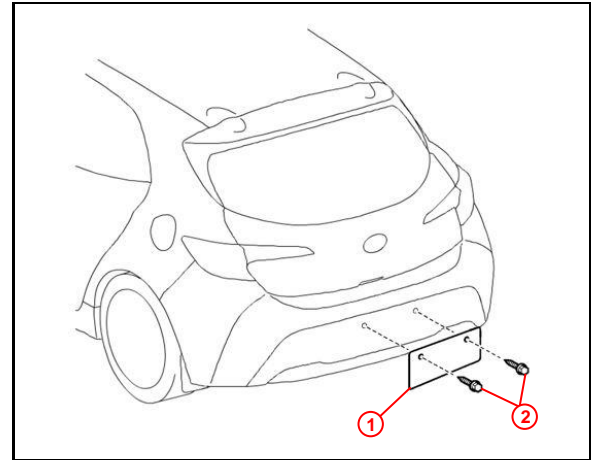
NOTICE

- Do NOT drill holes into the bumper.
- Do NOT overtighten the screws.

Use two non-corroding self-tapping screws with the following dimensions.

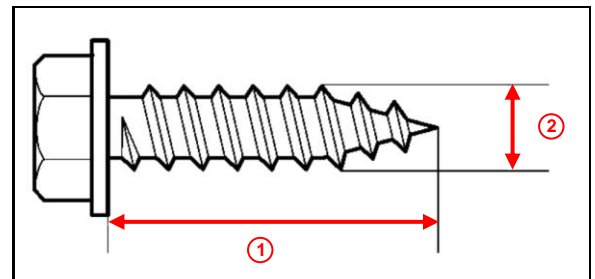
Nominal Length: 16.0 – 20.0 mm
(0.625 – 0.79 in.)
Diameter: 6.0 mm (0.24 in.)

Figure 1.



1	License Plate
2	Self-tapping Screw

Figure 2.



1	Nominal Length
2	Diameter