



INSTRUCTION TO SERVICE

ITS: 58499

SECTION:	241 Fuel System
WRITTEN BY:	Troy Stutsky
SUBJECT:	Install fuel valve decals on the fuel fill panels

ITS58499

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.

THIS DOCUMENT AND THE CONTENTS DISCUSSED HEREIN ARE THE CONFIDENTIAL AND PROPRIETARY INFORMATION OF NEW FLYER INDUSTRIES CANADA ULC AND NEW FLYER OF AMERICA INC. AND ARE DISCLOSED BY NEW FLYER IN CONFIDENCE. THIS DOCUMENT AND THE CONTENTS HEREIN ARE NOT TO BE DISCLOSED BY THE INTENDED RECIPIENT WITHOUT THE PRIOR WRITTEN AUTHORIZATION OF NEW FLYER. ANY UNAUTHOIZED DISCLOSURE, REPRODUCTION OR OTHER DISTRIBUTION OF THIS DOCUMENT OR INFORMATION IS STRICTLY PROHIBITED AND MAY RESULT IN ACTION BEING TAKEN AGAINST THE PARTY MAKING THE UNAUTHORIZED DISCLOSURE. THIS DOCUMENT AND ALL COPIES HEREOF MUST BE RETURNED TO NEW FLYER UPON REQUEST.

PROCEDURE:

1. Turn the main battery disconnect switch to the “OFF” position.
2. On the fuel fill panel located behind the fuel fill access door, remove the existing “manual shut off” decal (if equipped) and clean any adhesive residue with 50/50 mixture of isopropyl alcohol and water.
3. Install decal kit (NF PN 765025). Clean the bonding surfaces thoroughly with a 50/50 mixture of isopropyl alcohol and water and a lint free cloth. Make sure bonding surfaces are completely clean and dry before installing the decals. See Figure 1 for decal locations. (Note – The fuel fill panel in the picture below may look slightly different on the bus but the decals are located in the same spots. Valve handles may need to be removed to install the decals.)

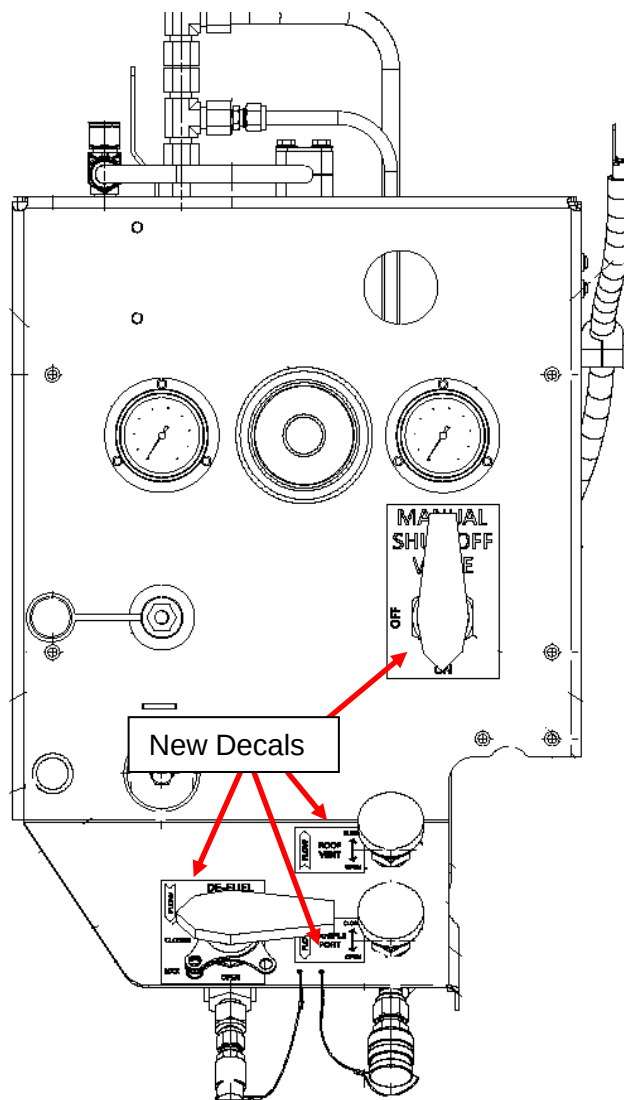


Figure 1: Install new decals as shown

4. Remove all tools and debris and return the bus to service condition.
5. Turn the main battery disconnect switch to the “ON” position.



LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Install fuel valve decals on the fuel fill panels	1	0.5	0.5

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	765025	KIT-H2 FILL PANEL DECALS	1	EA	