

# Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2018070013, August 2018

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **MY18 CLA-Class (117 platform)**  
**Check Seal on Left Tail Lamp, Rework if Necessary**

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY18 CLA-Class vehicles (117 platform) the left tail lamp seal may not meet current production specifications. An authorized Mercedes-Benz dealer will check the seal and rework it if necessary for the affected vehicles.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 569 vehicles are affected.

Order No. P-SC-2018070013

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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### Check/Test Procedure

1. Check seam seal at left tail lamp (**figure 1**).
  - i** Fold forward cover (**A**) at tail lamp (**figure 2**).
    - a. If seam seal is **NOT** continuous and evenly applied: Perform work procedure.
    - b. If seam seal is **OK**: End measure.



Figure 1

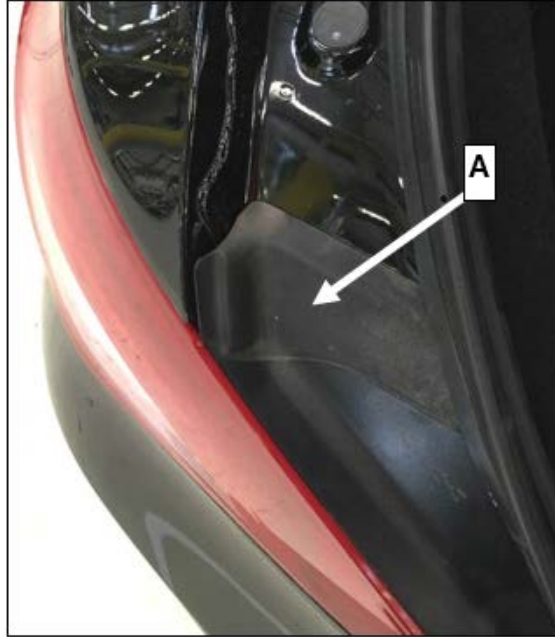


Figure 2

### Work Procedure

1. Thoroughly clean area.
  - i** Before sealing, the treated area must be dry, free of grease and clean.
  - i** Fold forward cover (**A**) at tail lamp (**figure 2**).
  - i** The tail lamp must not be removed.
2. Rework seam seal at left tail lamp.
  - i** Apply transparent seam seal to area using a brush.
  - i** Please observe the seam seal completely dries.

**Primary Parts Information**

<b>Qty.</b>	<b>Part Name</b>	<b>Part Number</b>	<b>Estimated Replacement Rate</b>
0.1*	Seam seal	A 000 989 32 00	10%

\* One container is to be used for 10 vehicles.

**Warranty Information****With Check**

**Operation:** Check seam seal at left tail lamp (02-2377)

<b>Damage Code</b>	<b>Operation Number</b>	<b>Labor Time (hrs.)</b>
82 922 31 7	02-2377	0.1 h

**With Check and Repair**

**Operation:** Check seam seal at left tail lamp (02-2377)  
Correct seam seal at left tail lamp (after check) (02-2378)

<b>Damage Code</b>	<b>Operation Number</b>	<b>Labor Time (hrs.)</b>
82 922 31 7	02-2377	0.1 h
	02-2378	0.1 h

**i Note**

Operation Number labor times are subject to change.