

Cracking noises at doors in area of window frame

Topic number	LI72.00-P-066220
Version	2
Function group	72.00 General
Date	07-09-2018
Validity	MODEL 166
Reason for change	Damage code updated
Reason for block	

Complaint:

Cracking noises or squeaking noises at the doors in the area of the window frame while driving, especially when driving on rough roads.

Cause:

The noises may be caused by the window guide rails rubbing on the body shell.

Remedy:

1. Localize source of noise along contact area of window guide rail on bodyshell by taping up with masking tape, see Figures 1 and 2 (example of front door).

1.1 If the noise is still present after taping, look for the source of noise elsewhere.

1.2 If the noise is no longer present after taping, remove masking tape and continue with step 2.

2. Check door adjustment and adjust if necessary.

3. If the noises continue to occur, the window guide rail must be replaced.

Attachments	
File	Description
Bild 1.JPG	Example, Figure 1
Bild 2.JPG	Example, Figure 2

Symptoms
Body / Door/Flap / Door / Door / Noise

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 166 725 17 00			Left guide rail repair kit	1	Valid for model designation 166.0	X
A 166 725 18 00			Right guide rail repair kit	1	Valid for model designation 166.0	X
A 166 725 19 00			Left guide rail repair kit	1	Valid for model designation 166.8	X
A 166 725 20 00			Right guide rail repair kit	1	Valid for model designation 166.8	X

XENTRY TIPS

A 166 735 25 00		Left guide rail repair kit	1	Valid for model designation 166.0	X
A 166 735 26 00		Right guide rail repair kit	1	Valid for model designation 166.0	X
A 166 735 27 00		Left guide rail repair kit	1	Valid for model designation 166.8	X
A 166 735 28 00		Right guide rail repair kit	1	Valid for model designation 166.8	X

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			72D02 36	Left front door window guide seal
			72S02 36	Right front door window guide seal
			73D02 36	Left rear door window guide seal
			73S02 36	Right rear door window guide seal

WIS-References			
Document number	Title	Note	Allocation
AR72.10-P-1500GQ	Remove/install window guide rail		Remedy
AR72.12-P-1500GQ	Remove/install window guide rail for rear door		Remedy
AR72.10-P-0550CW	Adjust front door		Remedy
AR72.12-P-0650CW	Adjust rear door		Remedy