

FLA COE
FLB COE
> FLD Conventional
> Business Class

FLC 112 Conventional
> Century Class Conventional
Argosy COE
Cargo

> Columbia
Condor
Coronado
> Business Class M2

Freightliner
Service Bulletin

Description of Revisions: *This bulletin replaces the previous version dated February 2003. It is recommended that dealers repair-in-kind to ensure proper color match.*

General Information

As of August 2, 2004, the following Freightliner truck manufacturing plants are using DuPont's Imron Elite finish system. These changes did not occur simultaneously; see the list below to determine the change-over date for each truck-manufacturing plant.

The following Freightliner plants have converted from Imron 5000/6000 to Imron Elite:

- Mt. Holly TMP on January 1, 2003
- Cleveland TMP on January 5, 2004
- St. Thomas TMP on April 13, 2004
- Santiago TMP on August 2, 2004

Most truck labels are still showing the traditional Imron 5000/6000 suffixes on the color information (HN or HL respectively). The base color code will not change, however the suffix letters will start to change to the Elite designations of EA for single stage or EB for base/clear.

Imron Elite is designed to replace the Imron 5000 and Imron 6000 paint systems. DuPont Performance Coatings developed the new finish technology in an effort to improve robotic application, productivity, vehicle appearance, and repairability.

- Imron Elite EA is the new single-stage quality, replacing Imron 5000
- Imron Elite EB is the new basecoat quality, replacing Imron 6000
- Imron Elite 8840S Clear Coat is used over the Imron Elite EB quality basecoat

Imron Elite color formulas are mixed using the new tint line called DuPont PowerTint. DuPont PowerTint is designed to replace the MasterTint High Solids system used for Imron 5000 and Imron 6000. Imron 5000 and Imron 6000 color matches are being developed in Imron Elite quality.

DuPont is proceeding with plans to launch Imron Elite at locations for field repair.

For questions regarding Imron Elite, contact Freightliner's DuPont paint support:

- DuPont Account Manager for Freightliner, Larry Laderoute: (503) 655-9703
- DuPont Manufacturing Engineer for Freightliner, Matthew Blom: (503) 745-6252

Repair

It is recommended that all shops and dealerships repair-in-kind (repair Imron 5000/6000 with Imron 5000/6000, and Imron Elite with Imron Elite) to ensure proper color match (especially for metallic/effect colors).

Warranty

This bulletin is informational only. Warranty does not apply.