

COE
120 Conventional
> FLA COE

> FLB COE
> FLD Conventional
> Business Class

> FLC 112 Conventional
> Century Class

**Freightliner
Service Bulletin**

The following information is provided to eliminate any confusion that may exist on chassis paint used by Freightliner:

All Freightliner assembly plants will convert to a high-solids, two-part catalyzed urethane for vehicles with a black chassis. Dupont Imron 5000® will continue to be used on all vehicles built with a non-black chassis.

See **Table 1** for the changeover dates.

Plant	Changeover Date
St. Thomas	June 16, 1997
Mt. Holly	February 20, 1997
Portland	April 21, 1997
Cleveland	October 1997 *

* No specific date has been set at this time.

Table 1, Chassis Paint Changeover Dates

This is an information bulletin only. Warranty does not apply.