



DAIMLER TRUCKS NORTH AMERICA AFTERMARKET

No.: 18 TL-14
September 27, 2018

TO: Service Locations

FROM: Service Systems Development

SUBJECT: **HDEP PLV Return Line Tool DSN470E17006**

GENERAL INFORMATION

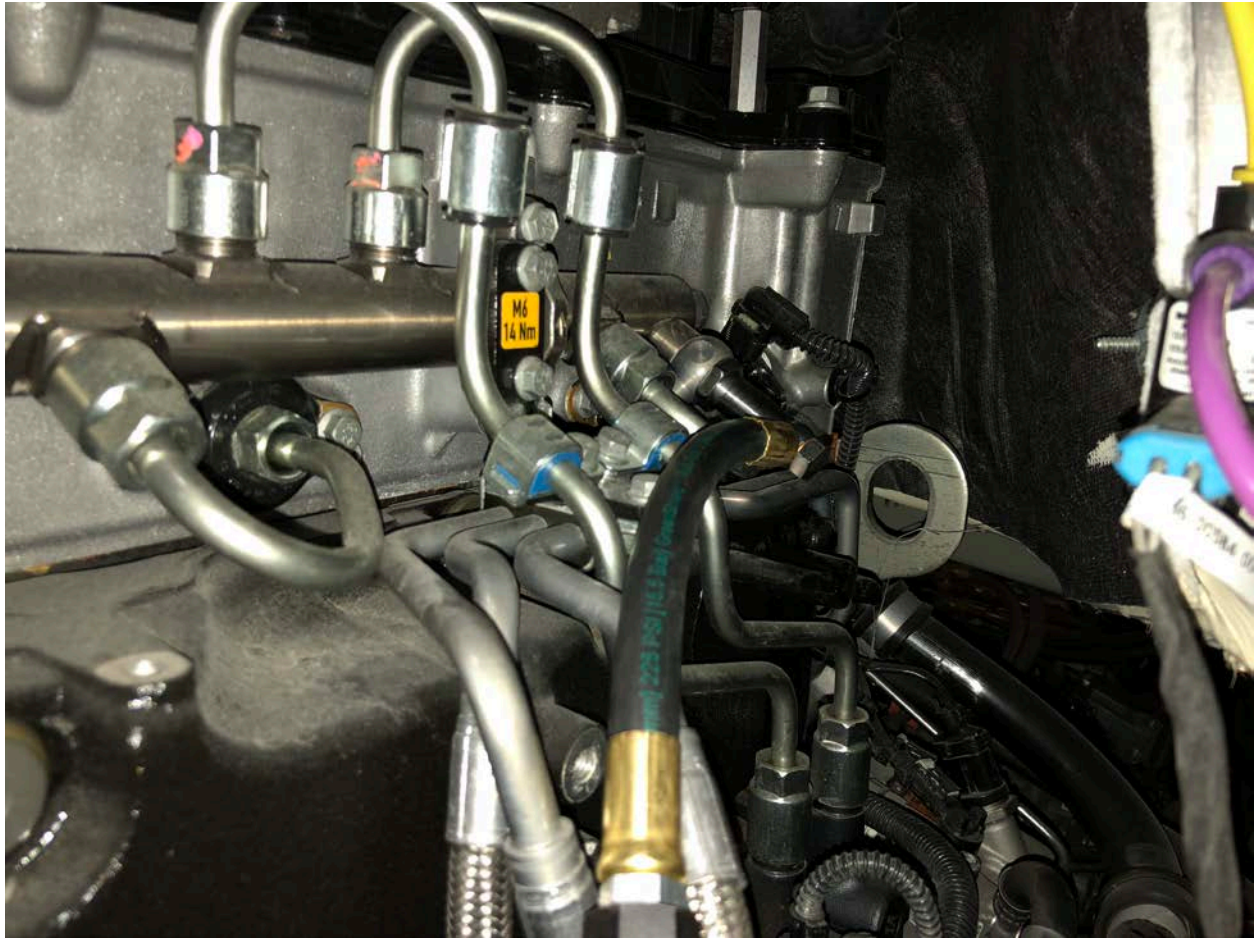
This tool is a replacement for W470589209100. The tool has been modified to allow easier use on vehicle configurations with tighter packaging dimensions.

INSTALLATION INSTRUCTIONS

1. Remove the Pressure Limiting Valve (PLV) line banjo bolt from the fuel rail. Retain the two sealing washers for reuse during this procedure.



2. Using the sealing washers removed in step 1, install the DSN470E17006 PLV Return Line Tool through the PLV line and into the fuel rail. Torque to 15 N·m (132 lb-in.).



3. Connect the female fitting of the J-48708-2 clear hose, part of the J-48708 Fuel Flow Tool kit, to the PLV Return Flow Tool. Hand-tighten the fitting.
4. Attach the quick-connect end of the J-48708-2 line to the J-48708-1 container.
5. Carry out the test as instructed in Power Service Literature (PSL).

CONTACT INFORMATION

Please e-mail detroittoolwarranty@daimler.com if you have any questions.