

SS 1033857 TBB Floor Covering Bubbles

This Service Solution does not imply any special warranty coverage. Standard warranty guidelines and coverage apply. This Service Solution is provided to assist Dealers/Customers in resolving the issue of Floor Bubbling causing a cosmetic concern

Applicable Vehicles

C2, HDX, EFX, Minotour

Issue:

One of our ongoing and historical issues at Thomas has been the bubbling of the floor covering around the seat foot. We have developed a trim piece that will be installed on units that exhibit the issue and want to ensure you are informed of this production solution. Please see the attached photos that show you the application of this piece. This trim piece will be installed on all seat feet on any unit exhibiting the floor bubble issue, even if there are only a few "bubbles" on the bus. This will ensure that the entire bus is uniform in the application of the trim piece.

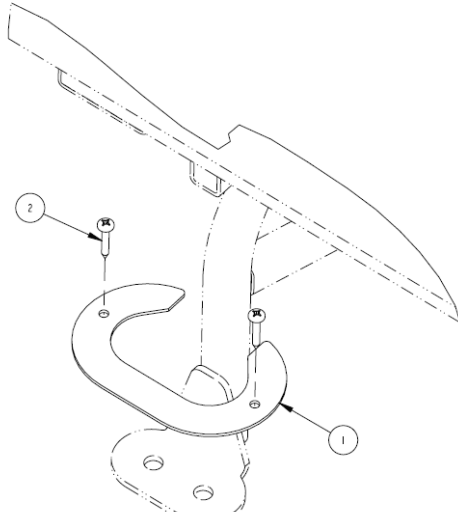
Solution:

Adding a plate per diagram 220325 for standard seats, part number TBB 220324 and screws TBB 189003

Note: Cut relief as shown before adding the Plate, see attachment

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ITEM	QUANTITY	PART NUMBER	DESCRIPTION
1	1	220324	TRIM PLATE, SEAT FOOT, S3C/S3B
2	2	189003	SCREW, TAPPING, TRUSS HEAD, 10-16 X .75,



CUT RELIEF AS SHOWN
BEFORE ADDING PLATE



NOTES:

- 1) MATERIAL: PLEASE REFER TO PART DRAWINGS
- 2) CALCULATED WEIGHT: 0.318 LBS
- 3) BURRS: N/A
- 4) FINISH: N/A
- 5) COLOR: N/A
- 6) REFERENCE: N/A
- 7) PART NUMBER IDENTIFICATION: ALL COMPONENTS/ASSEMBLIES BEING PROVIDED TO TBB BY AN OUTSIDE SUPPLIER SHALL HAVE THE TBB PART NUMBER PERMANENTLY IDENTIFIED THROUGH AN ACCEPTABLE MARKING METHOD AS DESCRIBED BY 49-00051.

DELIVERY MUST CONFORM EXACTLY WITH DRAWING SPECIFICATIONS AND, WHILE REQUIRED BY C.A.I. WITH APPROVED C.A.I. SAMPLES, TBB HAS NO CHARGES FOR TBB'S REVIEW. TBB'S REVIEW CHARGES TO: SOFTWARE, MATERIALS, INTERNAL COMPONENTS AND MANUFACTURING PROCESSES.

FORM NO.	100-1001	FORM DATE	01/17/18
REV. BY	100100M	REV. DATE	01/17/18
REVISION DESCRIPTION	APPROVED BY: R. KLEINER		

REFERENCE (PLEASE CHECK BY)		TRAFO ANGLE PRODUCTION
DELTA: 100-1001	DELTA: 100-1001	TRAFO ANGLE PRODUCTION
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THOMAS BUILT RULES, INC.		THOMAS BUILT RULES, INC.
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THOMAS BUILT RULES, INC.		THOMAS BUILT RULES, INC.

TRIM PLATE LEVEL 1		REV	END VERSION	SHEET
220325		A	01	1 of 1