

M2 Roof Repair

The roof cracks from the roof bows not being bonded to the skin properly. This issue is found mainly on STD cab M2 with a dry van body causing the cab roof to pop from the air buffeting the front of the body.

Recommended repair for this condition suggests removing loose OEM sealer and installing Fusor 121 Flexible Foam between roof ribs and metal roof panel.

Repair the crack drilling the ends of the cracks and refilling or a severely cracked or warranty repair it is a recommended repair for roof suggests cutting out distressed area and installing a patch panel using Fusor 110B and following recommended patch panel installation and preparation techniques which include proper bevel on overlapping edges. Exterior of patch panel finished with fiber rich polyester filler followed by a suitable polyester skim coat. Prime and paint according to paint manufacturer's recommendations.

Adding an extra roof bow to the center of the interior riveting to the front overhead console and to the rear header and gluing the rib to the skin will stop any noise and re-cracking of the skin.

Those warranty repairs, please follow warranty guidelines getting preapproval for those repairs requiring and over the costs that requires approval.

Check for cab structure warranty as well as std warranty that should be 5 Years Unlimited Miles.

Any questions, please call Glenn Thornton for any Ryder repairs only at 919-618-1737.

