

August 2018

**Customer / Dealer Advisory**

**Subject: M2 All-Wheel Drive Passenger Side Step Modification.**

Models Affected: Specific Freightliner M2 106 manufactured January 27, 2017, through August 8, 2018 and equipped with an all-wheel drive chassis.

Our records indicate that you are the owner of certain vehicles, and DTNA has decided to share the following documentation with you.

This documentation applies to Freightliner, M2, 2018 & 2019 Year Model vehicles manufactured at the Mt Holly and Santiago manufacturing plants from January 27, 2017 to August 8, 2018 and equipped with an all-wheel drive chassis.

**The passenger side top step will be relocated inboard to increase the horizontal spacing related to the bottom step, the top step will be moved inboard approximately 3.34”.**

**Passenger Side Step Modification.**

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the rear tires.
2. Remove the existing passenger side top step. Save the fasteners for reuse. Fig. 1.
3. Remove front cover. Save the fasteners for reuse.
4. Remove the existing passenger side top support brackets. Save the fasteners for reuse.
5. Install the replacement top support brackets P/N 22-71106-001. Fig.1.
  - 5.1 Tighten the 3/8” fasteners to 26 ft lbs.
6. Install the replacement front cover P/N 22-74799-002.
  - 6.1 Tighten the 5/16” fasteners to 11 ft lbs.
- 7 Install the replacement top step P/N 22-74602-001
  - 76.1 Tighten the 1/4” fasteners to 5 ft lbs.

Parts Required:

<b><u>Part Number:</u></b>	<b><u>Description:</u></b>	<b><u>Qty/Truck:</u></b>
22-71106-001	BRKT-TOP SUPT	2
22-74799-002	COVER-FRONT	1
22-74602-001	STEP-925 X 205,STL,SILVER	1
23-13961-088	CAP SCR-HEXHD,GR8,ZN AL,.38-16	As Required
23-12096-075	SCR-MACH,TRH,HDI,5/16-18	As Required
23-11613-706	SCR-MACH,PNH,HDI,SST,1/4-20	As Required
23-11600-100	NUT-HEX,PCHLK,1/4-20UNC,SST	As Required

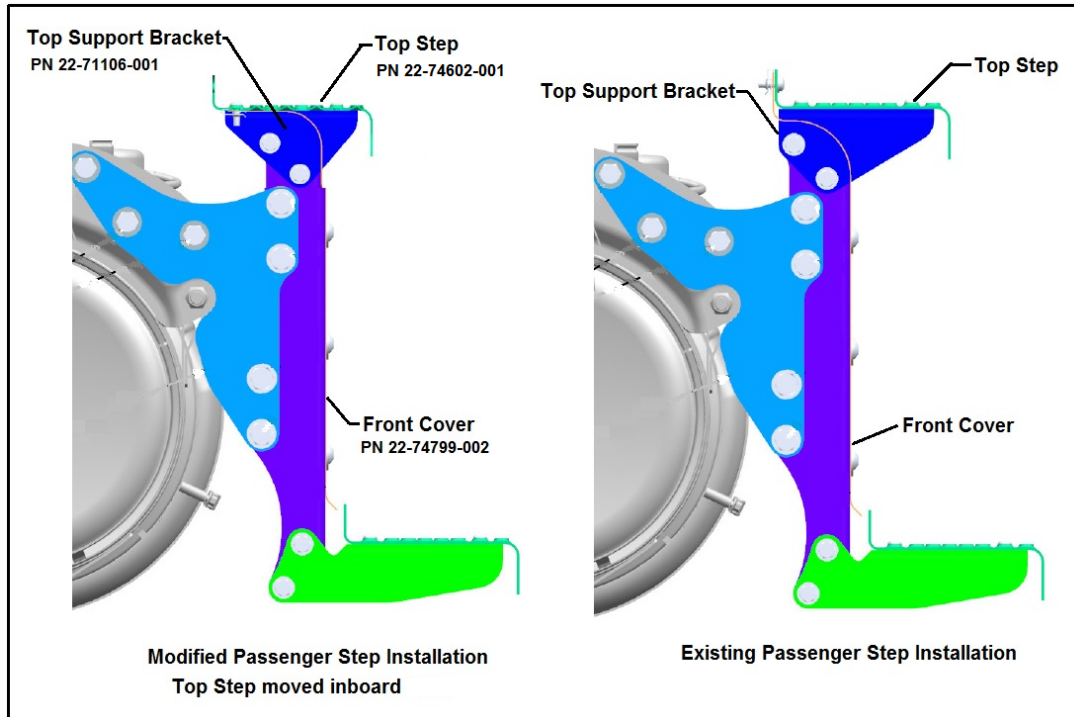


Fig. 1