

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2018080004, September 2018

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLE-Class and GLE-Couple Class (166 and 292 platform)**
Model Year 2018
Replace threaded connections of the strut rods on the inner rear axle carrier

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY18 GLE-Class and GLE-Couple Class (166, 292 platform) vehicles, the installed screws in the strut bars may not correspond to current production specifications. An authorized Mercedes-Benz dealer will replace the screws in the strut bars on the affected vehicles.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 511 vehicles are affected.

Order No. P-SC-2018080004

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure

1. Lift vehicle with vehicle lift.
2. Detach wheel and tire assemblies on the rear axle.
3. Remove both fender liners in the rear fender.
4. Lift wheel suspension on the supporting joint to normal level.
 - i** For basic data, see **AR35.20-P-0111GZ**
 - i** In order to prevent the wheel suspension from sagging when removing strut rod (**A, figure 1**). When working on the rear axle, be sure that the surfaces of the aluminum parts are not scratched, scribed, or notched.



Figure 1

5. Replace bolt (**B, figure 1**).
 - i** For basic data, see **AR35.20-P-0111GZ**
 - i** The new bolts must be screwed in at normal level.
6. Assemble in reverse order.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
2	Hexagon head bolt	N 910105 012011	100%
2	Nut	N 000000 003276	100%

Warranty Information

Operation: Replace threaded connection for two strut rods on the inner rear axle carrier (02-2418)

Damage Code	Operation Number	Labor Time (hrs.)
35 940 49 7	02-2418	1.2



Note

Operation Number labor times are subject to change.