

Service

Category Engine/Hybrid System

Section C	Cruise Control	Market USA	Toyota Supports
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Applicability

YEAR(S) MODEL(S)		ADDITIONAL INFORMATION
2016 - 2018	RAV4	

REVISION NOTICE

September 5, 2018 Rev2:

• The Production Change Information section has been added.

May 08, 2017 Rev1:

- Applicability has been updated to include 2017 2018 model year vehicles.
- The entire bulletin has been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2016 – 2018 model year RAV4 vehicles equipped with a 2AR-FE engine may exhibit a rocking (back and forth) motion when utilizing the vehicle's cruise control between 55 and 75 mph while driving on a flat and straight freeway/highway. The Engine Control Module/ECM (SAE Term: Powertrain Control Module/PCM) logic has been modified to reduce the possibility of this condition occurring. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
	ТММС	FWD	2T3#FREV#JW458642
RAV4	TIVIIVIC	AWD	2T3#FREV#JW772548
KAV4	Takaaka	FWD	JTM#FREV#JJ186533
	Takaoka	AWD	JTM#FREV#JJ228705

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1641	Reprogram ECM (PCM)	0.4	89661-42V90 89661-42W00 89661-0R510 89661-0R520 89661-42V91 89661-42V92 89661-42W01 89661-0R511 89661-0R512 89661-0R521	87	99

APPLICABLE WARRANTY

- This repair is covered under the Toyota Federal Emission Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

DRIVETRAIN	PART N	IUM BER	PART NAME	
DRIVEIRAIN	PREVIOUS	NEW		QTY
	89661-42V90			
	89661-42V91			
	89661-42V92	89661-42V93		
FWD	89661-0R510	89661-0R513		
	89661-0R511			
	89661-0R512		Computer, Engine Control (ECM/PCM)	-
	89661-42W00	661-42W00		
	89661-42W01	89661-42W02		
AWD	89661-0R520	89661-0R522		
	89661-0R521			
All	00451-00001-LBL		Authorized Modifications Labels	1

NOTE

- The ECM (PCM) should NOT be replaced as part of the Repair Procedure.
- Authorized Modifications Labels may be ordered in packages of 25 from the Materials Distribution Center (MDC) through *Dealer Daily Parts Dealer Support Material Order*.

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*		TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01	1
Techstream Lite (Green Cable)		TSLP2DLR01	

* Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 13.10.019 or later is required
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
GR8 Battery Diagnostic Station*	00002-MCGR8	1

* Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Calibration Information

MODEL	VDS DRIVETRAII		CALIBRATION ID		
WODEL	V D 3			NEW	
DAV/4	ZFREV WFREV YFREV NFREV	FWD	342Q1000 342Q1100 342Q1200	<u>342Q1300</u>	
RAV4	BFREV RFREV DFREV JFREV	AWD	342Q2000 342Q2100	<u>342Q2200</u>	

Repair Procedure

1. Confirm the condition exists.

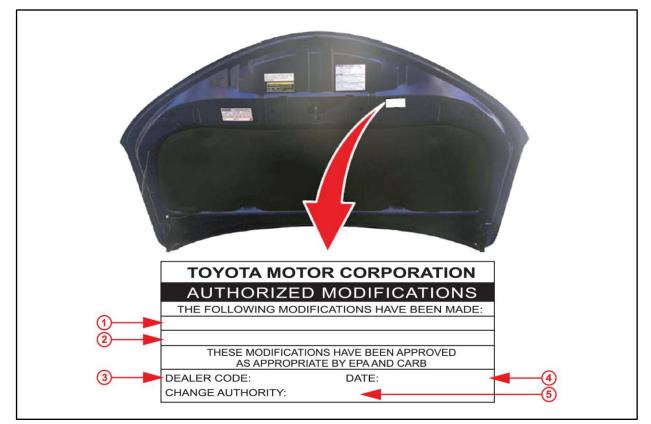
Is a rocking (back and forth) motion present when utilizing the vehicle's cruise control between 55 and 75 mph while driving on a flat and straight freeway/highway?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Check for the Authorized Modifications Label affixed to the vehicle in the location shown below. Confirm if the ECM (PCM) calibration has been updated.

Is the calibration ID listed the latest ECM (PCM) calibration?

- YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 3.

Figure 1. Location of Authorized Modifications Label for 2016 - 2018 RAV4



1	Replacement ECM (PCM) Part Number (e.g., 89661-42V91)	4	Date Completed
2	New Calibration ID(e.g., 342Q1100)	5	This SB Number
3	Dealer Code		

Repair Procedure (continued)

3. Flash reprogram the ECM (PCM).

NOTE

- The GR8 Battery Diagnostic Station MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming vehicle.
- For details on how to use the GR8 Battery Diagnostic Station, refer to the <u>GR8 Instruction Manual</u> located on *TIS Diagnostics Tools & Equipment Battery Diagnostics*.

Follow the procedures outlined in Service Bulletin No. <u>T-SB-0134-16</u> *Techstream ECU Flash Reprogramming Procedure,* and flash the ECM (PCM) with the NEW calibration file update.

- 4. Prepare and install the Authorized Modifications Label.
 - A. Using a permanent marker, enter the following information on the label:
 - ECM part number [Refer to the **Parts Information** section for the **NEW PART NUMBER**]
 - Calibration ID(s) [Refer to the Calibration Information section for the NEW CALIBRATION ID]
 - Dealer Code
 - Repair Date
 - Change Authority [This bulletin number]
 - B. Install the Authorized Modifications Label to the vehicle at the location shown in Figure 1. The Authorized Modifications Label is available through the MDC, P/N 00451-00001-LBL.
- 5. Confirm the rocking condition is no longer present.