

# Roof Rack Cross Bar and Leg Cover Installation During PDS

**Service Category** General

**Section** Pre-Delivery Service

**Market** USA

Toyota Supports ASE Certification

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019	Land Cruiser	

## Introduction

To avoid damage to the roof rack cross bars during transportation, the 2019 model year Land Cruiser roof rack cross bars have been placed inside the vehicle at the assembly plant.

Install the roof rack cross bars during Pre-Delivery Service (PDS) using the following procedure.

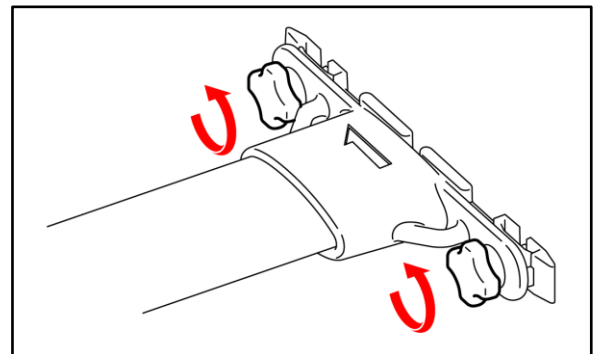
## Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-

## Installation Procedure

1. Loosen the adjustment knobs on each cross bar joint.

**Figure 1.**



## Roof Rack Cross Bar and Leg Cover Installation During PDS

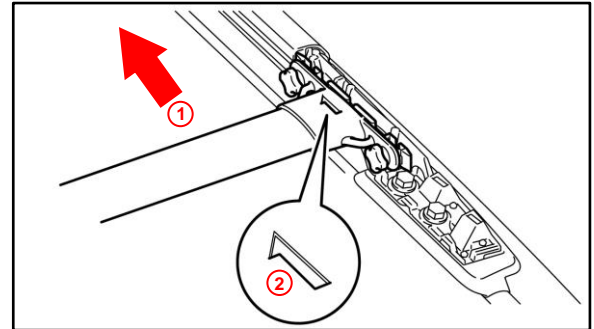
### Installation Procedure (continued)

- Slide the cross bar joints into the grooves of the right and left roof rack rails with the arrow mark on each cross bar joint facing forward.

**NOTE**

There is a possibility that the cross bars will create wind noise if they are installed backwards.

**Figure 2.**

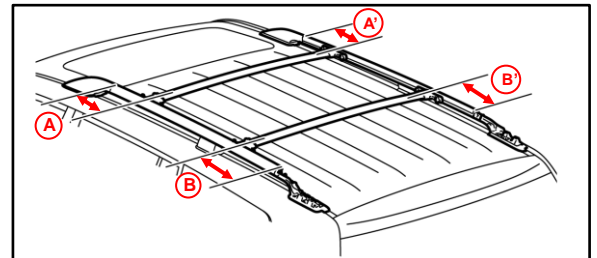


1	Front
2	Arrow Mark

- Position the front and rear cross bars so that they are parallel to each other.

AREA	MEASUREMENT
A	250 mm (9.84 in.)
B	295 mm (11.6 in.)

**Figure 3.**



- Securely tighten the knobs on each cross bar (A = A', B = B').

**NOTICE**

If the knobs are NOT tightened securely, the knobs may come loose and rattle or fall off the vehicle.

## Roof Rack Cross Bar and Leg Cover Installation During PDS

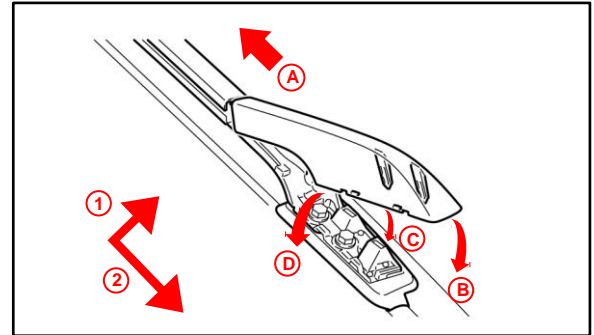
### Installation Procedure (continued)

5. Install the right and left rear roof rack leg covers in the following sequence.
  - A. Insert the tab at the front of the cover into the roof rack rail.
  - B. Place the cover on the leg and align the rear part of the cover. Do NOT press down.
  - C. Press the cover claws facing the outside of the vehicle into place.
  - D. Press the cover claws facing the inside of the vehicle into place.

**NOTICE**

Do NOT press on the claws facing the outside of the vehicle when pressing on the claws facing the inside of the vehicle. The leg cover may be damaged.

Figure 4.



1	Outside
2	Rear

6. Confirm the covers are installed securely.