

PRE-DELIVERY INSPECTION (PDI) | 1

2019



Effective 9-17-2018-US Version 1.0

Audi Pre-Delivery Inspection

Stock No.	Dealer Number	R.O. No.	
VIN	Road test mileage out	Road test mileage in	
Reminders			
► All items must be completed prior to cus	tomer delivery by an A	audi technician	
		revent excessive battery discharge during inspection	
► ALL PDI function tests must be run in Gu	ided Fault Finding (GF se will not be uploaded	FF) using PDI Total Function Test Plan only. Do NOT use Guided I to the Paperless Server. Refer to the Special functions tab of ODIS	
▶ It is advised to start ODIS with the engin	e running to enable al	l SF Test Plans in GFF	
► For items marked with *, please refer to t	the PDI Technician Ref	erence Document posted on ServiceNet for additional information	
► For items marked with **, follow instruct	ions for stock invento	ry vehicle	
Vehicle Preparation		Exterior (continued)	
☐ Check Elsa for open campaigns and upda	ites	☐ Check all doors for proper power closing (if equipped)*	
Deactivate vehicle transport mode* This step must be performed with the etion on*	ngine off, and igni-	☐ Inspect exterior for damage, dings, dents and surface scratches	
Note: The VAS 6154 diagnostic head is required along with ODIS Audi Brand version 2.15.5 or higher*		Lighting and Windshield	
☐ Deactivate air suspension loading mode	(if equipped)*	☐ Test exterior lighting functions	
Set service reminder* Perform any open campaigns*		☐ Test front washers (and headlight washers if equipped)*	
		☐ Install wiper blades	
Set the service intervals to 10k instead of 5k during PDI or existing 2017 vehicles that are set incorrectly		Trunk Inspection	
1. Click on the "Special functions" tab		 □ Verify power tailgate is operational and set to maximum opening height (if equipped)* □ Verify operation of emergency release handle 	
2. Scroll down to 'Maintenance'			
3. Select the 17 - inspection with oil cha	nge - 10,000 miles,	Install wheel bolt cover removal tool from PDI kit into trunk	
USA function test		tool kit*	
4. Perform the function test, but make sure you select "USA" as the country variant and when the question "Which service display should be reset?" comes up,		☐ Verify tool kit is installed securely in luggage compartment	
		☐ Check battery clamps for proper torque*	
select #2 (Oil service display and inspection service display).		Set spare tire pressure*	
5. Then the MMI® indicator should now	v properly display the	Interior	
following values		☐ Verify operation of all seat belts and latches	
- Next oil service in 10,000 miles /	•	☐ Check operation of window, lock, and seat controls*	
 Next inspection service at 20,000 miles / 730 days 		☐ Inspect mirrors for proper operation*	
Exterior		Check rear view mirror operation*	
Check all key buttons and features*		☐ Verify operation of all interior lights	
Check all key bullons and realures.		☐ Check heated steering wheel operation (if equipped)	



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Interior (continued)	On-Hoist Inspection (continued)	
Verify operation of heated/ventilated and massaging seats	☐ Install wheel locks (if equipped)	
(if equipped)*	☐ Install wheel bolt covers and center caps as supplied*	
Verify operation of manual folding 2nd row seats	☐ Inspect wheel bolts for proper torque*	
☐ Verify proper operation of climate control*	Set and store tire pressures for either sold vehicle OR stock	
☐ Inspect operation of all power outlets*	inventory vehicle*	
Check panoramic sunroof and sunshade operation*	Dalada a Danfa arraya	
Verify operation of rear side sunshade operation (if equipped)	Driving Performance ☐ Check horn operation	
Verify operation of front Passenger Occupant Detection	Verify hold and release of electronic parking brake	
System	☐ Verify engine Start-Stop System functionality*	
Settings	☐ Verify engine performance and acceleration*	
☐ Verify operation of MMI® touch screens, upper and lower	☐ Verify transmission operation, including shift paddles (if equipped)	
☐ Set Time source setting to "GPS" and set Auto daylight sav-		
ings time to "on"*	☐ Test drive vehicle applying brakes several times*	
☐ Verify and set language and measurement units*	☐ Check adaptive air suspension in all positions (if equipped)	
☐ Verify Speech Dialog System is operating*	☐ Check steering/tire alignment	
☐ Set "Music volume while parking" to medium*	☐ Check for squeaks, rattles and wind noise	
☐ Set dealership location in navigation*	Calibrate rear view mirror*	
☐ Turn off Manual Speed Warning (if equipped)*	☐ Verify quality of radio reception in AM/FM/SiriusXM® bands	
Media / Radio / SAT		
☐ Verify operation of aux. input	Driver Assistance	
☐ Verify operation of CD/DVD player (if equipped)	☐ Verify all cruise control functions	
\square Insert SD card and test function of slot	☐ Verify cruise control/ACC with Stop & Go functionality (if equipped), which includes the following:	
Program the presets to local stations		
□ Program the presets to local stations□ Verify HD Radio is turned "off"*	Adaptive Cruise Assist	
☐ Verify HD Radio is turned "off"* ☐ Verify Audi phone box sticker and registration information is	☐ Adaptive Cruise Assist ☐ Turn Assist	
☐ Verify HD Radio is turned "off"*	☐ Adaptive Cruise Assist ☐ Turn Assist ☐ Intersection Assistant	
☐ Verify HD Radio is turned "off"* ☐ Verify Audi phone box sticker and registration information is	☐ Adaptive Cruise Assist ☐ Turn Assist ☐ Intersection Assistant ☐ Traffic Jam Assist	
☐ Verify HD Radio is turned "off"*☐ Verify Audi phone box sticker and registration information is present (if equipped)	☐ Adaptive Cruise Assist ☐ Turn Assist ☐ Intersection Assistant ☐ Traffic Jam Assist ☐ Predictive Efficiency Assist	
 Verify HD Radio is turned "off"* Verify Audi phone box sticker and registration information is present (if equipped) Audi connect® (USA ONLY) □ Turn on the Wi-Fi® hotspot (if equipped)* □ Check Wi-Fi® hotspot visibility. No data available at PDI due 	☐ Adaptive Cruise Assist ☐ Turn Assist ☐ Intersection Assistant ☐ Traffic Jam Assist	
 Verify HD Radio is turned "off"* Verify Audi phone box sticker and registration information is present (if equipped) Audi connect® (USA ONLY) □ Turn on the Wi-Fi® hotspot (if equipped)* 	Adaptive Cruise Assist Turn Assist Intersection Assistant Traffic Jam Assist Predictive Efficiency Assist Active lane assist with emergency assistant	
 Verify HD Radio is turned "off"* Verify Audi phone box sticker and registration information is present (if equipped) Audi connect® (USA ONLY) □ Turn on the Wi-Fi® hotspot (if equipped)* □ Check Wi-Fi® hotspot visibility. No data available at PDI due to dealer demo mode (if equipped)* □ Enable satellite map for navigation (if equipped)* 	Adaptive Cruise Assist Turn Assist Intersection Assistant Traffic Jam Assist Predictive Efficiency Assist Active lane assist with emergency assistant Traffic sign recognition Verify Audi side assist functionality Pre sense® rear (if	
 Verify HD Radio is turned "off"* Verify Audi phone box sticker and registration information is present (if equipped) Audi connect® (USA ONLY) □ Turn on the Wi-Fi® hotspot (if equipped)* □ Check Wi-Fi® hotspot visibility. No data available at PDI due to dealer demo mode (if equipped)* □ Enable satellite map for navigation (if equipped)* On-Hoist Inspection 	Adaptive Cruise Assist Turn Assist Intersection Assistant Traffic Jam Assist Predictive Efficiency Assist Active lane assist with emergency assistant Traffic sign recognition Verify Audi side assist functionality Pre sense® rear (if equipped)	
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 Verify HD Radio is turned "off"* Verify Audi phone box sticker and registration information is present (if equipped) Audi connect® (USA ONLY) Turn on the Wi-Fi® hotspot (if equipped)* Check Wi-Fi® hotspot visibility. No data available at PDI due to dealer demo mode (if equipped)* Enable satellite map for navigation (if equipped)* On-Hoist Inspection Remove transport suspension blocks (follow ELSA instruc- 	Adaptive Cruise Assist Turn Assist Intersection Assistant Traffic Jam Assist Predictive Efficiency Assist Active lane assist with emergency assistant Traffic sign recognition Verify Audi side assist functionality Pre sense® rear (if equipped) Verify operation of night vision camera (if equipped) Verify operation of parking system*	



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Post-Road Test Inspection			
☐ Interrogate fault memory and upload diagnos GFF Paperless Server	stic log to		
☐ Perform a battery test*			
Check service interval and verify correct intervent played	al is dis-		
☐ Check engine oil level*			
☐ Check all fluid levels and top off if necessary			
Ensure the yellow tire pressure tag is installed steering wheel	I on the		
☐ Apply Inventory Maintenance Sticker**			
Install showroom charger to ensure battery re charged at all times**	emains		
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///// Technician		<i>///</i>	1/2
I certify that all operations have been complet Quality Standards, and has met the standards		in accordance with Audi Procedures and	
Technician Signature	Last 8 of VIN	Completion Date	
<i>' </i>		/////	//